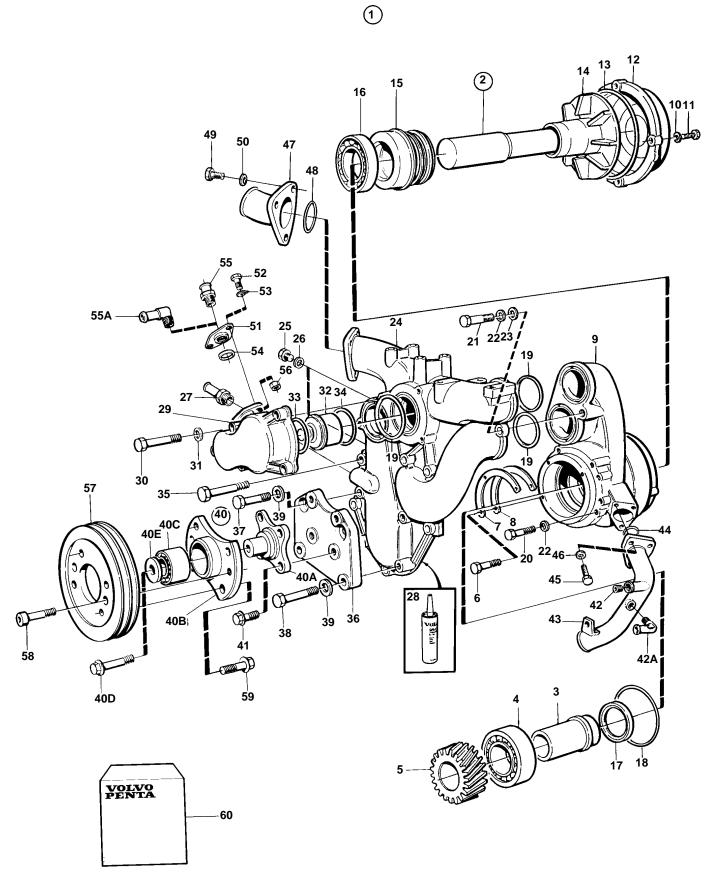
26

TD1030VE



Upd: 2006-11-24



<u>16763</u> **7738460 - 26 - 3188**

Water Pump, Thermostat and Fan Bearing

TD1030VE

$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	1675945 20431484 3803537 1675947 3184813 181286 470265 940100 1545359 1545358 941906 955513 469418 925262 1675944 1676561 184816 184831 978293 925257 1664473 955542 955535 942336 940097 8194543 960632 947624	$ \begin{array}{r} 4 \\ 4 \\ 1 \\ 2 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 2 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 2 \\ 1 $	O-ring Screw Screw Spring washer Washer Thermostat housing	45-01-EN	REPL BY 20431484 Included in repair kit 276814 for water pump 1675945., REPL BY 3184813 Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Timing Gears, 71, 100, 121 Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for wate
3 2 3 4 5 6 7 1 8 1 9 10 11 11 12 13 14 1 15 1 16 11 12 13 14 1 15 1 16 1 22 23 24 8 25 26 27 28 28 1 30 31 32 8 33 1 32 8 33 1 34 1 35 36 37 38 39 40 40 1	3803537 1675947 3184813 181286 470265 940100 1545359 1545358 941906 955513 469418 925262 1675944 1676561 184816 184831 978293 925257 1664473 955542 955535 942336 940097 8194543 960632	$ \begin{array}{c} 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ $	Circ. pump, exch, exch Shaft Shaft Ball bearing spindle Ball bearing Gear Bulletin 45-01 Screw Lock washer Lock washer Lock washer Housing Spring washer Screw Cover O-ring Ball bearing Ball bearing Ball bearing Sealing ring Co-ring O-ring O-ring O-ring Screw Screw Screw Screw Screw Spring washer Washer Thermostat housing Plug	45-01-EN	3184813 Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Timing Gears, 71, 100, 121 Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945.
2 1 3 4 5 - 6 7 7 1 9 - 10 - 11 - 12 - 13 - 14 1 15 1 16 - 21 - 22 - 23 - 24 8 25 - 26 - 27 - 28 1 12 - 30 - 31 - 32 8 33 1 32 8 33 1 34 1 35 - 36 - 37 - 38 - 39 - 40 1	1675947 3184813 181286 470265 940100 1545359 1545358 941906 955513 469418 925262 1675944 1676561 184816 184831 978293 925257 1664473 955542 955535 942336 940097 8194543 960632	$ \begin{array}{c} 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ $	 Shaft Shaft Bearing spindle Ball bearing Gear Bulletin 45-01 Screw Lock washer Lock washer Lock washer Housing Spring washer Screw Cover O-ring Ball bearing Ball bearing Sealing ring Sealing ring O-ring O-ring O-ring Screw Spring washer Washer Thermostat housing Plug 	45-01-EN	3184813 Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Timing Gears, 71, 100, 121 Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945.
