



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	342973	1		13" - BORG AND BECK 48445-80- PTIR.
2	325062	1		
3	325056	4	• Ferrule	
4	955657	4	• Screw	
5	325050	1	• Pressure plate	
6	306037	16	• Spring	
8	329331	4	• Lever	
9	325053	4	• Spring	
10	80536	4	• Edge	
11	348332	4	• Bolt	
12	339080	4		
13	70584	4		
14	335085	1	• Thrust washer	
15	325058	4	• Spring	
16	342974	1		
	275914	1	• Clutch facing kit	
17		X	• • FACING ONLY	
18	952493	42	• • Rivet	
19	941867	1	Locating pin	
	941868	1	Locating pin	
21	940114	8	Screw	
22	942336	8	Spring washer	
23	954867	1	Lever	
24	941795	1	Screw	
25	327923	1	Release shaft	
26	327932	1	Release fork	
27	131413	2		
28	31337	1	Ring key	
29	955562	2	Screw	
30	346524	2		
31	181409	2	Bearing	
32	914526	2	Snap ring	
33	191875	4	Seal	
34	329309	1	Throw-out bearing	
35	353058	1	Lubricating hose	
36	955793	1	Nut	
37	941912	1	Spring washer	
38	914134	1	Lubricator	
39	344015	1		
40	955340	6	Screw	
41	191124	6	Washer	
42	953486	8	Stud	L = 45 MM
43	953488	4	Stud	L = 50 MM
44	955827	12	Nut	
45	942336	12	Spring washer	
46	303055	1	Cover	
47	940113	2	Screw	
48	941907	2	Spring washer	