

PART NO.	QTY	DESCRIPTION	NOTES
754563	4	Cylinder liner kit	REPL BY 6630394
6630394	4	Cylinder liner kit	
6630394	4	Cylinder liner kit	D42A PP SPEC.16053, 867638.
	4	• CYLINDER LINER	
4804215	8	• Seal	(785948)
	4	• PISTON	
6630017	4	• Piston ring kit	
	4	• GUDGEON PIN	
914523	8	• Lock ring	
6630017	4	Piston ring kit	
	8	• COMPR.RING, UPPER	
	4	• COMPR.RING, LOWER	
	4	• OIL RING, UPPER	
		• OIL RING, LOWER	
270093	4	Big end bearing kit	STD D
727069	4		STD D. D42A PP SPEC.16053, 867638.
270094	4	Big end bearing kit	0.25 MM U.S
727070	4		0.25 MM UNDER SIZE. D42A PP SPEC.16053, 867638.
270095	4	Big end bearing kit	0.50 MM U.S
727071	4		0.50 MM UNDER SIZE. D42A PP SPEC.16053, 867638.
270096	4	Big end bearing kit	0.75 MM U.S
727072	4		0.75 MM UNDER SIZE. D42A PP SPEC.16053, 867638.
270097	4	Big end bearing kit	1.00 MM U.S
727073	4		1.00 MM UNDER SIZE. D42A PP SPEC.16053, 867638.
270098	4	Big end bearing kit	1.25 MM U.S
727074	4		1.25 MM UNDER SIZE. D42A PP SPEC.16053, 867638.
270432	4	Main bearing kit	STD D
270433	4	Main bearing kit	0.25 MM U.S
270434	4	Main bearing kit	0.50 MM U.S
270435	4	Main bearing kit	0.75 MM U.S
270436	4	Main bearing kit	1.00 MM U.S
270437	4	Main bearing kit	1.25 MM U.S
754589	1	Main bearing kit	STD D
754590	1	Main bearing kit	0.25 MM U.S
754591	1	Main bearing kit	0.50 MM U.S
754592	1	Main bearing kit	0.75 MM U.S
754593	1	Main bearing kit	1.00 MM U.S
754594	1	Main bearing kit	1.25 MM U.S
276754	1	Thrust washer kit	STD D
276755	1	Thrust washer kit	0.1 MM O.S
276756	1	Thrust washer kit	0.2 MM O.S
276757	1	Thrust washer kit	0.3 MM O.S
754569	1	Overhaul kit	FOR COOLING WATER PUMP 787186,PUMP SHAFT LENGHT=203 MM.
875463	1	Repair kit	FOR COOLING WATER PUMP 787187,PUMP SHAFT LENGHT=153 MM.
787184	1	• Shaft	FOR COOLING WATER PUMP 787186,PUMP SHAFT LENGHT=203 MM.
787185	1	• Shaft	FOR COOLING WATER PUMP 787187,PUMP SHAFT LENGHT=153 MM.
914449	2	• Lock ring	
11136	1	• Ball bearing	
181473	1	• Ball bearing	
773654	1	• Guard plate	
1545833	1		(1542833)
421306	1	• Wear ring	
785505	1	• Impeller	
914524	1	• Lock ring	
785612	1	• Gasket	
910396	2	• Spacer ring	