3 4 5 6 7 1 8 1 9 10 11 1 12 1 13 1 14 1 15 1 16 1 17 1 18 1 19 1 20 2 21 2 22 2 23 2 24 8 25 2 26 2 27 2 28 1 30 3 31 3 32 8 33 1 34 1 35 3 36 3 37 3 40 1	3184813 181286 470265 940100 1545359 1545358 941906 955513 469418 925262 1675944 1676561 184816 184831 978293 925257 1664473 955542 955535 942336 940097 8194543 960632	$ \begin{array}{c} 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ $	 Shaft Bearing spindle Ball bearing Gear Bulletin 45-01 Screw Lock washer Lock washer Lock washer Housing Spring washer Screw Cover O-ring Ball bearing Ball bearing Sealing ring Sealing ring Sealing ring Sealing ring Screw Spring washer Washer Thermostat housing Plug 	45-01-EN	3184813 Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Timing Gears, 71, 100, 121 Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945.
3 4 5 6 7 1 8 1 9 10 11 11 12 13 14 1 15 1 16 11 17 18 19 1 20 21 22 23 24 8 25 26 27 28 28 1 30 31 32 8 33 1 35 36 37 38 39 40 40A 1	181286 470265 940100 1545359 1545358 941906 955513 469418 925262 1675944 1676561 184816 184831 978293 925257 1664473 955542 955535 942336 940097 8194543 960632	$ \begin{array}{c} 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ $	Barring spindle Ball bearing Gear Bulletin 45-01 Screw Lock washer Lock washer Lock washer Spring washer Screw Cover O-ring Impeller Sealing ring Ball bearing Sealing ring Sealing ring O-ring O-ring O-ring O-ring Screw Screw Screw Screw Screw Spring washer Washer Thermostat housing	45-01-EN	Included in repair kit 276814 for water pump 1675945. Timing Gears, 71, 100, 121 Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945.
4 5 6 7 1 8 1 9 10 11 1 12 1 13 1 14 1 15 1 16 1 17 1 18 1 19 1 20 2 21 2 22 2 23 2 24 8 25 2 26 2 27 2 28 1 30 31 32 8 33 1 32 8 33 1 34 1 35 36 37 38 39 40	470265 940100 1545359 1545358 941906 955513 469418 925262 1675944 1676561 184816 184831 978293 925257 1664473 955542 955535 942336 940097 8194543 960632	$ \begin{array}{c} 1\\ 1\\ 3\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\$	 Ball bearing Gear Bulletin 45-01 Screw Lock washer Lock washer Lock washer Housing Spring washer Screw Cover O-ring Ball bearing Ball bearing Sealing ring O-ring O-ring O-ring Screw Screw Screw Screw Screw Screw Screw Screw Spring washer Washer Thermostat housing 	45-01-EN	Included in repair kit 276814 for water pump 1675945. Timing Gears, 71, 100, 121 Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945.
5 6 7 1 8 1 9 10 11 1 12 1 13 1 14 1 15 1 16 1 17 1 18 1 19 1 20 2 21 2 22 2 23 2 24 8 25 2 26 2 27 2 28 1 30 31 32 8 33 1 32 8 33 1 34 1 35 36 37 38 39 40 40A 1	470265 940100 1545359 1545358 941906 955513 469418 925262 1675944 1676561 184816 184831 978293 925257 1664473 955542 955535 942336 940097 8194543 960632	$ \begin{array}{c} 1\\ 3\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\$	 Gear Bulletin 45-01 Screw Lock washer Lock washer Housing Spring washer Screw Cover O-ring Ball bearing Ball bearing Sealing ring O-ring O-ring O-ring Screw Screw Screw Screw Screw Spring washer Washer Thermostat housing Plug 	45-01-EN	Timing Gears, 71, 100, 121 Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945.
