



TD31ACE

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	838620	1	Cylinder block		REPL BY 860257
	860257	1	Cylinder block		
2		5	· BEARING CAP		
3	1542416	10	· Screw		
4	1542067	5	· Bushing	02A-0170	
5	463905	2	· Expansion plug		
6	955083	4	· Cap plug		
7	952077	1	Plug		
8	415311	3	Sleeve		
9	946402	2	Pin	02A-0040	
10	947893	1	Drain cock		
11	1542050	2	Inspection lid		
12	1542052	2	Rubber seal		
13	924075	4	Stud		EARLY PROD
14	1542286	4	Cap nut		EARLY PROD
14A	859447	4	Shoulder screw		LATER PROD
15	469486	4	Gasket		
16		1	LIFTING IRON		
17	946441	2	Screw		
18	1542224	1	Flywheel housing		
19	860431	1	· Sealing ring		
20	1542227	1	Gasket		
21	941908	10	Spring washer		
22	965185	8	Flange screw		L=40 MM
	965223	2	Screw		L=75 MM
23	417429	1	Breather cap		
24	941906	2	Spring washer		
25	955271	2	Screw		
26	466216	1	Plug		
27	191026	1	Plug		
28	422782	4	Nozzle		MO2012-
29	955981	4	O-ring		MO2012-
30	1542380	4	Stud		MO2012-
31	946035	4	Lock nut		MO2012-