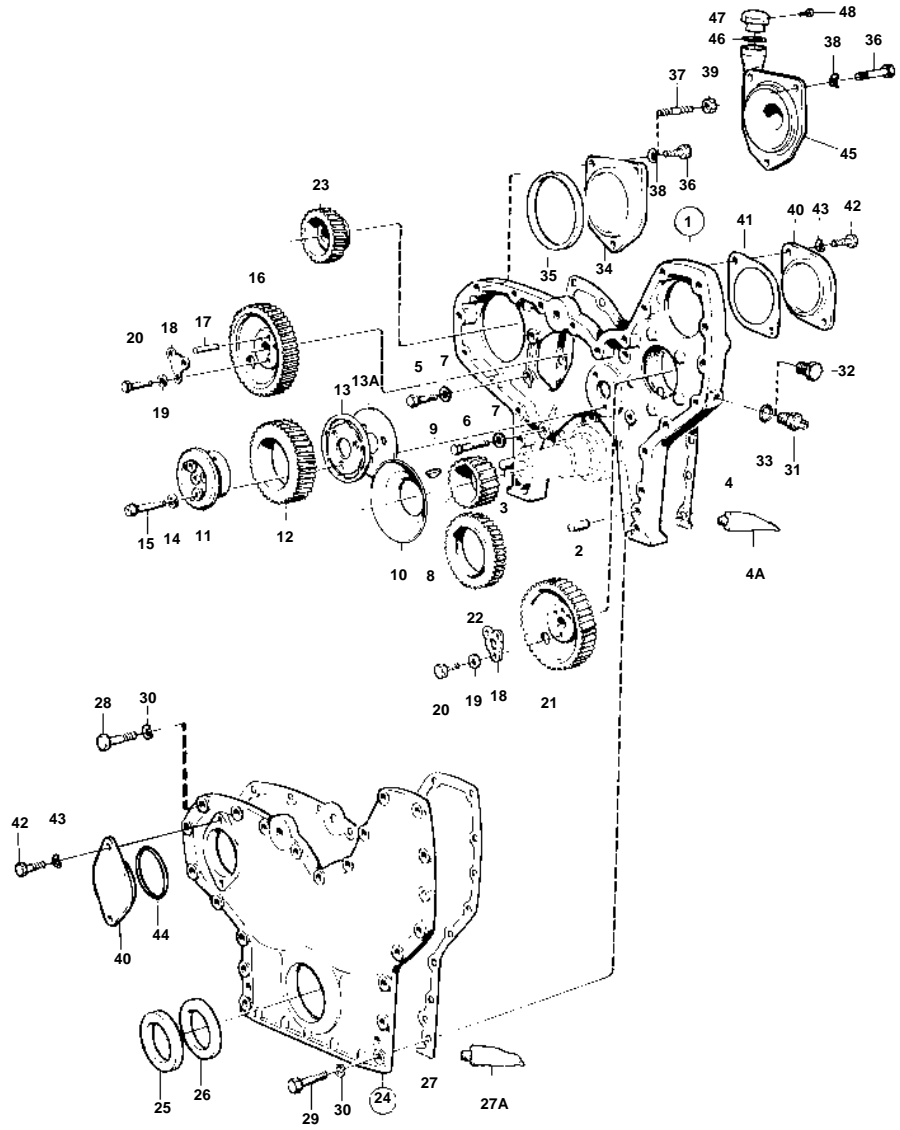


TD100,TD100-85



9956

TD100,TD100-85

REF	PART NO.	QTY	DESCRIPTION		SEE SEC.	NOTES
1	422622	1	Timing gear casing			
2	941510	1	· Pin			L = 48 MM
3	941511	1	· Pin			L = 56 MM
4	468557	1	Gasket	IK		
4A	1161231	X	Sealant			
5	941939	4	Screw			
6	955537	1	Screw			
7	942336	5	Spring washer			
8	423080	1	Crankshaft gear			
			Bulletin 45-01		45-01-EN	Timing Gears, 71, 100, 121
9	422253	1	Woodruff key			
10	423177	1	Oil deflector			
11	422766	1	Spindle			
12	467461	1	Drive			
			Bulletin 45-01		45-01-EN	Timing Gears, 71, 100, 121
13	467529	1	Thrust washer			
13A	467528	1	Bearing shield			
14	942180	3	Washer			
15	468738	3	Screw			
16	423079	1	Gear			
			Bulletin 45-01		45-01-EN	Timing Gears, 71, 100, 121
17	950558	1	Pin			
18	467052	2	Lock washer			
19	467055	6	Washer			
20	940128	6	Screw			
21	423079	1	Gear, INJECTION PUMP			
			Bulletin 45-01		45-01-EN	Timing Gears, 71, 100, 121
22	422047	1	Gear			
23	423087	1	Gear			
			Bulletin 45-01		45-01-EN	Timing Gears, 71, 100, 121
24	864622	1	Cover			(844365)
25	941666	1	· Felt ring	IK		
26	424983	1	· Sealing ring	IK		
27	422626	1	Gasket	IK		
27A	1161231	X	Sealant			
28	940162	10	Screw			L = 38 MM
29	955541	8	Screw			L = 76 MM
30	942336	18	Spring washer			
31		1	TACHOMETER SENSOR			SEE GROUP 3
32	943681	1	Plug			
33	925059	1	O-ring	IK		
34	420178	1	Cover			
35	975610	1	O-ring	IK		
36	955576	3	Screw			EARLY TYPE
37	953346	3	Stud			
38	941911	3	Spring washer			
39	955828	3	Nut			
40	420183	1	Cover			
41	862591	1	Gasket	IK		
42	940115	2	Screw			
43	942336	2	Spring washer			
44	420213	1	Seal	IK		
45	849197	1	Tube			
46	940096	1	Gasket			
47	421753	1	Oil filler cap			(420292)
48	955126	3	· Screw			