6 7 1 8 1 9 10 11 1 12 1 13 1 14 1 15 1 16 1 17 1 18 1 19 1 20 2 23 2 24 8 25 2 26 2 27 2 28 1 19 1 29 30 31 32 32 8 33 1 34 1 35 36 37 38 39 40 40A 1	940100 1545359 1545358 941906 955513 469418 925262 1675944 1676561 184816 184831 978293 925257 1664473 955542 955535 942336 940097 8194543 960632	$\begin{array}{c} 3\\ 1\\ 1\\ 1\\ 4\\ 4\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\$	 Bulletin 45-01 Screw Lock washer Lock washer Housing Spring washer Screw Cover O-ring Ball bearing Ball bearing Sealing ring O-ring O-ring O-ring Screw Screw Screw Screw Spring washer Washer Thermostat housing Plug 	45-01-EN	Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. For shaft 3184813. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945.
7 1 8 1 9 10 11 12 13 14 15 1 16 1 17 1 18 1 19 1 20 21 22 23 24 8 25 26 27 28 28 1 30 31 32 8 33 1 35 36 37 38 39 40 1	1545359 1545358 941906 955513 469418 925262 1675944 1676561 184816 184831 978293 925257 1664473 955542 955535 942336 940097 8194543 960632	$ \begin{array}{c} 1\\ 1\\ 1\\ 1\\ 4\\ 4\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1 \end{array} $	 Screw Lock washer Lock washer Housing Spring washer Screw Cover O-ring Impeller Sealing ring Ball bearing Ball bearing Sealing ring O-ring O-ring O-ring Screw Screw Screw Spring washer Washer Thermostat housing Plug 	45-01-EN	Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. For shaft 3184813. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945.
7 1 8 1 9 10 11 12 13 14 15 1 16 1 17 1 18 1 19 1 20 21 22 23 24 8 25 26 27 28 28 1 30 31 32 8 33 1 35 36 37 38 39 40 1	1545359 1545358 941906 955513 469418 925262 1675944 1676561 184816 184831 978293 925257 1664473 955542 955535 942336 940097 8194543 960632	$ \begin{array}{c} 1\\ 1\\ 1\\ 1\\ 4\\ 4\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1 \end{array} $	 Lock washer Lock washer Housing Spring washer Screw Cover O-ring Impeller Sealing ring Ball bearing Ball bearing Sealing ring O-ring O-ring O-ring Screw Screw Screw Spring washer Washer Thermostat housing Plug 		Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. For shaft 3184813. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945.
8 1 9 10 11 12 13 14 15 1 16 17 18 19 19 1 20 21 22 23 24 8 25 26 27 28 28 1 30 31 32 8 33 1 34 1 35 36 37 38 39 40 1	1545358 941906 955513 469418 925262 1675944 1676561 184816 184831 978293 925257 1664473 955542 955535 942336 940097 8194543 960632	$ \begin{array}{c} 1\\ 1\\ 4\\ 4\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\$	 Lock washer Housing Spring washer Screw Cover O-ring Impeller Sealing ring Ball bearing Ball bearing Sealing ring O-ring O-ring O-ring Screw Screw Screw Spring washer Washer Thermostat housing Plug 		Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. For shaft 3184813. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945.
9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 1 29 30 31 32 8 33 1 34 1 35 36 37 38 39 40 40A 1	941906 955513 469418 925262 1675944 1676561 184816 184831 978293 925257 1664473 955542 955535 942336 940097 8194543 960632	$ \begin{array}{c} 1\\ 4\\ 4\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1 \end{array} $	 Housing Spring washer Screw Cover O-ring Impeller Sealing ring Ball bearing Ball bearing Sealing ring O-ring O-ring O-ring Screw Screw Spring washer Washer Thermostat housing Plug 		Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. For shaft 3184813. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945.
