



4936

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	875722	6	Cylinder liner kit		(875707)
2	875651	6	· Sealing ring kit		
3	275350	6	· Piston ring kit		(275326)
4		6	· PISTON		
5	1542160	6	· Piston pin		REPL BY 422793
	422793	6	· Piston pin		
6	914519	12	· Lock ring		
7	1542072	6	Connecting rod		
8	1542076	6	· Bushing		
9	1542077	12	· Screw		
10	1542078	12	· Nut		
11	270111	6	Big end bearing kit		STD D
	270112	6	Big end bearing kit		0.25 MM US
	270113	6	Big-end bearing kit		0.50 MM US
	270114	6	Big end bearing kit		0.75 MM US
12	1542304	1	Crankshaft		REPALCED BY 1EA 1545231 CRANKSHAFT AND 1EA 270467 MAIN BEARING KIT.
	1545231	1	Crankshaft		
			Bulletin 44-22	44-22-EN	New Crankshaft
13	910118	1	· Woodruff key		
14	270467	7	Main bearing kit		STD D
	270468	7	Main bearing kit		0.25 MM US
	270469	7	Main bearing kit		(270462) 0.50 MM US
	270470	7	Main bearing kit		0.75 MM US
15	270464	1	Thrust washer kit		STD D
	270465	1	Thrust washer kit		0.1 MM OS
	270466	1	Thrust washer kit		0.2 MM OS
16		7	BEARING CAP	02A-0090	
17	1542342	1	Flywheel		
18	1542241	1	· Gear ring		
19	415311	3	· Sleeve		
20	1542093	1	Bolt plate		
21	1544147	8	Screw		(1542471)
22	181876	1	Ball bearing		
23	1542305	1	Gear	02A-0220	
24	1542196	1	Hub		(1542228)
25	420124	1	Washer		
26	1542149	1	Screw		
27	1542386	1	Hub		(844623) EARLY PROD
	1542315	1	Vibration damper		LATER PROD
28	1542386	1	Hub		
29	955302	6	Screw		
30	941907	6	Spring washer		