



6379

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	240347	1	Starter motor	24V
2		1	• HOUSING	
3		4	• POLE SHOE	
4	243702	1	• Field winding	
5	240448	1	• Isolation strap	
6	956224	8	• Screw	
7	240449	1	• Drive bearing	
8	240450	1	• • Sealing ring	
9	240451	1	• • Spring	
10	240453	1	• • Roller bearing	
11	241903	1	• • Washer	
12	240455	1	• • Bearing bushing	
13	240456	1	• Bearing housing	
14	955246	4	• Screw	
15	941905	4	• Spring washer	
16	240457	1	• Spacer washer	
17		1	• COMMUTATOR BEARING	REPLACED BY LATE TYPE 844408.
18	240481	1	• • Bearing bushing	
19	6212621	1	• • Carbon brush set	
20	240478	4	• • Brush spring	
21	241147	4	• • Screw	
22	941905	4	• • Spring washer	
23	240470	1	• • Spring	
24	240480	1	• • Connecting bolt	
25	243175	1	• • Isolation plate	TH = 0.3 MM
	77839	1	• • Insulating washer	TH = 2.0 MM
26	241000	1	• • Connector kit	
27	241149	1	• • Connector kit	
28	870856	1	• • Screw	
29	240458	1	• Rotor	
30	240391	1	• • Pin	
31		1	• DRIVE SPINDLE	EARLY TYPE. REPLACED BY LATE TYPE 845108.
32	241909	3	• • Washer	EARLY TYPE
33	941904	1	• • Spring washer	EARLY TYPE
34	243704	X	• • Adjusting washer	TH = 0,20 MM EARLY TYPE
	240463	X	• • Shim	TH = 0.25 MM EARLY TYPE
	240464	X		TH = 0.30 MM EARLY TYPE
	240465	X		TH = 0.35 MM EARLY TYPE
35	243177	5	• • Disc	EARLY TYPE
36	240928	6	• • Disc	EARLY TYPE
37	244539	1	• • Disc clutch	EARLY TYPE
38	240467	1	• • Spring washer	EARLY TYPE
39	241907	1	• • Washer	EARLY TYPE
40	241908	1	• • Lock ring	EARLY TYPE
41	273552	1	• Repair kit	
42	240470	1	• • Spring	
43	240471	1	• • Lock ring	
44	243180	1	• Start gear	
45	240473	1	• Key	
46	240474	1	• Lock washer	
47	240475	1	• Nut	
48	241901	1	• Bolt	L = 196 MM
	241902	3	• Screw	L = 245 MM
49	941906	4	• Spring washer	
50	955781	4	• Nut	
51	241904	X	• Adjusting washer	TH = 0.2 MM
	240486	X	• Adjusting washer	TH = 0.3 MM
	240487	X	• Adjusting washer	TH = 0.5 MM
52	240496	1	• Protecting casing	
53	243713	2	• Bolt	
54	6212619	2	• Washer	
55	72202	2	• Gasket	
56	72201	2	• Washer	
57	941906	2	• Spring washer	

REF	PART NO.	QTY	DESCRIPTION	NOTES
58	955781	2	· Nut	
59	72225	1	· Gasket	
60	241897	1	· Actuator solenoid	
61	941907	2	· Spring washer	
62	955294	2	· Screw	
63	906822	5	· Washer	
64	870850	3	· Screw	
65	241138	2	· Screw	
66	941905	5	· Spring washer	
67	241898	1	· Relay	
68	240494	X	· Adjusting washer	TH = 0.4 MM
	240495	X		TH = 0.8 MM