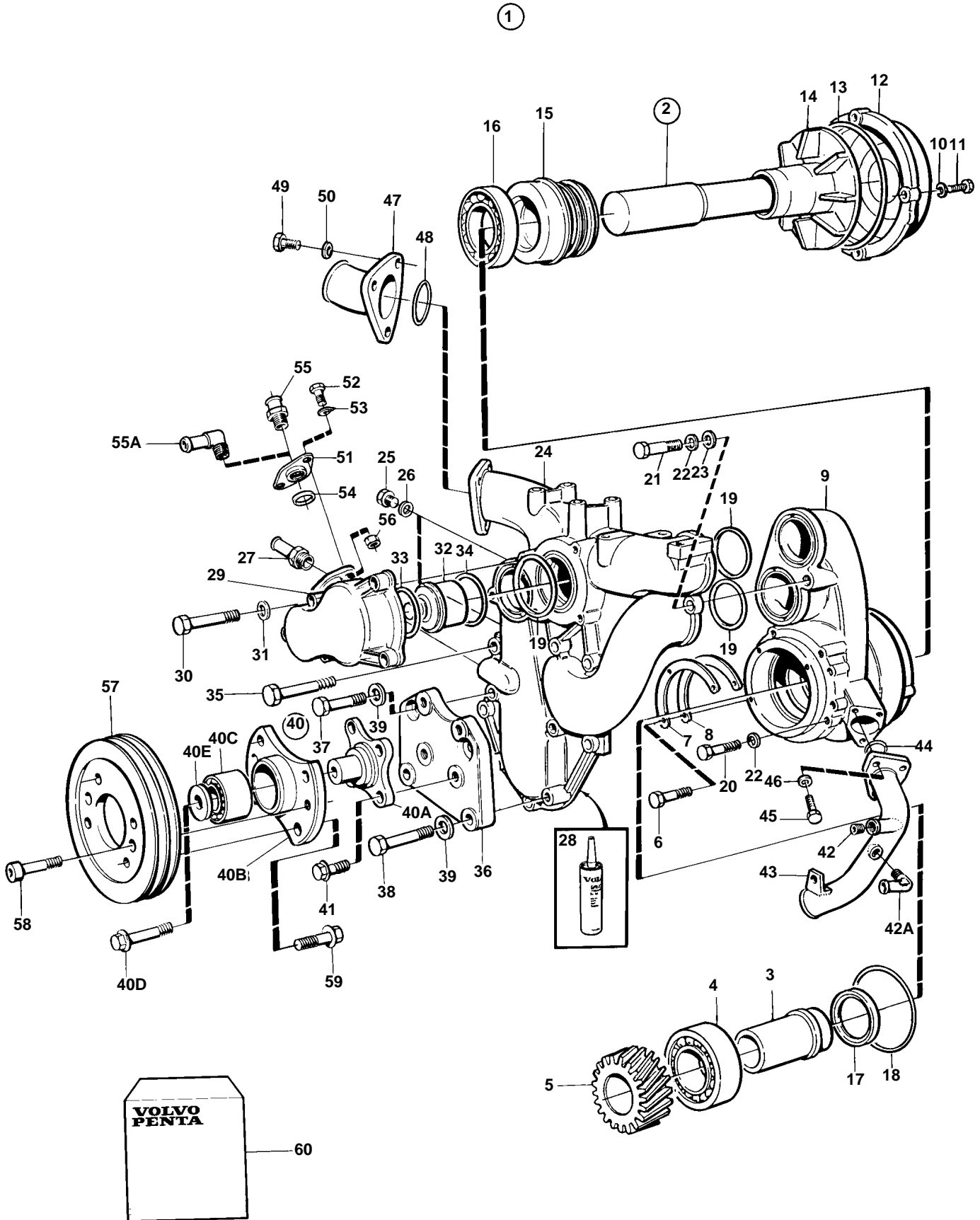


TD1030VE



**TD1030VE**

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	1675945	1	Water pump		REPL BY 20431484
	20431484	1	Circulation pump		
	3803537	1	Circ. pump, exch, exch		
2	1675947	1	• Shaft		Included in repair kit 276814 for water pump 1675945., REPL BY 3184813
	3184813	1	• Shaft		
3		1	• • Bearing spindle		Included in repair kit 276814 for water pump 1675945.
4	181286	1	• Ball bearing		Included in repair kit 276814 for water pump 1675945.
5	470265	1	• Gear		
			• Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
6	940100	3	• Screw		
7	1545359	1	• Lock washer		Included in repair kit 276814 for water pump 1675945.
8	1545358	1	• Lock washer		Included in repair kit 276814 for water pump 1675945.
9		1	• Housing		
10	941906	4	• Spring washer		Included in repair kit 276814 for water pump 1675945.
11	955513	4	• Screw		
12	469418	1	• Cover		
13	925262	1	• O-ring		Included in repair kit 276814 for water pump 1675945.
14	1675944	1	• Impeller		Included in repair kit 276814 for water pump 1675945.
15	1676561	1	• Sealing ring		Included in repair kit 276814 for water pump 1675945.
16	184816	1	• Ball bearing		Included in repair kit 276814 for water pump 1675945.
	184831	1	• Ball bearing		For shaft 3184813.
17	978293	1	• Sealing ring		Included in repair kit 276814 for water pump 1675945.
18	925257	1	O-ring		Included in repair kit 276814 for water pump 1675945.
19	1664473	3	O-ring		Included in repair kit 276814 for water pump 1675945.
20	955542	4	Screw		
21	955535	1	Screw		
22	942336	5	Spring washer		
23	940097	1	Washer		
24	8194543	1	Thermostat housing		(865842)
25	960632	2	Plug		
26	947624	2	Gasket		
27	479974	1	Nipple, Oil cooler	3137	
28	1161231	X	Sealant		304ml
	1161277	X	Sealant		10g
	423351	1	Gasket, paper		ALT, Included in repair kit 276814 for water pump 1675945.
29	422730	1	Cover		
30	940186	5	Screw		
31	941907	5	Spring washer		
32	8149186	1	Thermostat		86°C
33	1544410	1	Sealing ring		Included in repair kit 276814 for water pump 1675945.
34	1544710	1	Sealing ring		
35	955537	6	Screw		L=51mm
36	422771	1	Bracket		
37	955544	2	Screw		L=102mm
38	955537	2	Screw		L=51mm
39	942336	4	Spring washer		
40	1675738	1	Fan hub		
40A		1	• Shaft		
40B		1	• Bearing housing		
40C	1675763	1	• Ball bearing		
40D	968234	1	• Flange screw		(976471)
40E		1	• Washer		10,5x42x6mm
41	965185	4	Flange screw		
42	479977	1	Plug		
42A		1	Elbow nipple	196	
43	866261	1	Coolant pipe		
44	975673	1	O-ring		Included in repair kit 276814 for water pump 1675945.
45	955525	3	Screw		
46	941907	3	Spring washer		
47	1545200	1	Tube		
48	975675	1	O-ring		Included in repair kit 276814 for water pump 1675945.
49	940135	3	Screw		

**TD1030VE**

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
50	941907	3	Spring washer		
51	843908	1	Flange		
52	955525	2	Screw		
53	941907	2	Spring washer		
54	469477	1	O-ring		Included in repair kit 276814 for water pump 1675945.
55	479974	1	Nipple		ALT
55A	942758	1	Nipple		
56	955826	2	Nut		
57	1660057	1	Pulley		
58	959202	2	Screw		
59		4	Screw, fan hub	196	
60	276936	1	Repair kit		(276814)