



6833

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	11990057	4	Cylinder liner kit		(6630596)
2		4	· CYLINDER LINER	IK	
3	4804246	4	· Seal		
4	4804532	8	· Sealing ring		
5		4	· PISTON	IK	
6	6630616	4	· Piston ring kit		
7		4	· · COMPRESSION RING	IK	
8		8	· · COMPRESSION RING	IK	
9		4	· · OIL RING	IK	
10	787224	4	· Piston pin	IK	
11	914524	8	· Lock ring	IK	
12	4804450	4	Connecting rod		MO-71863 REPL BY 11030068 MO 71864-
	11030068	4	Connecting rod		
13	11030066	4	· Bushing		
14	21660	8	· Pin		FOR 4804450
15	420126	8	· Screw		
16	270093	4	Big end bearing kit		STD D
	270094	4	Big end bearing kit		0.25 MM US
	270095	4	Big end bearing kit		0.50 MM US
	270096	4	Big end bearing kit		0.75 MM US
	270097	4	Big end bearing kit		1.00 MM US
	270098	4	Big end bearing kit		1.25 MM US
17	4804294	1	Crankshaft		
18	950677	1	· Pin		
19	270432	4	Main bearing kit		STD D
	270433	4	Main bearing kit		0.25 MM US
	270434	4	Main bearing kit		0.50 MM US
	270435	4	Main bearing kit		0.75 MM US
	270436	4	Main bearing kit		1.00 MM US
	270437	4	Main bearing kit		1.25 MM US
20	754589	1	Main bearing kit		STD D
	754590	1	Main bearing kit		0.25 MM US
	754591	1	Main bearing kit		0.50 MM US
	754592	1	Main bearing kit		0.75 MM US
	754593	1	Main bearing kit		1.00 MM US
	754594	1	Main bearing kit		1.25 MM US
21	276754	1	Thrust washer kit		STD D
	276755	1	Thrust washer kit		0.1 MM OS
	276756	1	Thrust washer kit		0.2 MM OS
	276757	1	Thrust washer kit		0.3 MM OS
22		5	MAIN BEARING CAP	02A-0100	
23		1	FELT RING	02A-0110	
24	787326	1	Oil deflector ring	02A-0110	
25	905654	4	Drive screw		
26	830515	1	Flywheel		STD
	4804568	1	Flywheel		ALT
27	4804931	1	· Gear ring		(785520)
28	786558	1	Lock washer		
29	949007	6	Screw		
30	787299	1	Gear	02A-0230	
31	910127	3	Key	02A-0230	
32	785540	1	Ring	02A-0230	
33	4804733	1	Pulley		
34	787163	1	Screw		
35	785542	1	Washer		
36	4804465	1	Bracket		
37	16324	1	Plug		
38	785439	1	Shaft		
39	951950	2	Tensioning din		

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40	787212	2	Gear		
41	4804464	2	Counterweight		
42	956553	2	Screw		L=16 MM
	956556	4	Screw		L=25 MM
43	956588	2	Screw		
44	16324	2	Plug		
45	785440	1	Shaft		
46	955556	1	Screw		
47	921221	1	Lock washer		
48	191812	2	Screw		
49	921231	2	Lock washer		
50	785649	1	Sleeve		
51	926032	1	O-ring	IK	
52	785438	1	Tube		
53	910115	1	Key		
54	787298	1	Drive	02A-0230	
55	914454	1	Snap ring		
56	787297	1	Idler gear	02A-0230	
57	4804380	X	Adjusting washer		TH=0.12 MM
	4804381	X	Adjusting washer		TH=0.20 MM
	4804382	X	Adjusting washer		TH=0.30 MM
	4804383	X	Adjusting washer		TH=0.50 MM