10 11 12 13 14 1 15 1 16 17 1 18 1 19 1 20 2 23 2 24 8 25 2 26 2 27 2 28 1 1 1 29 30 31 32 32 8 33 1 34 1 35 36 37 38 39 40 40A 1	955513 469418 925262 1675944 1676561 184816 184831 978293 925257 1664473 955542 955535 942336 940097 8194543 960632	$ \begin{array}{r} 4 \\ 4 \\ 1 \\ 2 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 2 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 2 \\ 1 $	 Spring washer Screw Cover O-ring Impeller Sealing ring Ball bearing Ball bearing Sealing ring O-ring O-ring O-ring Screw Screw Screw Spring washer Washer Thermostat housing Plug 		Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. For shaft 3184813. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945.
11 12 13 14 1 15 1 16 1 17 1 18 1 19 1 20 2 23 2 24 8 25 2 26 2 27 2 28 1 1 2 30 31 32 8 33 1 34 1 35 36 37 38 39 40 1	955513 469418 925262 1675944 1676561 184816 184831 978293 925257 1664473 955542 955535 942336 940097 8194543 960632	$ \begin{array}{c} 4 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 2 \\ 2 \\ 1 \\ 2 \\ 2 \\ 1 \\ 2 \\ 2 \\ 2 \\ 1 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2$	 Screw Cover O-ring Impeller Sealing ring Ball bearing Ball bearing Sealing ring O-ring O-ring O-ring Screw Screw Screw Spring washer Washer Thermostat housing Plug 		Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. For shaft 3184813. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945.
12 13 14 1 15 1 16	469418 925262 1675944 1676561 184816 184831 978293 925257 1664473 955542 955535 942336 940097 8194543 960632	$ \begin{array}{c} 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 2\\ 2\\ 2\\ 1\\ 1\\ 1\\ 2\\ 2\\ 2\\ 1\\ 1\\ 1\\ 2\\ 2\\ 2\\ 1\\ 1\\ 2\\ 2\\ 2\\ 2\\ 1\\ 1\\ 2\\ 2\\ 2\\ 2\\ 2\\ 2\\ 2\\ 1\\ 2\\ 2\\ 2\\ 2\\ 2\\ 2\\ 2\\ 2\\ 2\\ 2\\ 2\\ 2\\ 2\\$	Cover O-ring Impeller Sealing ring Ball bearing Ball bearing Sealing ring O-ring O-ring O-ring Screw Screw Spring washer Washer Thermostat housing Plug		Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. For shaft 3184813. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945.
13 14 1 15 1 16 1 17 1 18 1 19 1 20 2 21 2 23 2 24 8 25 26 27 2 28 1 29 30 31 32 32 8 33 1 35 36 37 38 39 40 1 40A 1	925262 1675944 1676561 184816 184831 978293 925257 1664473 955542 955535 942336 940097 8194543 960632	$ \begin{array}{c} 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 3\\ 4\\ 1\\ 5\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 1\\ 2\\ 2\\ 2\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 2\\ 2\\ 2\\ 1\\ 1\\ 2\\ 2\\ 2\\ 1\\ 1\\ 2\\ 2\\ 2\\ 1\\ 1\\ 2\\ 2\\ 2\\ 2\\ 1\\ 1\\ 2\\ 2\\ 2\\ 2\\ 2\\ 2\\ 2\\ 2\\ 2\\ 2\\ 2\\ 2\\ 2\\$	 O-ring Impeller Sealing ring Ball bearing Ball bearing Sealing ring O-ring O-ring Screw Screw Spring washer Washer Thermostat housing Plug 		Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. For shaft 3184813. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945.
