

PART NO.	QTY	DESCRIPTION	NOTES
275038	6	Cylinder liner kit	
	6	• CYLINDER LINER	
	6	• PISTON	
422344	6	• Piston pin, STD	
417466	12	• Lock ring	
275304	6	• Piston ring kit	
275734	6	Sealing ring kit	(275739)
275304	6	Piston ring kit	
	6	• OIL RING	
	12	• COMPRESSION RING	
	6	• COMPRESSION RING	
275734	6	Sealing ring kit	
	6	• SEAL RING	
	12	• SEAL RING	
270099	6	Big end bearing kit	STD D
270100	6	Big end bearing kit	0,25 MM U.S
270101	6	Big end bearing kit	0,50 MM U.S
270102	6	Big end bearing kit	0,75 MM U.S
270103	6	Big end bearing kit	1,00 MM U.S
270104	6	Big end bearing kit	1,25 MM U.S
270438	7	Main bearing kit	STD D
270439	7	Main bearing kit	0,25 MM U.S
270440	7	Main bearing kit	0,50 MM U.S
270441	7	Main bearing kit	0,75 MM U.S
270442	7	Main bearing kit	1,00 MM U.S
270443	7	Main bearing kit	1,25 MM U.S
276758	1	Thrust washer kit	STD D
276759	1	Thrust washer kit	0,1 MM
276760	1	Thrust washer kit	0,2 MM
276761	1	Thrust washer kit	0,3 MM
275551	6	Gasket kit, CYLINDER HEAD	MO 19032/XXXXX-
422413	6	• Sealing ring	
422414	12	• Sealing ring	
422415	12	• Sealing ring	
275451	1	• Gasket kit, INDUCTION- AND EXHAUST MANIFOLD	
422074	6	• Gasket, EXHAUST MANIFOLD	
422174	6	• Rubber ring, IND.MANIFOLD	

PART NO.	QTY	DESCRIPTION	NOTES
875667	1	Repair kit, WATER PUMP	(875386). REPLACED BY COMPLETE FUEL FEED PUMP 826550.
	1	• SHAFT WITH PULLEY	
	1	• SPACER RING	
	1	• IMPELLER	
181538	1	• Ball bearing	
	1	• ROLLER BEARING	
181670	1	• Ball bearing	
914462	1	• Lock ring	
70913	1	• Deflector	
1542833	1	• Sealing ring	
421306	1	• Wear ring	
423127	1	• Gasket	
423138	1	• Gasket	
821853	1	• Gasket	
875661	1	Repair kit, WATER PUMP	AQ140A EXCL USA MO-7263/XXXX. AQ120B EXCL USA MO-903/XXXX. AQ140A USA MO-1400/XXXX. AQ120B USA MO-1705/XXXX.
70913	1	• Deflector	
181538	1	• Ball bearing	
181670	1	• Ball bearing	
1542870	1	• Ball bearing	(184437)
421306	1	• Wear ring	
422149	1	• Impeller	
422202	1	• Spacer sleeve	
843597	1	• Hub	
1542871	1	• Spacer sleeve	(844281)
844369	1	• Shaft	
914462	1	• Lock ring	
955525	1	• Screw	
1542833	1	• Sealing ring	
275570	1	Oil pump kit, OIL PUMP	AQ140A EXCL USA MO7264/XXXX-. AQ120B EXCL USA MO904/XXXX-. AQ140A USA MO1401/XXXX-. AQ120B USA MO1706/XXXX-.
424133	1	• Washer	
	1	• GEAR	
	1	• SHAFT WITH GEAR	
910115	1	• Key	
470234	2	• Bushing	(940359)