

TD31ACE

| REF | PART NO. | QTY | DESCRIPTION | SEE SEC. | NOTES |
|-----|----------|-----|--------------------|----------|----------------|
| 1 | 1545782 | 1 | Timing gear casing | | REPL BY 860752 |
| | 860752 | 1 | Timing gear casing | | |
| 2 | 415311 | 1 | Sleeve | | |
| 3 | 859039 | 1 | Gasket | | (1542219) |
| 4 | 946173 | 3 | Flange screw | | L=20 MM |
| | 946472 | 2 | Screw | | L=30 MM |
| 5 | 1542305 | 1 | Gear | 02A-0130 | |
| 6 | 1542061 | 1 | Gear | | |
| 7 | 838997 | 1 | Pin | | |
| 8 | 1542065 | 1 | Thrust washer | | |
| 9 | 965180 | 3 | Flange screw | | |
| 10 | 1542034 | 1 | Gear | 02A-0170 | |
| 11 | 1542223 | 1 | Washer | | |
| 12 | 965193 | 1 | Screw | | |
| 13 | 858959 | 1 | Gear | | |
| 14 | 945444 | 4 | Flange screw | | |
| 15 | 1542171 | 1 | Hub | | SEE GROUP 2C |
| 16 | 946672 | 2 | Lock nut | | |
| 17 | 941907 | 2 | Spring washer | | |
| 18 | 1542373 | 1 | Cover | | |
| 19 | 925091 | 1 | O-ring | | |
| 20 | 946173 | 2 | Flange screw | | |
| 21 | 1542242 | 1 | Cover | | |
| 22 | 968971 | 1 | O-ring | | |
| 23 | 1542215 | 1 | Gear | 02A-0400 | |
| 24 | 1542311 | 1 | Cover | | |
| 25 | 1542318 | 1 | · Sealing ring | | |
| 26 | 948042 | 1 | · Felt ring | | |
| 27 | 415311 | 2 | · Sleeve | | |
| 28 | 424890 | 1 | Gasket | | |
| 29 | 965218 | 2 | Screw | | L=75 MM |
| | 965181 | 5 | Screw | | L=70 MM |
| | 946470 | 11 | Flange screw | | L=35 MM |
| 30 | 924075 | 3 | Stud | | |
| 31 | 971095 | 3 | Nut | | (945409) |
| 32 | 1542307 | 1 | Cover | | |
| 33 | 925258 | 1 | O-ring | | |
| 34 | 946671 | 1 | Flange screw | | |
| 35 | 1542205 | 1 | Washer | | |
| 36 | 1542308 | 1 | Gear | | |
| 37 | 1542203 | 1 | Shaft | | |
| 38 | 914526 | 2 | Snap ring | | |
| 39 | 181464 | 1 | Ball bearing | | |