14 1 15 1 16	1675944 1676561 184816 184831 978293 925257 1664473 955542 955535 942336 940097 8194543 960632	$ \begin{array}{c} 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 3 \\ 4 \\ 1 \\ 5 \\ 1 \\ 1 \\ 2 \\ 2 \\ 1 \\ 1 \\ 2 \\ 2 \\ 1 \\ 1 \\ 1 \\ 2 \\ 2 \\ 2 \\ 1 \\ 2 \\ 2 \\ 2 \\ 1 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2$	 Impeller Sealing ring Ball bearing Ball bearing Sealing ring O-ring O-ring Screw Screw Spring washer Washer Thermostat housing Plug 		Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. For shaft 3184813. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945.
15 1 16	1676561 184816 184831 978293 925257 1664473 955542 955535 942336 940097 8194543 960632	$ \begin{array}{c} 1\\ 1\\ 1\\ 1\\ 1\\ 3\\ 4\\ 1\\ 5\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 2\\ 2\\ 1\\ 1\\ 2\\ 2\\ 2\\ 1\\ 1\\ 2\\ 2\\ 2\\ 1\\ 1\\ 2\\ 2\\ 2\\ 1\\ 1\\ 2\\ 2\\ 2\\ 1\\ 1\\ 2\\ 2\\ 2\\ 1\\ 1\\ 2\\ 2\\ 2\\ 2\\ 2\\ 2\\ 2\\ 2\\ 2\\ 2\\ 2\\ 2\\ 2\\$	Sealing ring Ball bearing Ball bearing Sealing ring O-ring O-ring Screw Screw Spring washer Washer Thermostat housing Plug		Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. For shaft 3184813. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945.
16 17 18 19 1 20 21 22 23 24 8 25 26 27 28 1 28 1 30 31 32 8 33 1 34 1 35 36 37 38 39 40 1 40A 1	184816 184831 978293 925257 1664473 955542 955535 942336 940097 8194543 960632	$ \begin{array}{c} 1\\ 1\\ 3\\ 4\\ 1\\ 5\\ 1\\ 2\\ 2\\ 1\\ 1 \end{array} $	 Ball bearing Ball bearing Sealing ring O-ring O-ring Screw Screw Spring washer Washer Thermostat housing Plug 		Included in repair kit 276814 for water pump 1675945. For shaft 3184813. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945.
18 19 1 20 21 22 23 24 8 25 26 27 28 1 28 1 29 30 31 32 8 33 1 35 36 37 38 39 40 1	184831 978293 925257 1664473 955542 955535 942336 940097 8194543 960632	1 3 4 1 5 1 1 2 2 1	Ball bearing Sealing ring O-ring O-ring Screw Screw Spring washer Washer Thermostat housing Plug		For shaft 3184813. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945.
18 19 1 20 21 22 23 24 8 25 26 27 28 1 28 1 29 30 31 32 8 33 1 35 36 37 38 39 40 1	925257 1664473 955542 955535 942336 940097 8194543 960632	1 3 4 1 5 1 1 2 2 1	Sealing ring O-ring O-ring Screw Screw Spring washer Washer Thermostat housing Plug		Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945.
19 1 20 21 21 22 23 24 8 25 26 27 28 1 1 29 30 31 32 8 33 1 34 1 35 36 37 38 39 40 1 40A 1 40A 1 1	1664473 955542 955535 942336 940097 8194543 960632	3 4 1 5 1 1 2 2 1	O-ring Screw Screw Spring washer Washer Thermostat housing Plug		Included in repair kit 276814 for water pump 1675945. Included in repair kit 276814 for water pump 1675945.
20 21 22 23 24 8 25 26 27 28 1 29 30 31 32 8 33 1 34 1 35 36 37 38 39 40 1 40A 1	955542 955535 942336 940097 8194543 960632	4 1 5 1 1 2 2 1	Screw Screw Spring washer Washer Thermostat housing Plug		
