



| REF | PART NO. | QTY | DESCRIPTION | NOTES |
|-----|----------|-----|------------------|---|
| 1 | 351453 | 1 | Compressor | |
| 2 | 346935 | 1 | • Crankcase | |
| 3 | 346517 | 1 | • Cover | |
| 4 | 346938 | 1 | • Gasket | |
| 5 | 940100 | 6 | • Screw | |
| 6 | 941906 | 6 | • Spring washer | |
| 7 | 337793 | 1 | • Plug | |
| 8 | 347146 | 1 | • Crankshaft | |
| 9 | 11014 | 2 | • Ball bearing | |
| 9A | 183260 | 1 | • Ball bearing | |
| 10 | 346520 | 1 | • Lock ring | |
| 11 | 346914 | 1 | • Spacer ring | |
| 12 | 324324 | 1 | • Sealing ring | |
| 13 | 344230 | 1 | • Cover | |
| 14 | 325865 | 1 | • Plug | |
| 15 | 328731 | 1 | • Gasket | |
| 16 | 940135 | 4 | • Screw | |
| 17 | 941907 | 4 | • Spring washer | |
| 18 | 1517545 | 1 | • Key | (346916) |
| 19 | 346918 | 1 | • Nut | |
| 20 | 346940 | 2 | • Connecting rod | |
| 21 | 328736 | 2 | • • Bushing | |
| | 352973 | 2 | • • Bushing | EARLY TYPE |
| 22 | 328737 | 4 | • • Screw | |
| 23 | 328738 | 4 | • Lock washer | |
| 24 | 328739 | 4 | • Bearing shell | STD |
| | 328740 | 4 | • Bearing shell | 0,25 MM U.S |
| | 328741 | 4 | • Bearing shell | 0,50 MM U.S |
| | 328742 | 4 | • Bearing shell | 0,75 MM U.S |
| 25 | 328743 | 1 | • Cylinder block | |
| 26 | 324343 | 2 | • • Valve seat | |
| 27 | 326832 | 2 | • • Bushing | |
| 28 | 328744 | 1 | • Cylinder head | |
| 29 | 328745 | 1 | • • Valve seat | |
| 30 | 352971 | 2 | • Plug | |
| 32 | 352499 | 2 | | STD D EARLY TYPE REPL BY 2 PC 328746 |

| REF | PART NO. | QTY | DESCRIPTION | NOTES |
|-----|----------|-----|-------------------|---|
| 32 | | | | 1 PC 328752 |
| | 352500 | 2 | | 0,25 MM O.S EARLIER PROD REPL BY 2 PC 328747 |
| | | | | 1 PC 328753 |
| | 352501 | 2 | | 0.50 MM O.S EARLIER PROD REPL BY 2 PC 328748 |
| | | | | 1 PC 328754 |
| | 352502 | 2 | | 0,75 MM O.S EARLIER PROD REPL BY 2 PC 328749 |
| | | | | 1 PC 328755 |
| | 328746 | 2 | · Piston | STD D LATE TYPE |
| | 328747 | 2 | · Piston | 0.25 MM O.S LATER PROD |
| | 328748 | 2 | · Piston | 0.50 MM O.S LATER PROD |
| | 328749 | 2 | · Piston | 0.75 MM O.S LATER PROD |
| 33 | 328750 | 2 | · · Piston pin | STD |
| 33 | 328751 | 2 | · Piston pin | 0.005"O.S |
| 34 | 324338 | 2 | · Locking wire | |
| | | | | |
| | | | | |
| 35 | 272560 | 1 | · Piston ring kit | STD D EARLY TYPE |
| | 272561 | 1 | · Piston ring kit | 0.25 MM O.S EARLIER PROD |
| | 272562 | 1 | · Piston ring kit | 0.50 MM O.S EARLIER PROD |
| | 272563 | 1 | | 0.75 MM O.S EARLIER PROD |
| | 328752 | 1 | · Piston ring kit | STD D LATE TYPE |
| | 328753 | 1 | · Piston ring kit | 0.25 MM O.S LATER PROD |
| | 328754 | 1 | · Piston ring kit | 0.50 MM O.S LATER PROD |
| | 328755 | 1 | | 0.75 MM O.S LATER PROD |
| 36 | 324344 | 2 | · Valve | |
| 37 | 328756 | 2 | · Guide | |
| 38 | 324346 | 2 | · Spring | |
| | | | | |
| 39 | 328757 | 2 | · Valve disc | |
| 40 | 324349 | 2 | · Spring | |
| | | | | |
| 41 | 328758 | 2 | · Plug | |
| | | | | |
| 42 | 276543 | 1 | · Repair kit | |
| 43 | 331876 | 2 | · · Piston | IK |
| 44 | 326834 | 2 | · · Ring | IK |
| 45 | 326835 | 2 | · · O-ring | IK |
| 46 | 331877 | 2 | · · Push rod | IK |
| 47 | 331878 | 2 | · · Guide | IK |
| | | | | |
| 48 | 344231 | 1 | · · Thrust washer | IK |
| 49 | 324355 | 1 | · · Spring | IK |
| 50 | 326839 | 1 | · · Guide | IK |
| | | | | |
| 51 | 328763 | 1 | · Gasket | |
| | | | | |
| 52 | 940115 | 6 | · Screw | |
| 53 | 941908 | 6 | · Spring washer | |
| | | | | |
| 54 | 328764 | 1 | · Gasket | |
| 55 | 940136 | 10 | · Screw | |
| 56 | 344232 | 2 | · Stud | |