



3731

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	842775	1		12V EARLIER PROD
2		1	• HOUSING	
3		4	• POLE TERMINAL	
4	6603403	1	• Field winding, FIELD WINDING	(842296) SPOLE 1-COIL 1
5	6603402	1	• Field winding, FIELD WINDING	(842297) SPOLE 2-COIL 2
6	842298	1	• Field winding	
7	956241	4	• Screw	
9	233531	1	• Lubricator felt	
10	72179	1	• Support ring	
11	240530	1	• Bearing shield	
12	240531	1	• • Bearing bushing	
13	72184	1	• • Lubricating wick	
14	72185	2	• • Lubricator felt	
15	72187	1	• • Spring	
16	72189	1	• • Sealing ring	
17	72190	1	• • Lock washer	
18	72192	1	• • Spring	
19	72193	1	• • Cover	
20	115652	4	• • Screw	
21	72188	1	• • Screw	
22	941906	4	• Spring washer	
23	955781	4	• Nut	
24	870939	1	• End plate	
25	233607	4	• • Bolt	
26	72276	1	• • Bushing	
27	243210	3	• • Screw	
28	72277	1	• • Insulating washer	
29	870402	1	• • Brush holder	
30	238027	1	• • • Carbon brush set	
31	25728	4	• • • Brush spring	
32	241147	X	• • Screw	L = 12 MM
	241138	X	• • Screw	L = 10 MM
	870850	X	• • Screw	L = 8 MM
33	941905	X	• • Spring washer	
34	956094	3	• • Screw	
35	941906	3	• • Spring washer	
36	6603593	1	• • Bolt	
37	243175	1	• • Isolation plate	TH = 0.3 MM
	77839	2	• • Insulating washer	TH = 0.2 MM
38	243211	1	• • Rail	
39	241000	1	• • Connector kit	
40	241149	1	• • Connector kit	
41	240775	1	• Rail	
42	72225	1	• Gasket	
43	842299	1	• Rotor	

REF	PART NO.	QTY	DESCRIPTION	NOTES
44	72213	1	• • Dished washer	
45	72214	1	• • Washer	
46	241155	3	• • Screw	
47	35165	1	• • Guide bolt	
48	233947	1	• • Bushing	SINTRED METAL.
	842316	1	• • Bushing	ALT. DRY BEARING BUSHING.
49	842315	1	• • Companion flange	
50	955892	1	• Washer	
51	941906	1	• Spring washer	
52	955781	1	• Nut	
53	842300	1	• Clutch	
54	842303	1	• • Clutch hub	
55	72222	1	• • • Stop ring	
56A	842304	1	• • Spring	
57	240928	5	• • Disc	
58	6646441	5	• • Disc	
60	842306	X	• • Washer	TH = 0.35 MM
	842307	X	• • Washer	TH = 0.40 MM
	842308	X	• • Washer	TH = 0.45 MM
	842309	X	• • Washer	TH = 0.50 MM
	842310	X	• • Washer	TH = 0.55 MM
	842311	X	• • Washer	TH = 0.60 MM
	842312	X	• • Washer	TH = 0.65 MM
61	842313	1	• • Thrust ring	
62	842314	1	• • Spring	
64	842856	1	• Start gear	REPLACES EARLIER STARTER DRIVE GEAR 72220.
65	233948	2	• • Bearing bushing	
66	76924	1	• • Spacer ring	
67	25980	1	• Felt ring	
68	25982	1	• Washer	
69	25981	1	• Spring	
70	233949	1	• Intermediate ring	
71	25978	1	• Washer	
72	842301	1	• Washer	
73	25974	1	• Nut	
74	25975	1	• Castle nut	
75	25977	1	• Cotter pin	
76	25995	1	• Protecting casing	
77	956094	2	• Screw	
78	941906	2	• Spring washer	
79	72201	2	• Washer	
80	72202	2	• Gasket	
81	6603575	1	• Actuator solenoid	
81	241899	1	• • Bridge	
82	955294	2	• Screw	
83	941907	2	• Spring washer	
84	870850	3	• Screw	
85	941905	3	• Spring washer	
86	842302	3	• Washer	
87	3102784	2		