



IPS-C

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	969073	2	Round nut	
2	3594690	2	Cylinder	
3	872522	2	Lock ring	
4	3861194	2	Piston	
5	872563	2	Piston ring	
6	872565	2	O-ring	Included in gasket kit., Included in piston ring kit 3812359.
7	872580	X	Spring	
8	3841460	2	Disc kit	
9	872794	2	Disc spring	
10	3861188	2	Hub	
11	872570	4	Thrust washer	
12	184175	4	Needle roller assemb	
13	3840695	1	Gear set	Ratio 1.82:1, Ratio 1.94:1
	3883417	1	Gear set	Ratio 2.08:1
14	184798	4	Needle roller assemb	
15	872581	2	Spring washer	
16	21139678	1	Shaft	
17	3842438	1	Bearing	
18	3594688	1	Washer	
19	3861877	1	Snap ring	
20	11025	1	Ball bearing	
21	3595172	1	Bearing housing	
22	3861820	1	Bearing	
23	3862453	1	Tensioning ring	
24	977891	2	O-ring	
25	983164	X	Shim	TH=0.10mm
	983165	X	Shim	TH=0.15mm
	983166	X	Shim	TH=0.35mm
26	962970	1	Set screw	
27	941792	1	Hex. socket screw	Use locking fluid.
28	3819176	1	Lock tab	
29	3594684	1	Pump housing	
30	3594673	1	Pump	
31	951963	2	Spring pin	

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Upd:2014-12-02

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**VOLVO**  
**PENTA**