



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	275627	6	Cylinder liner kit		(275396)
2		6	· CYLINDER LINER	IK	
3	271157	6	· Sealing ring kit	IK	
4		6	· · SEAL RING	IK	
5		12	· · SEAL RING	IK	
6		6	· PISTON	IK	
7	275084	6	· Piston ring kit	IK	
8		6	· · OIL RING	IK	
9		12	· · COMPRESSION RING	IK	
10		6	· · COMPRESSION RING	IK	
11	422344	6	· Piston pin	IK	STD
	422345	6	· Piston pin		0,05 MM O.S
	422347	6	· Piston pin		0,20 MM O.S
12	417466	12	· Lock ring		
13	422619	X	Shim		TH = 0,20 MM
	422620	X	Shim		TH = 0,30 MM
	422621	X	Shim		TH = 0,50 MM
14	846731	6	Connecting rod		
15	1545302	6	· Bushing		
16	131205	12	· Pin		
17	1545479	12	· Screw		
18	270124	6	Big end bearing kit		STD
	270125	6	Big end bearing kit		0,25 MM U.S
	270126	6	Big end bearing kit		0,50 MM U.S
	270127	6	Big end bearing kit		0,75 MM U.S
	270128	6	Big end bearing kit		1,00 MM U.S
	270129	6	Big end bearing kit		1,25 MM U.S
19		6	· BEARING SHELL, UPPER	IK	
20		6	· BEARING SHELL, LOWER	IK	
21	848767	1	Crankshaft		(846442)
22	422253	1	· Woodruff key		
23	423080	1	Crankshaft gear		
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
24	423177	1	Oil deflector		
25	470595	1	Hub		
26	422124	1	Washer		
27	941494	1	Screw		
28	846645	1	Absorber		
29	955550	12	Screw		
30	941909	12	Spring washer		
31	843600	1	Pulley		
32		7	BEARING CAP		
33	270438	7	Main bearing kit		STD D
	270439	7	Main bearing kit		0,25 MM U.S
	270440	7	Main bearing kit		0,50 MM U.S
	270441	7	Main bearing kit		0,75 MM U.S
	270442	7	Main bearing kit		1,00 MM U.S
	270443	7	Main bearing kit		1,25 MM U.S
34	276758	1	Thrust washer kit		STD D
	276759	1	Thrust washer kit		0,10 MM O.S
	276760	1	Thrust washer kit		0,20 MM O.S
	276761	1	Thrust washer kit		0,30 MM O.S
35	864402	1	Flywheel		STD (847168)
			Bulletin 46-07	46-07-EN	Crankshaft/Flywheel
37	420794	1	· Gear ring		

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
41	467773	10	Washer		
42	941570	10	Screw		
43	844591	1	Pulley		2 GROOVE
	844615	1	Pulley		1-GROOVE
	845845	1	Pulley		6-GROOVE
44	955552	12	Screw		
	955551	12	Screw		FOR845845
45	941909	12	Spring washer		