

TD100G-87

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	275627	6	Cylinder liner kit	3119	
	271157	6	· Sealing ring kit		
		6	· · Sealing ring		
		6	· · Sealing ring		
		6	· · Sealing ring		
		6	· Piston		
	275084	6	· Piston ring kit		
		6	· · Compression ring		
		6	· · Compression ring		
		6	· · Oil scraper ring		
	8194539	6	· Piston pin		(479873)
	417466	12	· Lock ring		
	270124	6	Big end bearing kit	3119	STD D
	270125	6	Big end bearing kit		0,25mm U.S
	270126	6	Big end bearing kit		0,50mm UNDER SIZE
		6	Big end bearing kit		U.S=0,75mm
	270128	6	Big end bearing kit		U.S=1,00mm
	270129	6	Big end bearing kit		U.S=1,25mm
	270438	7	Main bearing kit	3119	STD D
	270439	7	Main bearing kit		0,25mm U.S
	270440	7	Main bearing kit		0,50mm UNDER SIZE
	270441	7	Main bearing kit		U.S=0,75mm
	270442	7	Main bearing kit		U.S=1,00mm
	270443	7	Main bearing kit		U.S=1,25mm
	276758	1	Thrust washer kit	3119	STD D
	276759	1	Thrust washer kit		O.S=0,10mm
	276760	1	Thrust washer kit		O.S=0,20mm
	276761	1	Thrust washer kit		O.S=0,30mm
	270789	6		3102	
	422413	6	· Sealing ring		
	422414	6	· Sealing ring		
	422415	6	· Sealing ring		
	876722	1	Gasket kit, exhaust manifold	3169	
	471219	1	· Gasket		
	479107	6	· Gasket		
	1545109	2	· Sealing ring		
	876781	1		3175	
	424618	2	· Gasket		
	469508	1	· Sealing ring		
	469509	1	· Sealing ring		
	469829	6	· Rubber cushion		
	876354	1	Gasket kit, turbo connect.	3177	
	11998	1	· Gasket		
	420641	1	· Gasket		
	420643	1	· Gasket		
	8194365	1	· Gasket		(422779)
	862603	1	· Gasket		
	942703	1	· Gasket		
	1545277	2	· Lock washer		
	275948	1	Repair kit, turbo		SEE GROUP 25
		4	· Lock ring		
		1	· Lock ring		
		1	· Piston ring		
		1	· Piston ring		
		1	· O-ring		

TD100G-87

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1		6	· Screw		
		3	· Screw		
		1	· Thrust bearing		
		2	· Bearing		
		8	· Lock washer		
	276155	1	Overhaul kit, oil pump	1043	FOR 1545119,479319
	424133	1	· Washer		
		1	· Gear		
		1	· Shaft		
		1	· · Gear		
		1	· Key		
		2	· Bushing		
	875661	1	Repair kit, waterpump 866583	1223	
	844369	1	· Shaft		
	181538	1	· Ball bearing		
	422202	1	· Spacer sleeve		
	1542871	1	· Spacer sleeve		
	1542870	1	· Ball bearing		
	843597	1	· Hub		
	955525	2	· Screw		
	914462	1	· Lock ring		
	1660609	1	· Ball bearing		
	70913	1	· Deflector		
	1545283	1	· Sealing ring		
	1676432	1	· Sealing ring		
	421306	1	· Wear ring		
	1698603	1	· Impeller		
	423127	1	· Gasket		
	1545244	1	· Gasket		
	3090471	1	Repair kit, air compr. · Comps. not spec.	3223	15,5 W31
	276035	1	De-carbonizing kit, decarbonizing	3102	
	478074	12	· Valve cap		
	479260	6	· Seal		
	424693	6	· Gasket		
	424694	6	· Gasket		
	941907	24	· Spring washer		
	876315	1	Gasket kit, reconditioning		
	11994	2	· Gasket		
	11996	1	· Gasket		
	11998	2	· Gasket		
	15304	1	· Gasket		
	18666	2	· Gasket		
	18677	1	· Gasket		
	18818	2	· Gasket		
	421158	1	· Sealing ring		
	422130	1	· Gasket		
	422626	1	· Gasket		
	423123	1	· Sealing ring		
	423127	1	· Gasket		
	423138	1	· Gasket		
	469477	1	· O-ring		
	424580	1	· Sealing ring		
	469455	6	· Sealing ring		
	469477	1	· O-ring		
	468557	1	· Gasket		
	469483	1	· Sealing ring		

TD100G-87

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	469487	1	· Gasket		
	469823	3	· Gasket		
	471856	6	· Sealing ring		
	1545696	1	· Gasket		(479264)
	907132	3	· Gasket		
	949656	1	· O-ring		
	925074	1	· O-ring		
	925255	1	· O-ring		
	1275379	1	· Gasket		(940096)
	947281	2	· Gasket		
	947620	2	· Gasket		
	949656	1	· O-ring		
	949658	1	· O-ring		
	969011	20	· Gasket		
	975610	1	· O-ring		
	1545244	1	· Gasket		
	1545271	1	· Sealing ring		
	1544410	1	· Sealing ring		
	1544710	1	· Sealing ring		