

TD31ACE

PART NO.	QTY	DESCRIPTION	NOTES
275081	4	Cylinder liner kit	
275751	4	• Sealing ring kit	
275350	4	• Piston ring kit	
	4	• PISTON	
422793	4	• Piston pin	
914519	8	• Lock ring, CIRCLIP	
275751	4	Sealing ring kit	
	4	• SEAL RING	
	4	• SEAL RING	
	8	• SEAL RING	
275350	4	Piston ring kit	
	4	• • COMPRESSION RING	
	4	• • COMPRESSION RING	
	4	• OIL RING	
270467	5	Main bearing kit	STD
270468	5	Main bearing kit	U.D.0.250 MM
270469	5	Main bearing kit	U.D.0.500 MM
270470	5	Main bearing kit, MAIN BEARING KIT	U.D.0.750 MM
270111	4	Big end bearing kit	STD
270112	4	Big end bearing kit	U.D.0.250 MM
270113	4	Big-end bearing kit	U.D.0.500 MM
270114	4	Big end bearing kit, BIG-END BEARING KIT	U.D.0.750 MM
270464	1	Thrust washer kit	STD 0.100 MM
270465	1	Thrust washer kit	OS 0.100 MM
270466	1	Thrust washer kit, THRUST WASHER KIT	OS 0.200 MM
875735	1	Repair kit, REPAIR KIT CIRCULATION PUMP	
70913	1	• Deflector	
181538	1	• Ball bearing	
1660609	1	• Ball bearing	
421306	1	• Wear ring	
846757	1		
914462	1	• Lock ring	
941907	4	• Spring washer	
1545283	1	• Sealing ring, SEAL RING	
875787	1	Thermostat kit	
	1	• THERMOSTAT	
416033	1	• Sealing ring, SEAL RING	
875789	1	Thermostat kit	
		THERMOSTAT	
416033	1	• Sealing ring	
275949	1	Repair kit	
		TURBOCHARGER 858292	
	1	• SEAL RING	
1696914	4	• Screw	
	1	• PISTON RING	
	3	• SCREW	
	1	• THRUST BEARING	
	4	• CIRCLIP	
	2	• BEARING	
	1	• PISTON RING	
1695980	4	• Screw	
	2	• WASHER	
	6	• LOCK WASHER	

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PART NO.	QTY	DESCRIPTION	NOTES
1695982	6	· Screw	
1696668	2	· Striker plate	