

PART NO.	QTY	DESCRIPTION	NOTES
875722	6	Cylinder liner kit	(875707)
875651	6	• Sealing ring kit	
275350	6	• Piston ring kit	(275326)
	6	• PISTON	
1542160	6	• Piston pin	
914519	12	• Lock ring	
1542072	6	Connecting rod	
1542076	6	• Bushing	
1542077	12	• Screw	
1542078	12	• Nut	
875651	6	Sealing ring kit	
	24	• SEAL RING	
275350	6	Piston ring kit	(275326)
	6	• OIL RING	
	12	• COMPRESSION RING	
270111	6	Big end bearing kit	STD D
270112	6	Big end bearing kit	0.25 MM US
270113	6	Big-end bearing kit	0.50 MM US
270114	6	Big end bearing kit	0.75 MM US
270467	7	Main bearing kit	STD D
270468	7	Main bearing kit	0.25 MM US
270469	7	Main bearing kit	0.50 MM US (270462)
270470	7	Main bearing kit	0.75 MM US
270464	1	Thrust washer kit	STD D
270465	1	Thrust washer kit	0.1 MM OS
270466	1	Thrust washer kit	0.2 MM OS
275569	1	Oil pump kit, OIL PUMP	
	1	• SHAFT AND GEAR	
	1	• GEAR	
470234	2	• Bushing	(940359)
910115	1	• Key	
424133	1	• Washer	
271080	1	Repair kit, WATER PUMP	(275617)
11996	1	• Gasket, PLUG	
70913	1	• Deflector	
181538	1	• Ball bearing	
1660609	1	• Ball bearing	
1545283	1	• Sealing ring	(1542833)
421306	1	• Wear ring	
914462	1	• Lock ring	
941907	4	• Spring washer	
1542187	1	• Gasket	
1542198	1	• Sealing ring	
859027	1	• Gasket	
1542232	1	• Shaft	