



REF	PART NO.	QTY	DESCRIPTION	NOTES
	4776105	1	Starter motor	24V
1		1	· HOUSING	
2	243702	1	· Field winding	
3		4	· POLE SHOE	
4	956224	8	· Screw	
5	240448	1	· Isolation strap	
6		1	· END HEAD	
7	240450	1	· Sealing ring	
9	240453	1	· Roller bearing	
10	240451	1	· Spring	
11	240455	1	· Bearing bushing	
12	6644415	1	· Washer	
13	240458	1	· Rotor	
14	243091	1	· Needle bearing	
15	240456	1	· Bearing housing	
16	955246	4	· Screw	
17	941905	X	· Spring washer	
18	240457	1	· Spacer washer	
19	244539	1	· Disc clutch	
20	6644414	1	· Repair kit	
21	243710	1	· Sealing ring	
22	273552	1	· Repair kit	
23		1	· RING	
24		1	· BALL	
25	240471	1	· Lock ring	
26	240470	1	· Spring	
27		1	· RING	
28	240635	1	· Lock ring	
29	243180	1	· Start gear	
30	240473	1	· Key	
31	240474	1	· Lock washer	
32	243323	1	· Nut	
33	72225	1	· Gasket	
34	240478	4	· Brush spring	
35	240479	1	· Terminal screw	
36	970952	1	· Screw	
37		1	· INSULATING PLATE	
38	243175	1	· Isolation plate	
39	240481	1	· Bearing bushing	
40	6212621	1	· Carbon brush set	
41	241138	4	· Screw	
42	906822	2	· Washer	
43		2	· CABLE	
44	244315	1	· Bearing shield	
45	241904	X	· Adjusting washer	TH = 0,2 MM
	240486	X	· Adjusting washer	TH = 0,3 MM
	240487	X	· Adjusting washer	TH = 0,5 MM
46	241901	1	· Bolt	L = 196 MM
	241902	3	· Screw	L = 245 MM
47	941906	6	· Spring washer	
48	240299	6		
49	240496	1	· Protecting casing	
50	243713	2	· Bolt	
51	6212619	2	· Washer	
52	72202	2	· Gasket	
53	72201	2	· Washer	
54	956094	2	· Screw	
55	240488	1	· Actuator solenoid	
56	941907	2	· Spring washer	
57	955294	2	· Screw	
58	240493	1	· Starter solenoid	
59	240494	X	· Adjusting washer	TH = 0,4 MM
	240495	X		TH = 0,8 MM
60	241000	1	· Connector kit	

