



3380

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	754563	4	Cylinder liner kit		MO-XXXXX/29765. REPLACED BY 6630394.
	6630395	4	Cylinder liner kit		MOXXXXX/29766-
	6630394	4	Cylinder liner kit		D42A PP SPEC. 16053, 867638.
2		4	· CYLINDER LINER	IK	
3	4804215	8	· Seal		(785948)
4		4	· PISTON	IK	
5	6630017	4	· Piston ring kit		
6		4	· · COMPRESSION RING	IK	
7		8	· · COMPRESSION RING	IK	
8		4	· · OIL RING, UPPER	IK	
9		4	· · OIL RING, LOWER	IK	
10	785947	4	· Piston pin	IK	
	787224	4	· Piston pin	IK	D42A PP SPEC. 16053, 867638.
11	914523	8	· Lock ring	IK	
	914524	8	· Lock ring	IK	D42A PP SPEC. 16053, 867638.
12	787170	4	Connecting rod		(787291)
	4804450	4	Connecting rod		(787450. D42A PP SPEC. 16053, 867638.
13	785949	4	· Bushing		
	787227	4	· Bushing		D42A PP SPEC. 16053, 867638.
14	131205	8	· Pin		
	131205	8	Pin		D42A PP SPEC. 16053, 867638.
15	420126	8	· Screw		
16	270093	4	Big end bearing kit		STD D
	270094	4	Big end bearing kit		0.25 MM U.S
	270095	4	Big end bearing kit		0.50 MM U.S
	270096	4	Big end bearing kit		0.75 MM U.S
	270097	4	Big end bearing kit		1.00 MM U.S
	270098	4	Big end bearing kit		1.25 MM U.S
17		1	CRANKSHAFT		REPL BY 787445. LATE TYPE - RUBBER ELEMENT BUSHING WITHOUT INT. THREAD
	787445	1	Crankshaft		D42A PP SPEC. 16053, 867638.
18	950677	1	· Pin		
19	787299	1	Gear	02A-0250	
20	910127	3	Key	02A-0250	
21	785540	1	Ring	02A-0250	
22	785783	1	Pulley		STD
	785785	1	Pulley		FOR ENGINE WITH WATER PUMP 787187.
	787614	1	Pulley		D42A PP SPEC. 16053, 867638.
23	787163	1	Screw		
24	785542	1	Washer		
25	830515	1	Flywheel		
	830627	1	Flywheel		FOR ENGINE WITH CLUTCH 342973.
26	785520	1	· Gear ring		
26A	181335	1	Ball bearing		
26B	466050	1	Lock washer		
27	947527	6	Screw		
	955726	6	Screw		FOR ENGINE WITH CLUTCH 342973.
	947527	6	Screw		(941091)
28	270432	4	Main bearing kit		STD D
	270433	4	Main bearing kit		0.25 MM U.S
	270434	4	Main bearing kit		0.50 MM U.S
	270435	4	Main bearing kit		0.75 MM U.S
	270436	4	Main bearing kit		1.00 MM U.S
	270437	4	Main bearing kit		1.25 MM U.S
29	754589	1	Main bearing kit		STD D
	754590	1	Main bearing kit		0.25 MM U.S
	754591	1	Main bearing kit		0.50 MM U.S
	754592	1	Main bearing kit		0.75 MM U.S
	754593	1	Main bearing kit		1.00 MM U.S
	754594	1	Main bearing kit		1.25 MM U.S
30	276754	1	Thrust washer kit		STD D
	276755	1	Thrust washer kit		0.1 MM O.S
	276756	1	Thrust washer kit		0.2 MM O.S
	276757	1	Thrust washer kit		0.3 MM O.S

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31		5		02A-0100	
32	955556	1	Screw		
	921869	1			D42A PP SPEC. 16053, 867638.
33	921221	1	Lock washer		
34	4804465	1	Bracket		(785432)
35	16324	1	Plug		
36	785439	1	Shaft		
37	785440	1	Shaft		
38	785943	2	Counterweight		
	787448	2	Counterweight		D42A PP SPEC. 16053, 867638.
39	785459	2	Gear		
	787412	2			D42A PP SPEC. 16053, 867638.
40	950145	6	Screw		
	956553	2	Screw		L = 16 MM. D42A PP SPEC. 16053, 867638.
	956556	4	Screw		L = 25 MM. D42A PP SPEC. 16053, 867638.
41	951950	2	Tensioning din		
42	926312	2	Screw		
	956588	2	Screw		D42A PP SPEC. 16053, 867638.
43	785435	1	Gear	02A-0250	
	787298	1	Drive	02A-0250	
44	785513	1	Idler gear	02A-0250	
	787297	1	Idler gear	02A-0250	
45	910115	1	Key		
46	914454	1	Snap ring		
47	16324	2	Plug		
48	785649	1	Sleeve		
49	785438	1	Tube		
50	926032	1	O-ring	IK	
51	191812	2	Screw		
52	921231	2	Lock washer		