



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	1542310	1	Timing gear casing		
2	415311	1	Sleeve		
3	859039	1	Gasket		(1542219)
4	941907	4	Spring washer		
5	955295	3	Screw		L=20 MM
	940142	2	Screw		L=30 MM
6	1542305	1	Gear	02A-0140	
7	1542061	1	Gear		
8	838997	1	Pin		(1542064)
9	1542065	1	Thrust washer		
10	965180	3	Flange screw		
11	1542034	1	Gear	02A-0180	
12	1542223	1	Washer		
13	970977	1	Screw		(955347)
14	1544149	1	Gear		(1542151), SEE GROUP 2C
15	946671	4	Flange screw		
16	1542171	1	Hub		
17	955318	2	Screw		
18	941908	2	Spring washer		
19	1542373	1	Cover		
20	925091	1	O-ring		
21	955285	2	Screw		
22	941907	2	Spring washer		
23	1542242	1	Cover		
24	968971	1	O-ring		(947314)
25	1542215	1	Gear		
26	1542311	1	Cover		
27	1542318	1	· Sealing ring	IK	
28	948042	1	· Felt ring	IK	
29	415311	2	· Sleeve		
30	424890	1	Gasket	IK	
31	941907	19	Spring washer		
32	955304	5	Screw		L=70 MM
	955306	1	Screw		L=70 MM SEE GROUP 3
	940132	11	Screw		L=35 MM
	955307	3	Screw		L=100 MM
33	955783	3	Nut		
34	941908	3	Spring washer		
35	924075	3	Stud		
36	1542307	1	Cover		
37	925258	1	O-ring		
38	940142	1	Screw		
39	941907	1	Spring washer		
40	1542314	1	Washer		
41	1542308	1	Gear		
42	1542375	1	Shaft		
43	914526	2	Snap ring		
44	181464	1	Ball bearing		