

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1		6	CYLINDER LINER KIT		
	875545	6	Cylinder liner kit		
2		6	· CYLINDER LINER	IK	
3	275729	6	· Gasket kit	IK	MO-12308/XXXX
	275730	6	· Sealing ring kit	IK	MO12309/XXXXX-
4		6	· · SEAL RING	IK	
5		12	· · SEAL RING	IK	
6		6	· PISTON	IK	
7	275309	6	· Piston ring kit	IK	
8		6	· · OIL RING	IK	
9		12	· · COMPRESSION RING	IK	MO-33406/XXXXX
10		6	· · COMPRESSION RING	IK	
11	423342	6	· Piston pin	IK	
12	423124	12	· Lock ring	IK	
12A	468582	6	Protecting ring		
13	468271	X	Shim		TH = 0.20 MM
	468272	X	Shim		TH = 0.30 MM
	468273	X	Shim		TH = 0.50 MM
14	822530	6	Connecting rod		
15	423147	6	· Bushing		
16	131205	12	· Pin		
17	417464	12	· Screw		
18	270105	6	Big end bearing kit		STD
	270106	6	Big end bearing kit		0.25MM U.S
	270107	6	Big end bearing kit		0.50MM U.S
	270108	6	Big end bearing kit		0.75MM U.S
19		6	· BEARING SHELL, UPPER		
20		6	· BEARING SHELL, LOWER		
21	837641	1	Crankshaft		
22	422253	1	· Woodruff key		
23		7	BEARING CAP	02A-0100	
24	270449	7	Main bearing kit		STD
	270450	7	Main bearing kit		0.25MM U.S
	270451	7	Main bearing kit		0.50MM U.S
	270452	7	Main bearing kit		0.75MM U.S
25	276791	1	Thrust washer kit		STD D
	276792	1	Thrust washer kit		0,1MM O.S
	276793	1	Thrust washer kit		0,2MM O.S
	423288	1	Thrust washer		(276794) 0,3 MM OVER SIZE
26	423080	1	Crankshaft gear	02A-0300	
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
27	423177	1	Oil deflector		
28	422123	1	Hub		
29	422124	1	Washer		
30	941494	1	Screw		
31	823027	1	Vibration damper		
32	822709	1	Pulley		
33	955550	12	Screw		
33	956601	12	Screw		
34	941909	12	Spring washer		
35	814746	1	Flywheel		STD
	837040	1	Flywheel		WHEN AIR STARTER IS INSTALLED.
36	821353	1	Flywheel		D70B, TD70B MO41075/XXXXX-. TD70G.. BB170B MO-XXXX/89352.
37	423082	1	· Gear ring		
	822020	1	· Gear ring		
38	941570	10	Screw		
39	467773	10	Washer		

