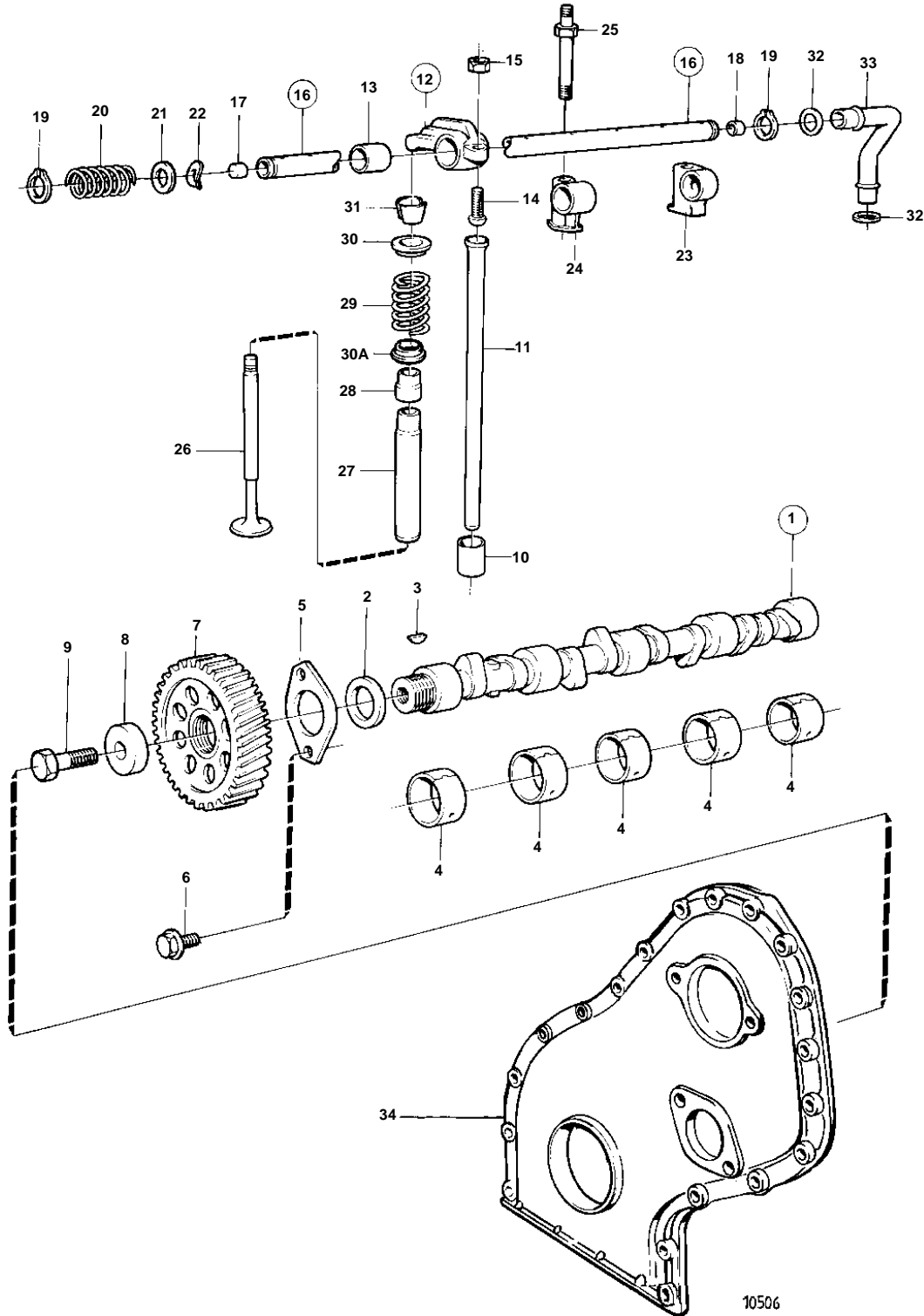


TD31ACE



TD31ACE

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	838630	1	Camshaft		
2	1542221	1	· Spacer washer		
3	910116	1	· Key		
4	1542067	5	Bushing	02A-0080	
5	838992	1	Thrust washer		
6	946440	2	Flange screw		
7	1542034	1	Gear	02A-0210	
8	1542223	1	Washer	02A-0210	
9	965193	1	Screw		
10	1542208	8	Tappet		
11	838636	8	Push rod		
12	418301	4	Rocker arm		NO 1, 3, 5, 7
	418298	4	Rocker arm		NO 2, 4, 6, 8
13	418297	8	· Bushing		
14	418286	8	· Ball stud		
15	921781	8	· Nut		
16	838641	1	Rocker arm shaft		
17	955083	1	· Cap plug		
18	840444	1	· Sleeve		
19	914456	2	Lock ring		
20	411139	3	Spring		
21	400722	2	Washer		
22	840686	2	Washer		
23	838726	1	Bearing bracket		
24	838647	3	Bearing bracket		
25	838732	4	Stud		
26	838637	4	Inlet valve		
	1545547	4	Exhaust valve		
27	419646	8	Valve guide	02A-0040	
28	859171	4	Valve stem seal		INLOPP/INLET
29	1545198	8	Valve spring		
30	838639	8	Spring washer		
30A	1332137	8	Valve spring washer		
31	465284	16	Lock		
32	860686	1	Intermediate pipe		
33	969198	2	· O-ring		
34			· TIMING GEAR COVER AND GEARS	02A-0210	