



5026

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	275038	6	Cylinder liner kit		
2		6	· CYLINDER LINER	IK	
3	275734	6	· Sealing ring kit		
4		6	· · SEAL RING	IK	
5		12	· · SEAL RING	IK	
6		6	· PISTON	IK	
7	275304	6	· Piston ring kit		
8		6	· · OIL RING	IK	
9		12	· · COMPRESSION RING	IK	
10		6	· · COMPRESSION RING	IK	
11	422344	6	· Piston pin	IK	STD
	422345	6	· Piston pin		0.05MM O.S
	422347	6	· Piston pin		0.20MM O.S
12	417466	12	· Lock ring		
13	422619	X	Shim		TH = 0.20 MM
	422620	X	Shim		TH = 0.30 MM
	422621	X	Shim		TH = 0.50 MM
14	896718	6	Crankshaft		
15	417463	6	· Bushing		
16	131205	12	· Pin		
17	417464	12	· Screw		
18	270099	6	Big end bearing kit		STD D
	270100	6	Big end bearing kit		0.25MM U.S
	270101	6	Big end bearing kit		0.50MM U.S
	270102	6	Big end bearing kit		0.75MM U.S
	270103	6	Big end bearing kit		1.00MM U.S
	270104	6	Big end bearing kit		1.25MM U.S
19		6	· BEARING SHELL, UPPER		
20		6	· BEARING SHELL, LOWER		
21	846442	1	Crankshaft		(837639)
22	422253	1	· Woodruff key		
23	423080	1	Crankshaft gear	02A-0300	
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
24	423177	1	Oil deflector		
25	469489	1	Hub		(422123)
26	422124	1	Washer		
27	941494	1	Screw		
28	823027	1	Vibration damper		EARLY TYPE
28	423472	1	Vibration damper		LATE TYPE. AQ165A USA SPEC 9968.
29	955549	12	Screw		L = 45 MM. MO 3119298/XXXX-3130871/216681.
	955550	12	Screw		L = 51 MM. INCLUDED IN 826857.
	956601	12	Screw		L = 32 MM. REPLACED BY 1EA 829856 4EA 829857 4EA 829858 4EA 941905 4EA 955780.
	955549	6	Screw		L = 45 MM. INCL IN GASKET KIT 875534 (COMPRESSION 8,4:1).. REPLACED BY 1EA 840265 1EA 829556 2EA 955274 1EA 829558 1EA 829557 1EA 840266 1EA 941686 3EA 957179 1EA 16374.
	955552	6	Screw		L = 64 MM
29	955556	6	Screw		L = 89 MM. MO-3130302/215732.
30	941909	12	Spring washer		
30	941909	6	Spring washer		INCL IN GASKET KIT 875534 (COMPRESSION 8,4:1).. REPLACED BY 1EA 840265 1EA 829556 2EA 955274 1EA 829558 1EA 829557 1EA 840266 1EA 941686 3EA 957179 1EA 16374.
	941909	6	Spring washer		MO-3130302/215732.
31	823028	1	Pulley		MO 3119298/XXXX-3130871/216681.
	843600	1	Pulley		INCLUDED IN 826857.

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31	821291	1	Pulley		REPLACED BY 1EA 840265 1EA 829556 2EA 955274 1EA 829558 1EA 829557 1EA 840266 1EA 941686 3EA 957179 1EA 16374.
	844591	1	Pulley		LATE TYPE
	821291	1	Pulley		MO 202502-3130302/215732.
31A	844615	1	Pulley		FOR BB115 WITH VOLVO PENTA REDUCTION REVERSE GEAR.
32		7		02A-0100	
33	270438	7	Main bearing kit		
	270439	7	Main bearing kit		0.25MM U.S
	270440	7	Main bearing kit		0.50MM U.S
	270441	7	Main bearing kit		0.75MM U.S
	270442	7	Main bearing kit		1.00MM U.S
	270443	7	Main bearing kit		1.25MM U.S
34	276758	1	Thrust washer kit		STD D
	276759	1	Thrust washer kit		0,10MM O.S
	276760	1	Thrust washer kit		0,20MM O.S
	276761	1	Thrust washer kit		0,30MM O.S
35	814746	1	Flywheel		STD. FOR BB115 WITH BORG WARNER REVERSE GEAR.
35	814735	1	Flywheel		FOR MB20 WITH RIGID ENGINE MOUNTS.
	814737	1	Flywheel		MD21A SPEC. 867242.
	814739	1	Flywheel		SPEC.9755
35	837040	1	Flywheel		BB115B, AQ130C MO-15301/XXXX. BB115A MO-1400/XXXX.
36	821300	1	Flywheel		AQ140A EXCL USA MO-7263/XXXX. AQ120B EXCL USA MO 903/XXXX. AQ140A USA MO-1400/XXXX. AQ120B USA MO-1705/XXXX.
	422350	1	Flywheel		MB20C, MB20A MO1401/XXXX-.
37	423082	1	• Gear ring		
	822020	1	• Gear ring		BB115B, AQ130C MO-15301/XXXX. BB115A MO-1400/XXXX.
38	821223	1	Bushing		FOR MB20 WITH RIGID ENGINE MOUNTS.
39	1526189	1	Ball bearing		+TRUCK. AQ130C COMPRESSION 8,4:1.. MB20C, MB20A MO1401/XXXX-.. AQ140A EXCL USA MO-7263/XXXX. AQ120B EXCL USA MO 903/XXXX. AQ140A USA MO-1400/XXXX. AQ120B USA MO-1705/XXXX.
40	422427	1	Lock washer		+TRUCK. AQ130C COMPRESSION 8,4:1.. MB20C, MB20A MO1401/XXXX-.. AQ140A EXCL USA MO-7263/XXXX. AQ120B EXCL USA MO 903/XXXX. AQ140A USA MO-1400/XXXX. AQ120B USA MO-1705/XXXX.
41	467773	10	Washer		
42	941570	10	Screw		
43	467773	10	Washer		