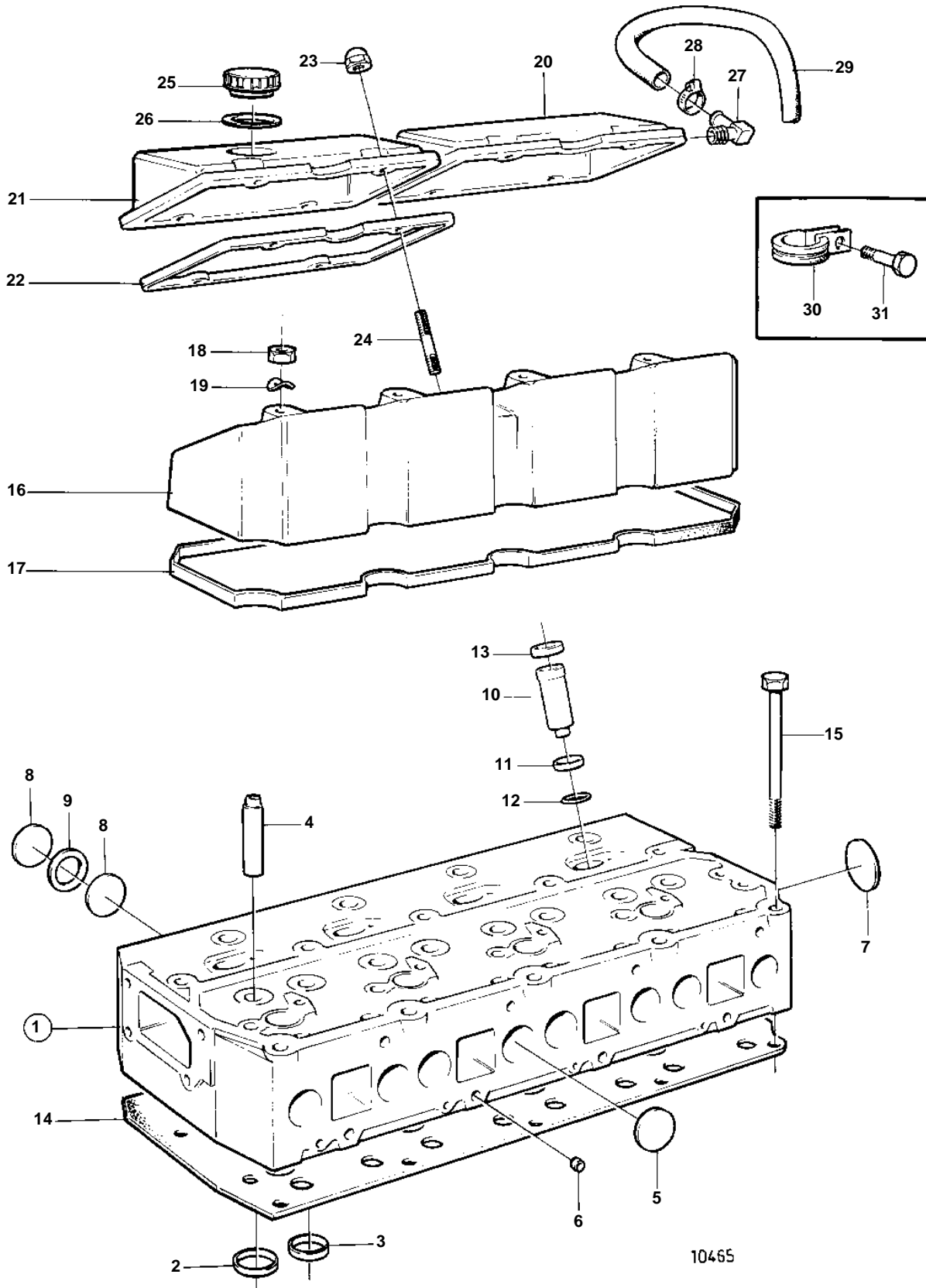


TD31ACE



**CYLINDER HEAD**

**02A**

TD31ACE

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	838813	1	Cylinder head	
2	858328	4	· Valve seat	STD D
3	858331	4	· Valve seat	STD D
4	419653	8	· Valve guide	
5	477026	13	· Expansion plug	(192426)
6	967853	8	· Cap plug	
7	968955	1	· Expansion plug	(941256)
8	967948	8	· Expansion plug	
9	949329	4	· Gasket	
10	838609	4	· Spray sleeve	
11	838896	4	· Sealing ring	
12	838821	8	· O-ring	
13	838619	4	· Steel ring	
14	858993	1	Gasket	
15	838775	19	Screw	
16	838648	1	Valve cover	
17	838652	1	Gasket	
18	968862	4	Nut	(945408)
19	941907	4	Spring washer	
20	858860	1	Valve cover	
21	838651	1	Valve cover	
22	838654	2	Gasket	
23	968458	8	Nut	
24	953034	8	Stud	
25	1378985	1	Oil filler cap	EARLY PROD
	3547599	1	Oil filler cap	LATER PROD
26	940096	1	Gasket	FOR 1378985
27	961603	1	Elbow nipple	
28	943471	1	Hose clamp	
29	941522	1	Hose	L=800 MM
30	945081	1	Clamp	
31	947107	1	Flange screw	