



TD31ACE

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	275081	4	Cylinder liner kit		
2	275751	4	· Sealing ring kit		
3	275350	4	· Piston ring kit		
4		4	· PISTON		
5	1542160	4	· Piston pin		
6	914519	8	· Lock ring		
7	1542072	4	Connecting rod		
8	1542076	4	· Bushing		
9	1542077	8	· Screw		
10	1542078	8	· Nut		
11	270111	4	Big end bearing kit		STD D
	270112	4	Big end bearing kit		US 0.25 MM
	270113	4	Big-end bearing kit		US 0.50 MM
	270114	4	Big end bearing kit		US 0.75 MM
12	1544120	1	Crankshaft		
			Bulletin 44-22	44-22-EN	New Crankshaft
13	910118	1	· Woodruff key		
14	270467	5	Main bearing kit		STD D
	270468	5	Main bearing kit		US 0.25 MM
	270469	5	Main bearing kit		US 0.50 MM
	270470	5	Main bearing kit		US 0.75 MM
15	270464	1	Thrust washer kit		STD D
	270465	1	Thrust washer kit		OS 0.1 MM
	270466	1	Thrust washer kit		OS 0.2 MM
16		5	BEARING CAP	02A-0080	
17	1542342	1	Flywheel		
18	1542241	1	· Gear ring		
19	415311	3	· Sleeve		
20	1542093	1	Bolt plate		
21	1544147	8	Screw		
22	1542305	1	Gear	02A-0210	
23	1542196	1	Hub		
24	420124	1	Washer		
25	1542149	1	Screw		
26	838725	1	Vibration damper		
27	1542386	1	Hub		
28	965180	6	Flange screw		