

TAD1240GE

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	3831285	6	Cylinder liner kit	4526	
	914530	12	• Lock ring		
	3830452	6	• Sealing ring kit		
	3155115	6	• Piston pin		
	3830463	6	• Piston ring kit		
		6	• Cylinder liner		
		6	• Piston		
	3830452	6	Sealing ring kit		
		12	• Sealing ring		
		6	• Sealing ring		
	3830463	6	Piston ring kit		
		6	• Piston ring		
		6	• Compression ring		
		6	• Piston ring		
		6	• Oil scraper ring		
	276134	6	Big end bearing kit	4526	STD
	276135	6	Big end bearing kit		U.S=0.25mm
	276136	6	Big end bearing kit		U.S=0.50mm
	276137	6	Big end bearing kit		U.S=0.75mm
	276334	6	Big end bearing kit		U.S=1.00mm
	276349	6	Big end bearing kit		U.S=1.25mm
	276615	7	Main bearing kit	4526	STD
			• Bulletin 46-19	46-19-EN	New Main Bearing Kits for 12L Engines
1		7	• Bearing shell, upper		MARKED 1547741
		7	• Bearing shell, lower		MARKED 1547739
	276616	7	Main bearing kit		U.S=0.25mm
			• Bulletin 46-19	46-19-EN	New Main Bearing Kits for 12L Engines
1		7	• Bearing shell, upper		MARKED 1677244
		7	• Bearing shell, lower		MARKED 1677264
	276617	7	Main bearing kit		U.S=0,50mm
			• Bulletin 46-19	46-19-EN	New Main Bearing Kits for 12L Engines
1		7	• Bearing shell, upper		MARKED 1677245
		7	• Bearing shell, lower		MARKED 1677265
	276618	7	Main bearing kit		U.S=0.75mm
			• Bulletin 46-19	46-19-EN	New Main Bearing Kits for 12L Engines
1		7	• Bearing shell, upper		MARKED 1677246
		7	• Bearing shell, lower		MARKED 1677266
	276619	7	Main bearing kit		U.S=1.00mm
			• Bulletin 46-19	46-19-EN	New Main Bearing Kits for 12L Engines
1		7	• Bearing shell, upper		MARKED 1677247
		7	• Bearing shell, lower		MARKED 1677267
		7	Main bearing kit		U.S=1.25mm
			• Bulletin 46-19	46-19-EN	New Main Bearing Kits for 12L Engines
1		7	• Bearing shell, upper		MARKED 1677248
		7	• Bearing shell, lower		MARKED 1677268
	3093651	1	Thrust washer kit	4526	STD
	3093652	1	Thrust washer kit		O.S=00,1mm
	3093653	1	Thrust washer kit		O.S=0,2mm
	276626	1	Bearing shell kit, camshaft, front	4541	
		2	• Bearing shell		
	276630	1	Bearing shell kit, camshaft	4541	
		2	• Bearing shell		
	3099100	1	Gasket kit, cylinder head		
		1	• Gasket		
	1547152	18	• • Sealing ring		For 26mm holes. Color black.

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1		4	• • Sealing ring		For 16mm holes. Color violet.
	3830718	1	De-carbonizing kit		
	859171	24	• Valve stem seal		
	949659	12	• O-ring		
	1675841	1	• Gasket		
	3165747	6	• O-ring		
	8170116	1	• Sealing strip		
	3832968	1	Gasket kit		Inlet/exhaust manifold, thermostat housing.
	477314	2	• Gasket		
	8170959	6	• Gasket		
	8170515	1	• Gasket		
	8170519	1	• Gasket		
	1544710	1	• Sealing ring		
	1547254	4	• Sealing ring		
	8170514	1	• Gasket		
	8149301	1	• Gasket		
	3832969	1	Gasket kit connection, turbo		
	420643	1	• Gasket		
	469601	1	• Sealing ring		
	470939	1	• Gasket		
	1547255	1	• Sealing ring		
	1542781	1	• Sealing ring		
	3835499	1	Repair kit, turbo		
	3835500	1	O-ring		O-ring mounted between turbine housing and compressor housing.
			Circulation pump		
	8170833	1	• Bearing housing, assy.		
	276940	1	Repair kit, fuel injector		
	276935	1	• Sealing ring kit		
	3832970	1	Gasket kit, reconditioning		
	18677	2	Gasket		
	947627	10	Gasket		
	1547255	1	Sealing ring		
	1677656	1	Gasket		
	11996	16	Gasket		
	1547252	2	Sealing ring		
	975664	1	O-ring		
	1543896	1	Sealing ring		
	421158	1	Sealing ring		
	925095	1	O-ring		
	8170473	1	Seal		
	8170452	1	Sealing strip		
	421629	3	Sealing ring		
	949736	1	O-ring		
	948981	3	O-ring		
	948888	1	O-ring		
	1546480	1	Sealing ring		
	967344	1	O-ring		
	945512	1	O-ring		
	3828024	1	Sealing ring		
	976073	1	O-ring		
	3827530	1	Sealing ring		
	8130106	1	Sealing strip		
	18813	3	Gasket		
	468947	2	Sealing ring		

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1	8170558	1	Sealing ring		
	469846	2	Sealing ring		
	948610	2	O-ring		
	465784	1	Sealing ring		
	1677370	2	Sealing ring		
	925054	1	O-ring		
	949659	3	O-ring		
	469846	1	Sealing ring		
	11998	4	Gasket		
	8170534	1	Gasket		
	11994	1	Gasket		
	1677516	2	Sealing ring		
	3964833	1	Gasket		
	976971	1	O-ring		
	1526474	1	O-ring		
	947622	1	Gasket		
	969011	6	Gasket		
	947620	2	Gasket		
	957173	1	Gasket		
	3165097	1	Sealing ring		
	948980	1	O-ring		
	949016	1	Gasket		
	1547254	2	Sealing ring		
	8170514	1	Gasket		
	925255	1	O-ring		
	471708	1	Sealing ring		
	3832779	1	Gasket		
	3832606	1	O-ring		
	949656	2	O-ring		
	975632	1	O-ring		
	968559	2	O-ring		
	8192235	1	Rubber moulding		
	949329	1	Gasket		
	421723	1	Rubber seal		
	20365079	1	Gasket		
	925256	1	O-ring		
	948884	2	Washer		
	977937	2	Gasket		
	944126	2	O-ring		