



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	275039	6	Cylinder liner kit		
2	275735	6	• Sealing ring kit		(275737)
3	275308	6	• Piston ring kit		
4	421033	6	• Piston pin		STD D
	421300	6	• Piston pin		0.05 MM O.S
	421302	6	• Piston pin		0.20 MM O.S
5	914525	12	• Lock ring		
6	842326	6	Connecting rod		
7	131205	6	• Pin		
8	421142	6	• Bushing		
9	420126	12	• Screw		
10	842376	1	Crankshaft		
11	422253	1	• Woodruff key	02A-0950	
12	421080	1	Crankshaft gear	02A-0950	
13	420172	1	Oil deflector	02A-0950	
14	421400	1	Hub		
15	420124	1	Washer		
16	417464	1	Screw		
17	421401	1	Absorber		
	421414	1	Vibration damper		SPEC.867277
18	822169	1	Pulley		4 GROOVE. SPEC. 867221, 867283.
	843742	1	Pulley		3-GROOVE
	823595	1	Pulley		2-GROOVE
	822169	1	Pulley		4 GROOVE. ACCESSORY.
19	941909	6	Spring washer		
19A	955554	4	Screw		L = 76 MM. SPEC. 867221, 867283.
	955554	4	Screw		L = 76 MM. ACCESSORY.
	956605	2	Screw		L = 57 MM. SPEC. 867221, 867283.
	956605	2	Screw		L = 57 MM. ACCESSORY.
	955551	6	Screw		L = 57 MM
	940160	6	Screw		L = 38 MM
20	270093	6	Big end bearing kit		STD D
	270094	6	Big end bearing kit		0.25 MM U.S
	270095	6	Big end bearing kit		0.50 MM U.S
	270096	6	Big end bearing kit		0.75 MM U.S
	270097	6	Big end bearing kit		1.00 MM U.S
	270098	6	Big end bearing kit		1.25 MM U.S
21		7	BEARING CAP	02A-0400	
22	270432	7	Main bearing kit		STD D
	270433	7	Main bearing kit		0.25 MM U.S
	270434	7	Main bearing kit		0.50 MM U.S
	270435	7	Main bearing kit		0.75 MM U.S
	270436	7	Main bearing kit		1.00 MM U.S
	270437	7	Main bearing kit		1.25 MM U.S
23	276754	1	Thrust washer kit		STD D
	276755	1	Thrust washer kit		0.1 MM O.S
	276756	1	Thrust washer kit		0.2 MM O.S
	276757	1	Thrust washer kit		0.3 MM O.S
24	814754	1	Flywheel		D70BK. D70B SPEC. 867054, 867055, 867056, 867060, 867063, 867132, 867221, TD70B SPEC. 867066. SEE NOTE 22.. ALT,ENGINE WITH AIR STARTING MOTOR.
	842704	1	Flywheel		STD. MO84522/XXXX-MO84530.MO84652/XXXXX-.ENGINE WITHOUT AIR STARTING MOTOR.
	421346	1	Flywheel		FOR ENGINE WITH DISTANCE CONTROLLED GEAR BOX.
	786235	1	Flywheel		D70B SPEC.867061
	814731	1	Flywheel		ENGINE WITH CLARK CONVERTER C-272,C-273.
	820938	1	Flywheel		D70B SPEC.867062
	821299	1	Flywheel		FOR ENGINE WITH GEAR BOX WITHOUT DISTANCE CONTROL.
	821810	1	Flywheel		ENGINE WITH TD CONVERTER 44-412-2. TDC CONVERTER 22-406-2. TDPX 1440.
	823749	1	Flywheel		TD70G, ALLISON CONVERTER.

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
25	420067	1	· Gear ring		MO84522/XXXX-MO84530.MO84652/XXXXX-.ENGINE WITHOUT AIR STARTING MOTOR.
	420314	1	· Gear ring		
26	950677	1	Pin		
27	947527	6	Screw		L = 32 MM
	941570	6	Screw		L = 38 MM. FOR ENGINE WITH GEAR BOX WITHOUT DISTANCE CONTROL.. TD70G, ALLISON CONVERTER.
28	181335	1	Ball bearing		FOR ENGINE WITH GEAR BOX WITHOUT DISTANCE CONTROL.. FOR ENGINE WITH DISTANCE CONTROLLED GEAR BOX.
	181649	1			D70B SPEC.867061
29	466050	1	Lock washer		(421081). FOR ENGINE WITH GEAR BOX WITHOUT DISTANCE CONTROL.. FOR ENGINE WITH DISTANCE CONTROLLED GEAR BOX.
30	466114	X	Adjusting washer		TH = 0.20 MM
	466183	X	Adjusting washer		TH = 0.30 MM
	466184	X	Adjusting washer		TH = 0.50 MM