

PART NO.	QTY	DESCRIPTION	NOTES
875638	6	Cylinder liner kit	
	6	• CYLINDER LINER	
	6	• PISTON	
421033	6	• Piston pin	
914525	12	• Lock ring	
275735	6	• Sealing ring kit	(275737)
275375	6	• Piston ring kit	(275312)
275461	6		REPL BY 275735
275735	6	Sealing ring kit	
	6	• SEAL RING	
	12	• SEAL RING	
275375	6	Piston ring kit	(275312)
	6	• COMPRESSION RING	
	6	• COMPRESSION RING	
	6	• COMPRESSION RING	
	6	• OIL RING	
270093	6	Big end bearing kit	STD D
270094	6	Big end bearing kit	0.25 MM U.S
270095	6	Big end bearing kit	0.50 MM U.S
270096	6	Big end bearing kit	0.75 MM U.S
270097	6	Big end bearing kit	1.00 MM U.S
270098	6	Big end bearing kit	1.25 MM U.S
270432	7	Main bearing kit	STD D
270433	7	Main bearing kit	0.25 MM U.S
270434	7	Main bearing kit	0.50 MM U.S
270435	7	Main bearing kit	0.75 MM U.S
270436	7	Main bearing kit	1.00 MM U.S
270437	7	Main bearing kit	1.25 MM U.S
276754	1	Thrust washer kit	STD D
276755	1	Thrust washer kit	0.1 MM O.S
276756	1	Thrust washer kit	0.2 MM O.S
276757	1	Thrust washer kit	0.3 MM O.S
275450	1	Gasket kit, GASKET KIT AND EXHAUST MANIFOLD	
466436	2	• Gasket	
421071	2	• Gasket, GASKET MANIFOLD	
471344	4	• Gasket, GASKET MANIFOLD	(421305)
421403	2	• Gasket, GASKET MANIFOLD	
957171	1	• Gasket	