



REF	PART NO.	QTY	DESCRIPTION	
1		1	CYLINDER BLOCK	
	1545210	1	Cylinder block	
	467940	1		
	1545210	1	Cylinder block	
2		7	• BEARING CAP	
3	422426	1	• Pin	
4	422067	14	• Screw	
5	422076	1	• Bushing	
6	422077	1	• Bushing	
7	422078	1	• Bushing	
8	422079	1	• Bushing	
9	422080	1	• Bushing	
10	422081	1	• Bushing	
11	422082	1	• Bushing	
12	467367	5	• Plug	
12A	821335	1	• Plug	
12B	952075	1	• Plug	
13	469328	6	• Gasket	IK
14	942734	1	• Plug	
15	467366	1	• Plug	
15A	422550	1	• Nipple	
16	468463	1	• Gasket	IK
17	422369	7	• Plug	
18	180761	1	• Plug	
19	11996	1	Gasket	IK
20	955083	3	Cap plug	
22	16318	3	Plug	
23	907132	3	Gasket	IK
24	190798	1	Plug	
	190798	2	Plug	
25	18818	1	Gasket	IK
	18818	2	Gasket	IK
30	952075	1	Plug	
31	952077	1	Plug	
32	190130	1	Nipple	
33	820436	1	Drain cock	
34	821889	1	Tube	
35	954357	1	Cap nut	
36	954365	1	Fitting	
37	942400	1	Clamp	
38	940133	1	Screw	
39	940097	1	Washer	
40	423120	2	Inspection cover	
41	423121	1	Inspection cover	
42	824365	1	Crankcase ventilatio	
		1	SPLASH PLATE	
43	422542	1	Splash plate	
44	824369	1	Splash plate	
45	467409	3	Gasket	IK
	467409	2	Gasket	IK
46	824343	1	Gasket	
47	422541	6	Screw	
	422541	4	Screw	
48	823742	2	Screw	
49	940100	2	Screw	
50	941906	2	Spring washer	
52	815239	1	Hose attachment	

REF	PART NO.	QTY	DESCRIPTION	
53	837214	1	Oil pipe	
54	842135	1	Tube	
55	954342	2	Elbow union	
	954342	1	Elbow union	
56	942347	1	Nipple	
57	957181	1	Gasket	IK
58	18301	1	Clamp	
59	955523	1	Screw	
60	941907	1	Spring washer	
61	821792	1	Tube	
62	820964	1	Bracket	
63	925057	1	Rubber ring	IK
64	955282	1	Screw	
65	963105	1	Nut	
66	955893	1	Washer	
67	407173	1	Cover	
68	940096	1	Gasket	IK
69	467090	1	Tube	
70	421158	1	Sealing ring	IK
71	940113	2	Screw	
72	941907	2	Spring washer	
73		1	LIFT IRON	
74	955561	2	Screw	
75	940280	2	Spring washer	
76	947807	1	Nipple	
77	957175	2	Gasket	IK
78	74040	1	Hollow screw	
79	820837	1	Ventilation housing	
80	820838	1	Tube	
81	820839	1	Nut	
82	820842	2	Strainer	
83	820843	1	Spacer ring	
84	421158	2	Sealing ring	
85	823371	1	Flange screw	
86	424342	1	Sealing ring	
87	420269	1	Sealing ring	
88	820847	1	Bracket	
89	955525	2	Screw	
90	941907	2	Spring washer	
91	955534	1	Screw	
92	942336	1	Spring washer	
93	954335	1	Fitting	
94	820946	1	Tube	
95	820841	1	Tube	
96	954342	1	Elbow union	
97	942347	1	Nipple	
98	957182	1	Washer	
99	190798	1	Plug	
100	957182	1	Washer	