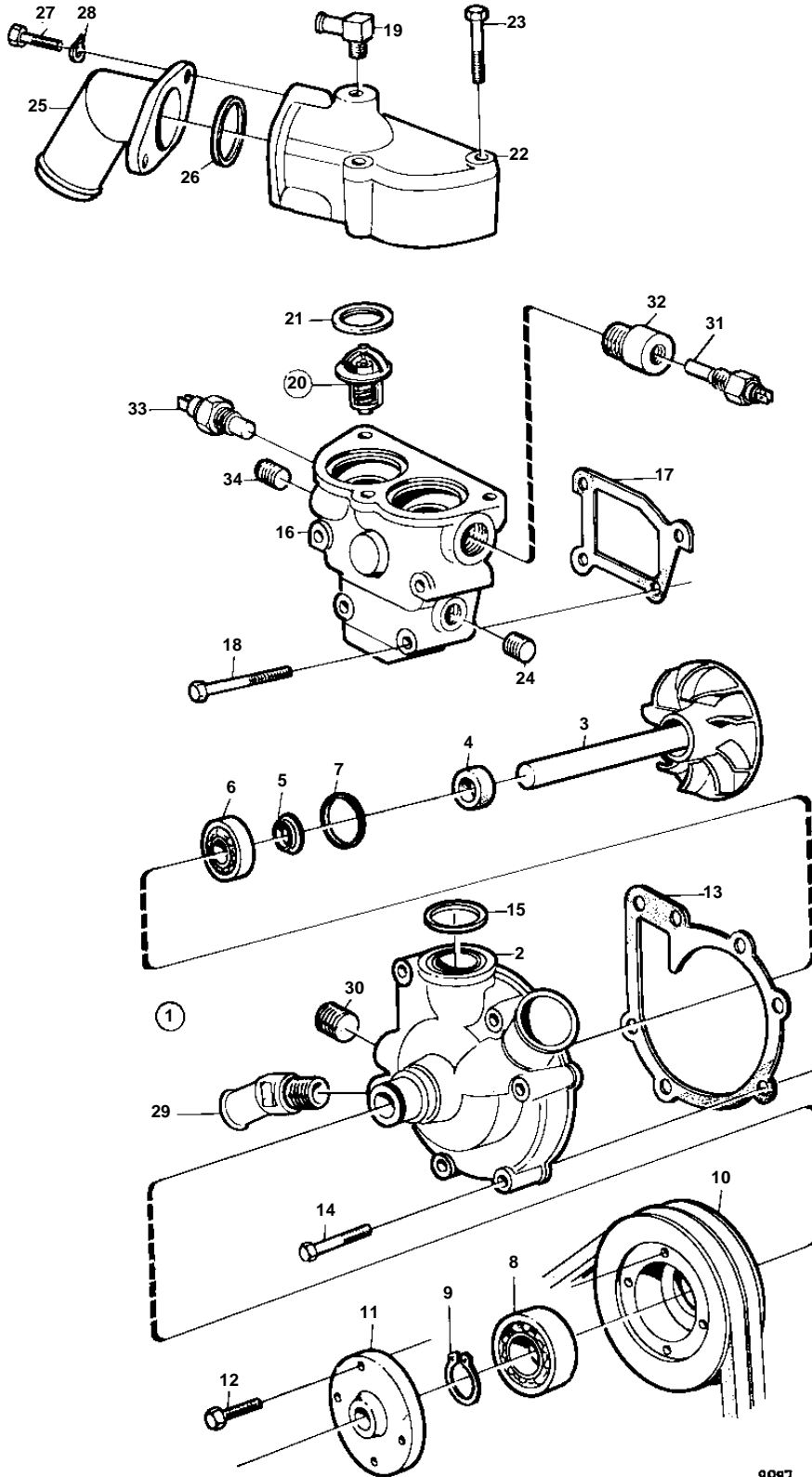


TD31ACE



**TD31ACE**

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	838938	1	Water pump		
2		1	· HOUSING		
3		1	· SHAFT	IK	
4	421306	1	· Wear ring	IK	
5	70913	1	· Deflector	IK	
6	1660609	1	· Ball bearing	IK	
7	1545283	1	· Sealing ring	IK	
8	181538	1	· Ball bearing	IK	
9	914462	1	· Lock ring	IK	
10	1542235	1	· Pulley		
11	1542236	1	· Hub		
12	946173	4	· Flange screw		
13	859027	1	Gasket		(1542229)
14	947760	4	Flange screw		L=40 MM
	965181	2	Screw		L=70 MM
15	1542198	1	Sealing ring		
16	1542186	1	Thermostat housing		
17	1542187	1	Gasket		
18	965180	2	Flange screw		L=80 MM
	965184	2	Screw		L=100 MM
19	180283	1	Elbow union		
20	875789	1	Thermostat kit		76%Z9
	875787	1	Thermostat kit		76%Z9
21	416033	2	· Sealing ring		
22	465122	1	Cover		
23	965188	3	Screw		
24	968145	1	Plug		(952076)
25	844853	1	Tube	02B-0140	
26	925091	1	O-ring		
27	940115	2	Screw		
28	942336	2	Spring washer		
29	1542516	1	Nipple		
30	952077	1	Plug		
31	827150	1	Temperature sensor		SEE GROUP 3
32	843586	1	Nipple		
33	822858	1	Thermo monitor		SEE GROUP 3
34	952077	1	Plug		
	875735	1	Repair kit		SEE GROUP 10A