



27094

## IPS2-B

| REF | PART NO.  | QTY | DESCRIPTION            | NOTES               |
|-----|-----------|-----|------------------------|---------------------|
| 1   | 3801240   | 1   | Lower gear             | Ratio 1.59:1        |
|     | 3801473   | 1   | Lower gear             | Ratio 1.70:1        |
| 2   | (3818419) | 1   | • Gear housing         | Obsolete part       |
| 3   | 3840978   | 1   | • Sealing ring         |                     |
| 4   | 3840628   | 1   | • Nut                  |                     |
| 5   | 183859    | 1   | • Needle roller bushin |                     |
| 6   | 3840633   | 1   | • Shaft                |                     |
| 7   | 992376    | 1   | • O-ring               |                     |
| 8   | 21965725  | 1   | • Ring                 |                     |
| 9   | 991097    | X   | • Shim                 |                     |
|     | 991098    | X   | • Shim                 |                     |
|     | 991099    | X   | • Shim                 |                     |
| 10  | 991173    | 1   | • Roller bearing       |                     |
| 11  | 184660    | 1   | • Roller bearing       |                     |
| 12  | 991100    | X   | • Shim                 | TH=0,10mm           |
|     | 991101    | X   | • Shim                 | TH=0.15mm           |
|     | 991102    | X   | • Shim                 | TH=0.35mm           |
| 13  | 3818633   | 1   | • Steering head        |                     |
| 14  | 3862569   | 1   | • Guide sleeve         |                     |
| 15  | 3860364   | 26  | • Screw                |                     |
| 16  | 3862569   | 1   | • Guide sleeve         |                     |
| 17  | 21697729  | 1   | • Splined sleeve       |                     |
| 18  | 949647    | 1   | • • O-ring             |                     |
| 19  | 21441235  | 1   | • Sealing              |                     |
| 20  |           | 1   | • • Sealing            |                     |
| 21  |           | 1   | • • Sleeve             |                     |
| 22  | 21441233  | 1   | • Sealing              |                     |
| 23  |           | 1   | • • Sealing            |                     |
| 24  |           | 1   | • • Sleeve             |                     |
| 25  | 976043    | 1   | • O-ring               |                     |
| 26  | 993987    | 1   | • Needle roller bearin |                     |
| 27  | 991008    | X   | • Shim                 | TH=0,10mm           |
|     | 991009    | X   | • Shim                 | TH=0.15mm           |
|     | 991010    | X   | • Shim                 | TH=0.35mm           |
| 28  | 21584141  | 1   | • Gear set             | Ratio 1.59:1        |
|     | 21757311  | 1   | • Gear set             | Ratio 1.70:1        |
| 29  | 991005    | X   | • Shim                 | TH=0,10mm           |
|     | 991006    | X   | • Shim                 | TH=0.15mm           |
|     | 991007    | X   | • Shim                 | TH=0.35mm           |
| 30  | 3819139   | 1   | • Shaft                |                     |
| 31  | 3840474   | X   | • Adjusting washer     | 2.85mm; as required |
|     | 3840475   | X   | • Adjusting washer     | 2.90mm; as required |
|     | 3840476   | X   | • Adjusting washer     | 3.00mm; as required |
|     | 3840477   | X   | • Adjusting washer     | 3.05mm; as required |
|     | 3848749   | X   | • Adjusting washer     | 3.15mm; as required |
| 32  | 975315    | 2   | • O-ring               |                     |
| 33  | (3818421) | 1   | • Bearing box          | Obsolete part       |
| 34  | 949656    | 1   | • O-ring               |                     |
| 35  | 3847669   | 1   | • Plug                 |                     |
| 36  | 991609    | 2   | • Flange screw         |                     |
| 37  | 3593981   | 1   | • Anode kit, cast iron |                     |