

TWD1031VE

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	276859	6	Cylinder liner kit	3120	REPL BY 3827150
	3827150	6	Cylinder liner kit		
		6	· Cylinder liner		
	271157	6	· Sealing ring kit		
		6	· · Sealing ring		
		6	· · Sealing ring		
		6	· · Sealing ring		
		6	· Piston		
	276197	6	· Piston ring kit		REPL BY 3827149
	3827149	6	· Piston ring kit		
		6	· · Compression ring		
		6	· · Compression ring		
		6	· · Oil scraper ring		(422617)
		6	· · Spring		
	479874	6	· Piston pin		
	914529	12	· Lock ring		
	270124	6	Big end bearing kit	3120	STD D
	270125	6	Big end bearing kit		0,25mmU.S
	270126	6	Big end bearing kit		0,50mm UNDER SIZE
		6	Big end bearing kit		U.S=0,75mm
	270128	6	Big end bearing kit		U.S=1,00mm
	270129	6	Big end bearing kit		U.S=1,25mm
	270438	7	Main bearing kit	3120	STD D
	270439	7	Main bearing kit		0,25mmU.S
	270440	7	Main bearing kit		0,50mm UNDER SIZE
	270441	7	Main bearing kit		U.S=0,75mm
	270442	7	Main bearing kit		U.S=1,00mm
	270443	7	Main bearing kit		U.S=1,25mm
	276758	1	Thrust washer kit	3120	STD D
	276759	1	Thrust washer kit		O.S=0,10mm
	276760	1	Thrust washer kit		O.S=0,20mm
	276761	1	Thrust washer kit		O.S=0,30mm
	270789	6		3102	
	422413	6	· Sealing ring		
	422414	6	· Sealing ring		
	422415	6	· Sealing ring		
	876025	1		3171	
	469508	1	· Sealing ring		
	469509	1	· Sealing ring		
	3979052	2	· Gasket		(469661)
	469662	1	· Gasket		
	425695	2	· O-ring		
	469829	6	· Rubber cushion		
	907132	1	· Gasket		
	925094	2	· O-ring		
	941907	36	· Spring washer		
	955894	10	· Washer		
	876722	1	Gasket kit, exhaust manifold	3162	
	479107	6	· Gasket		
	471219	1	· Gasket		
	1545109	2	· Sealing ring		
	876703	1			SEE GROUP 25
	469508	1	· Sealing ring		
	469509	1	· Sealing ring		
	469829	6	· Rubber cushion		
	471219	1	· Gasket		

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1	479107	6	• Gasket		
	1545109	2	• Sealing ring		
	876354	1	Gasket kit, turbo connect.	3178	
	11998	1	• Gasket		
	420641	1	• Gasket		
	420643	1	• Gasket		
	8194365	1	• Gasket		(422779)
	862603	1	• Gasket		
	942703	1	• Gasket		
	1545277	2	• Lock washer		
	276152	1	Overhaul kit, oil pump	105	
		1	• Shaft, with gear		
		1	• Shaft, with gear		
	470347	4	• Bushing		
	276814	1	Repair kit, water pump 1675945	3190	REPL BY 276936
	276936	1	Repair kit		
	1545359	1	• Lock washer		
	1545358	1	• Lock washer		
	941906	4	• Spring washer		
	925262	1	• O-ring		
	1675944	1	• Impeller		
	1676561	1	• Sealing ring		
	3184813	1	• Shaft		(1675947)
	184831	1	• Ball bearing		(184816)
	978293	1	• Sealing ring		
	181286	1	• Ball bearing		
	423351	1	• Gasket		
	469477	1	• O-ring		
	925257	1	• O-ring		
	975673	3	• O-ring		
	975675	2	• O-ring		
	1544410	1	• Sealing ring		
	1664473	3	• O-ring		
	423352	1	• Gasket		
	925092	1	• O-ring		
	925255	2	• O-ring		
	3090471	1	Repair kit, air compr. • Comps. not spec.	3223	15,5 W31
	276183	1	Gasket kit, air compr. • Comps. not spec.	173	WABCO 704
	276035	1	De-carbonizing kit, decarbonizing	3102	
	478074	12	• Valve cap		
	479260	6	• Seal		
	424693	6	• Gasket		
	424694	6	• Gasket		
	941907	24	• Spring washer		
	876704	1	Gasket kit, reconditioning		
	11994	5	• Gasket		
	11996	1	• Gasket		
	11998	3	• Gasket		
	18666	2	• Gasket		
	18677	1	• Gasket		
	18818	2	• Gasket		
	421158	1	• Sealing ring		
	423123	1	• Sealing ring		
	466405	1	• Rubber ring		

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REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	466420	1	• Steel ring		
	468094	1	• Sealing ring		
	469327	2	• Gasket		
	468463	1	• Gasket		
	469477	1	• O-ring		
	469483	1	• Sealing ring		
	469487	1	• Gasket		
	469823	3	• Gasket		
	469846	1	• Sealing ring		
	470263	1	• Sealing ring		
	471856	6	• Sealing ring		
	479260	1	• Seal		
	1545696	1	• Gasket		(479264)
	949656	1	• O-ring		
	925257	1	• O-ring		
	1275379	1	• Gasket		
	942703	3	• Gasket		
	947281	1	• Gasket		
	947620	14	• Gasket		
	947624	2	• Gasket		
	947625	1	• Gasket		
	949656	1	• O-ring		
	949659	1	• O-ring		
	969011	17	• Gasket		
	975610	1	• O-ring		
	975673	1	• O-ring		
	975675	1	• O-ring		
	1544410	1	• Sealing ring		
	1544710	1	• Sealing ring		
	1664473	2	• O-ring		