



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	1545287	1	Cylinder head		REPL BY 858996
	858996	1	Cylinder head		ALSO AVAILABLE AS AN EXCHANGE PART CONSISTING OF CYLINDER HEAD,INTAKE AND EXHAUST VALVES,VALVE SPRINGS,WASHERS AND LOCKS.
	3803009	1	Cylinder head, exch		Exchange unit
2	1545174	6	· Valve seat, INTAKE		(1542409) STD D
	1545175	6	· Valve seat, INTAKE		(1542403) 0.20 MM OS
3	1545177	6	· Valve seat, EXHAUST		(1542410) STD D
	1545178	6	· Valve seat, EXHAUST		(1542404) 0.20 MM OS
4	419653	12	· Valve guide	02A-0180	
5		6	· EMULSION HOUSING		
6	477026	18	· Expansion plug		(192426)
7	1542264	1	· Expansion plug		
8	967853	6	· Cap plug		(955081)
9	1542316	27	Washer		EARLY PROD
10	838775	27	Screw		(1542144) EARLY PROD
	838775	27	Screw		LATER PROD
11	859155	1	Gasket	IK	(858503)
12	1542287	1	Gasket	IK	
13	1542285	1	Cover		(1542284)
14	1542286	4	· Cap nut		
15	469846	4	· Sealing ring	IK	(424342)
16	914449	4	· Lock ring		
17	1542283	4	Stud	02A-0180	
18	421753	1	Oil filler cap		(420292)
19	940096	1	Gasket		
20	946402	2	Pin		