



3731

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	842774	1	Starter motor	24V EARLIER PROD
2		1	• HOUSING	
3		4	• POLE TERMINAL	
4	77746	1	• Field winding	SPOLE 1-COIL 1
5	77747	1	• Field winding	SPOLE 2-COIL 2
6	77748	1	• Field winding	
7	956241	4	• Screw	
8	72177	1		
10	72179	1	• Support ring	
11	240530	1	• Bearing shield	
12	240531	1	• • Bearing bushing	
13	72184	1	• • Lubricating wick	
14	72185	2	• • Lubricator felt	
15	72187	1	• • Spring	
16	72189	1	• • Sealing ring	
17	72190	1	• • Lock washer	
18	72192	1	• • Spring	
19	72193	1	• • Cover	
20	115652	4	• • Screw	
21	72188	1	• • Screw	
22	941906	4	• Spring washer	
23	955781	4	• Nut	
24	870834	1	• End plate	
25	233607	4	• • Bolt	
26	72276	1	• • Bushing	
27	243210	3	• • Screw	
28	72277	1	• • Insulating washer	
29	238693	1	• • Brush retainer	
30	233665	1	• • • Carbon brush set	(238040)
31	25728	4	• • • Brush spring	
32	241138	X	• • Screw	L = 10 MM
	870850	X	• • Screw	L = 8 MM
33	941905	X	• • Spring washer	
34	956094	3	• • Screw	
35	941906	3	• • Spring washer	
36	77751	1	• • Connecting bolt	
37	243175	1	• • Isolation plate	TH = 0.3 MM
	77839	2	• • Insulating washer	TH = 0.2 MM
38	238692	1	• • Connector	
39	241000	1	• • Connector kit	
40	241149	1	• • Connector kit	
41	77753	1	• Rail	
42	72225	1	• Gasket	
43	6645736	1	• Rotor	

REF	PART NO.	QTY	DESCRIPTION	NOTES
44	72213	1	• • Dished washer	
45	72214	1	• • Washer	
46	241155	3	• • Screw	
47	35165	1	• • Guide bolt	
48	233947	1	• • Bushing	SINTRED METAL.
49		1	• • CARRIER	
50	955892	1	• Washer	
51	941906	1	• Spring washer	
52	955781	1	• Nut	
53	72278	1	• Disc clutch	
54	25991	1	• • Engaging sleeve	
55	72222	1	• • • Stop ring	
56	25992	2	• • Spring	
57	240928	5	• • Disc	
58	72221	4	• • Disc	
59	25989	1	• • Disc	
60	25986	X	• • Washer	TH = 0.10 MM
	35167	X	• • Adjusting washer	TH = 0.15 MM
61	25985	1	• • Thrust ring	
62	25984	2	• • Washer	
63	25990	1	• • Lock ring	
64	842856	1	• Start gear	REPLACES EARLIER STARTER DRIVE GEAR 72220.
65	233948	2	• • Bearing bushing	
66	76924	1	• • Spacer ring	
67	25980	1	• Felt ring	
68	25982	1	• Washer	
69	25981	1	• Spring	
70	233949	1	• Intermediate ring	
71	25978	1	• Washer	
72	25976	1	• Washer	
73	25974	1	• Nut	
74	25975	1	• Castle nut	
75	25977	1	• Cotter pin	
76	25995	1	• Protecting casing	
77	956094	2	• Screw	
78	941906	2	• Spring washer	
79	72201	2	• Washer	
80	72202	2	• Gasket	
81	77756	1	• Starter relay	
	241899	1	• • Bridge	
82	955294	2	• Screw	
83	941907	2	• Spring washer	
84	870850	3	• Screw	
85	941905	3	• Spring washer	
86	842302	3	• Washer	