



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	1542000	1	Cylinder block		REPL BY 1545051
	1542463	1	Cylinder block		REPL BY 1545051. SPARE PART VERSION.
	1545051	1	Cylinder block		REPL BY 838981. SPARE PART VERSION.
	838981	1	Cylinder block		
2		7	· BEARING CAP	02A-0140	
3	1542416	14	· Screw		
4	1542067	7	· Bushing		
5	463905	5	· Expansion plug		
6	1542263	1	· Expansion plug		
7	955083	4	· Cap plug		
8	952077	1	· Plug		CYL.BLOCK 1542000
	952075	1	· Plug		CYL.BLOCK 1542463
9	415311	2	· Sleeve		
10	955082	3	· Cap plug		
11	970954	4	· Screw		(955324)
12	941908	4	· Spring washer		
13	1545160	4	· Spacer sleeve		
14	860431	4	· Sealing ring		
15		1	· BRACKET		
16	191026	5	Plug		
17	1542050	2	Inspection lid		
18	1542294	1	Inspection cover		
19	1542052	3	Rubber seal	IK	
20	924075	6	Stud		
21	469846	6	Sealing ring	IK	(424342)
22	1542286	6	Cap nut		
23	914449	6	Lock ring		
24	1542297	1	Tube		
25	421158	1	Sealing ring	IK	
26	941907	1	Spring washer		
27	955294	1	Screw		
28	1542224	1	Flywheel housing		
29	1542204	1	· Sealing ring	IK	
30	40870	1	· Setting indicator		
31	1542227	1	Gasket	IK	
32	941908	8	Spring washer		
33	955320	8	Screw		
34	417429	1	Breather cap		
35	941906	2	Spring washer		
36	955271	2	Screw		
37		1	LIFTING ARM		
38	941908	2	Spring washer		
39	955318	2	Screw		
40	466216	1	Plug		
41	947893	1	Drain cock		
42	1542320	6	Oil jet		
43	955981	6	O-ring		
44	1542380	6	Stud		
45	946035	6	Lock nut		