21 22 23 24 8 25 26 27 28 1 28 1 1 29 30 31 32 8 33 1 33 1 35 36 37 38 39 40 1 40A 1 40A 1 1	955535 942336 940097 8194543 960632	1 5 1 1 2 2 1	Screw Spring washer Washer Thermostat housing Plug		(865842)
22 23 24 8 25 26 27 28 1 28 1 1 29 30 31 32 8 33 1 33 1 35 36 37 38 39 40 1 40A 1 40A 1	942336 940097 8194543 960632	5 1 1 2 2 1	Spring washer Washer Thermostat housing Plug		(865842)
23 24 8 25 26 27 28 1 28 1 1 29 30 31 32 8 33 1 33 1 35 36 37 38 39 40 1 40A 1 40A 1	940097 8194543 960632	1 1 2 2 1	Washer Thermostat housing Plug		(865842)
24 8 25 26 27 28 1 28 1 1 29 30 31 32 8 33 1 34 1 35 36 37 38 39 40 1 40A 1 40A 1	8194543 960632	1 2 2 1	Thermostat housing Plug		(865842)
25 26 27 28 1 29 30 31 32 32 8 33 1 34 1 35 36 37 38 39 40 1 40A 1	960632	2 2 1	Plug		(865842)
26 27 28 1 29 30 31 32 33 1 34 1 35 36 37 38 39 40 40A 1		2 1			
27 28 1 29 30 31 32 8 33 1 34 1 35 36 37 38 39 40 1 40A	94/n/4	1		1	
28 1 29 30 31 32 32 8 33 1 34 1 35 36 37 38 39 40 1 40A 1	479974		Nipple, Oil cooler	3137	
1 29 30 31 32 & 33 1 34 1 35 36 37 38 39 40 1 40A	1161231	X	Sealant	3137	304ml
29 30 31 32 & 8 33 & 1 34 & 1 35 36 37 38 39 40 & 1 40A	1161277	X			10g
30 31 32 8 33 1 34 1 35 36 37 38 39 40 40A 1	423351	1	Gasket, paper		ALT, Included in repair kit 276814 for water pump 1675945.
30 31 32 8 33 1 34 1 35 36 37 38 39 40 40A 1	422730	1	Cover		······································
32 8 33 1 34 1 35 36 37 38 39 40 40A 1	940186	5	Screw		
33 1 34 1 35 36 37 38 39 40 40A 1	941907	5	Spring washer		
34 1 35 36 37 38 39 40 40A 1	8149186	1	Thermostat		86¦C
35 36 37 38 39 40 1 40A	1544410	1	Sealing ring		Included in repair kit 276814 for water pump 1675945.
36 37 38 39 40 1 40A	1544710	1	<u> </u>		
37 38 39 40 1 40A	955537	6	Screw		L=51mm
38 39 40 1 40A	422771	1	Bracket		1.400
39 40 1 40A	955544	2	Screw		L=102mm
40 1 40A	955537 942336	2	Screw Spring washer		L=51mm
40A	942336	4	Spring wasner Fan hub		
	10/0/00	1	Shaft		
400 1		1	Bearing housing		
	1675763	1	Ball bearing		
40D	968234	1	Flange screw		(976471)
40E		1	• Washer		10,5x42x6mm
41	965185	4	Flange screw		
42	479977	1	Plug		
42A		1	Elbow nipple	196	
43		1	Coolant pipe		
44	866261	1	O-ring		Included in repair kit 276814 for water pump 1675945.
45	866261 975673	3	Screw		
46	866261 975673 955525		Spring washer		
	866261 975673 955525 941907	3	Tube		
48	866261 975673 955525 941907 1545200	1			Included in repair kit 276814 for water pump 1675945.
49	866261 975673 955525 941907		O-ring		

7738460 - 26 - 3188

Upd: 2006-11-24

26



Water Pump, Thermostat and Fan Bearing

26

TD1030VE

REF PART NO. QTY DESCRIPTION SEE SEC. NOTES 50 941907 3 Spring washer 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 3 5 <	
51 843908 1 Flange	
52 955525 2 Screw	
53 941907 2 Spring washer	
54 469477 1 O-ring Included in repair kit 276814 for water pump 1675945.	
55 479974 1 Nipple ALT	
55A 942758 1 Nipple	
56 955826 2 Nut	
57 1660057 1 Pulley	
57 1660057 1 Pulley 58 959202 2 Screw	
59 4 Screw, fan hub 196	
59 4 Screw, fan hub 196 60 276936 1 Repair kit (276814)	

