



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	422589	6	Cylinder head	MO-127317/XXXXX. REPLACED BY 4EA 840754 ROCKER ARM(RIGHT) + 4EA 840753 ROCKER ARM(LEFT) MO 3130872/216682-
	467832	6	Cylinder head	MO127318/XXXXX-
	3803038	6	Cylinder head, exch	Exchange unit
2	467474	6	· Valve seat, INTAKE	STD
	467590	6	· Valve seat, INTAKE	0.20MM O.S
3	467475	6	· Valve seat, EXHAUST	STD
	467591	6	· Valve seat, EXHAUST	0.20MM O.S
4	467029	6	· Valve guide, INTAKE	
5	1545135	6	· Valve guide, EXHAUST	(421297)
6	467417	6	· Spray sleeve	
7	469205	6	· O-ring	IK
8	467365	12	· Plug	(467714)
9	468461	12	· Gasket	IK
10	950543	12	· Pin	
11	467625	6		AQ115B, AQ130A MO-15301/XXXX. AQ130B MO-1400/XXXX.. MO 3124097/XXXX-3130871/216681.
	467861	6	Inlet valve	(469240). AQ115B, AQ130A MO15302/XXXX-. AQ130B MO1401/XXXX-.
12	422017	6	Lock	AQ115B, AQ130A MO-15301/XXXX. AQ130B MO-1400/XXXX.. REPLACED BY 1545239.
	467682	6	Exhaust valve	AQ115B, AQ130A MO15302/XXXX-. AQ130B MO1401/XXXX-.
13	467334	12	Valve spring	
14	467335	12	Valve spring	
15	467336	12	Washer	AQ115B, AQ130A MO-15301/XXXX. AQ130B MO-1400/XXXX.
	467506	12	Washer, UPPER	AQ115B, AQ130A MO15302/XXXX-. AQ130B MO1401/XXXX-.
16	467337	12	Washer, LOWER	MO-127317/XXXXX
17	402418	24	Valve collet	AQ115B, AQ130A MO-15301/XXXX. AQ130B MO-1400/XXXX.
	468305	24	Valve collet	AQ115B, AQ130A MO15302/XXXX-. AQ130B MO1401/XXXX-.
18	469365	12	Valve cap	(417133)
19	469456	12	Protecting ring	IK (466932). AQ115B, AQ130A MO-15301/XXXX. AQ130B MO-1400/XXXX.
20	422018	6	Bearing bracket	
21	422428	12	Screw	
22	422019	6	Shaft	
23	946778	12	· Cap plug	
24	950499	6	· Pin	
25	422063	12	Rocker arm	
26	422066	12	· Bushing	
27	423058	12	· Ball stud	
28	940175	12	· Nut	
29	941488	12	Washer	
30	914459	12	Lock ring	
31	423139	6	Seal	IK
31A	837626	6	Seal	IK MO52087/XXXXX-. AQ115A MOXXXX/86909-.
32	275551	6	Gasket kit	
	422415	12	· Sealing ring	IK D = 18 MM
	422414	12	· Sealing ring	IK D = 32 MM
	422413	6	· Sealing ring	IK D = 11 MM
33	467918	24	Flange screw	(422086)
34	423142	6	Cover, LOWER	
35	423145	6	Gasket	IK
36	940159	12	Screw	
37	955894	12	Washer	
38	423143	5	Cover, upper, UPPER	
39	423144	1	Cover	
40	423146	6	Gasket	IK
41	955530	24	Screw	
42	942580	24	Gasket	
43	420292	1	Oil filler cap	
44	940096	1	Gasket	IK
45	941876	1	Plug	
46	18666	1	Gasket	IK
47	820436	1	Drain cock	REPLACED BY 1EA 831656, 1EA 462623.
48	942694	1	Nipple	REPLACED BY 1EA 831656, 1EA 462623.
49	957174	1	Gasket	REPLACED BY 1EA 831656, 1EA 462623.

REF	PART NO.	QTY	DESCRIPTION	NOTES
50	821890	1	Tube	REPLACED BY 1EA 831656, 1EA 462623.
51	954357	1	Cap nut	(954350)
52	954365	1	Fitting	REPLACED BY 1EA 831656, 1EA 462623.
53	942400	1	Clamp	REPLACED BY 1EA 831656, 1EA 462623.
54	940133	1	Screw	REPLACED BY 1EA 831656, 1EA 462623.
55	940097	1	Washer	REPLACED BY 1EA 831656, 1EA 462623.
56	950543	12	Pin	