

PART NO.	QTY	DESCRIPTION	NOTES
875545	6	Cylinder liner kit	
	6	• CYLINDER LINER	
	6	• PISTON	
423342	6	• Piston pin	
423124	12	• Lock ring	
275309	6	• Piston ring kit	
275729	6	• Gasket kit	(275550) MO-12308/XXXXX
275730	6	• Sealing ring kit	MO12309/XXXXX-
275309	6	Piston ring kit	
	6	• OIL RING	
	12	• COMPRESSION RING	MO-33406/XXXXX
	6	• COMPRESSION RING	
275729	6	Gasket kit	(275550)
	6	• SEAL RING	
	12	• SEAL RING	
270105	6	Big end bearing kit	STD D
270106	6	Big end bearing kit	0,25 MM U.S
270107	6	Big end bearing kit	0,50 MM U.S
270108	6	Big end bearing kit	0,75 MM U.S
270449	7	Main bearing kit	STD D
270450	7	Main bearing kit	0,25 MM U.S
270451	7	Main bearing kit	0,50 MM U.S
270452	7	Main bearing kit	0,75 MM U.S
276791	1	Thrust washer kit	STD D
276792	1	Thrust washer kit	0,1 MM O.S
276793	1	Thrust washer kit	0,2 MM O.S
423288	1	Thrust washer	(276794) 0,3 MM OVER SIZE
275548	6	Gasket kit CYLINDER HEAD	
422413	6	• Sealing ring	
423326	12	• Sealing ring	
422415	12	• Sealing ring	
875464	1	• Gasket kit, INDUCTION- AND EXHAUST MANIFOLD	
423174	6	• Rubber ring	
468647	6	• Gasket, EXHAUST MANIFOLD	
423336	1	• Gasket, FLANGE	
820785	1	• Gasket, EXHAUST MANIFOLD	

PART NO.	QTY	DESCRIPTION	NOTES
875461	1	Repair kit, WATER PUMP	
11013	1	• Ball bearing	
70913	1	• Deflector	
181538	1	• Ball bearing	
181670	1	• Ball bearing	
1542833	1	• Sealing ring	
421306	1	• Wear ring	
423351	1	• Gasket	
423352	1	• Gasket	
823484	1	• Shaft	
914462	1	• Lock ring	
951969	1	• Pin	
423138	1	• Gasket	
422171	1	• Gasket	
275731	1	Repair kit	REPLACED BY COMPLETE FUEL FEED PUMP
		OIL PUMP	826550.
424133	1	• Washer	
	1	• BEARING PIN	
	1	• GEAR	
	1	• SHAFT WITH GEAR	
910115	1	• Key	
470234	2	• Bushing	(940359)