



CYLINDER HEAD

| REF | PART NO. | QTY | DESCRIPTION | NOTES |
|-----|----------|-----|------------------------------------|---|
| 1 | 3854768 | 2 | Cylinder head | GL, Gi |
| | 3855053 | 2 | Cylinder head | 7.4 GSi; 8.2 GSi |
| 2 | 3853504 | 16 | Screw, Rocker arm | |
| 3 | 3853485 | 8 | Inlet valve, Standard | 7.4 GL, Gi, GSi |
| | 3853349 | 8 | Inlet valve, Standard | 8.2 GSi |
| | 3853416 | X | Valve, 0.015 in. OS | 7.4 GSi; 8.2 GSi |
| | 3853417 | X | Exhaust valve, 0.030 in. OS | 7.4 GSi; 8.2 GSi |
| 4 | 3853487 | 8 | Exhaust valve, Standard | 7.4 GL, Gi, GSi |
| | 3853350 | 8 | Exhaust valve, Standard | 8.2 GSi |
| | 3853486 | X | 0.003 OS | GL, Gi |
| | 3853488 | X | 0.003 OS | GL, Gi |
| | 3853489 | X | Exhaust valve, 0.015 in. OS | GL, Gi |
| | 3855059 | X | Exhaust valve, 0.015 in. OS | 7.4 GSi; 8.2 GSi |
| | 3853490 | X | Exhaust valve, 0.030 in. OS | GL, Gi |
| | 3855060 | X | Exhaust valve, 0.030 in. OS | 7.4 GSi; 8.2 GSi |
| 5 | 3853515 | 8 | Guide, Push rod | 7.4 GL, Gi, GSi |
| | 3853516 | 8 | Guide, Push rod | 8.2 GSi |
| 6 | 3853491 | 16 | Valve spring washer, Valve spring | INCS, INCCCE, PNCA, PNCACE, PNCM, PNCMCE, XNCM only |
| | 3855977 | 16 | Cap, Valve spring | INCC, INCCCE, PNCB, PNCBCE, PNCS, PNCSCE, XNCB only |
| | 3855054 | 16 | Valve cap | 7.4 GSi; 8.2 GSi |
| 7 | 3853351 | X | Valve collet, Valve stem | GL, Gi |
| 8 | 3853503 | 14 | Screw | |
| 9 | 3852837 | 1 | Clamp, Steering hose | |
| 10 | 3854765 | 16 | Spring | PNCA, PNCACE, PNCM, PNCMCE only |
| | 3855992 | 16 | Valve spring, Valve | INCC, INCCCE, PNCB, PNCBCE, PNCS, PNCSCE only |
| | 3853543 | 16 | Valve spring, Valve | 7.4 GSi; 8.2 GSi |
| | 3853352 | 16 | Washer, Valve spring | 7.4 GSi; 8.2 GSi |
| 11 | 3854033 | 16 | Tappet | PNCA, PNCACE, PNCM, PNCMCE only |
| | 3855987 | 16 | Tappet | INCC, INCCCE, PNCB, PNCBCE, PNCS, PNCSCE only |
| | 3854099 | 16 | Tappet | 7.4 GSi (INCS, XNCM) only |
| | 3856022 | 16 | Tappet | XNCB only |
| 12 | 3854766 | 24 | Flange screw, Cylinder head, long | |
| | 3854767 | 8 | Lock screw, Cylinder head, short | |
| 13 | 3853483 | 8 | Push rod, Intake valve | PNCA, PNCACE, PNCM, PNCMCE only |
| | 3856029 | 8 | Push rod, Intake valve | INCC, INCCCE, PNCB, PNCBCE, PNCS, PNCSCE only |
| | 3853484 | 8 | Push rod, Exhaust | PNCA, PNCACE, PNCM, PNCMCE only |
| | 3856030 | 8 | Push rod, Exhaust | INCC, INCCCE, PNCB, PNCBCE, PNCS, PNCSCE only |
| | 3853526 | 8 | Push rod, Intake valve | XNCB only |
| | 3853525 | 8 | Push rod, Exhaust valve | XNCB only |
| 14 | 3853520 | 16 | Rocker arm, Valve | PNCA, PNCACE, PNCM, PNCMCE only |
| | 3855980 | 16 | Rocker arm, Valve | INCC, INCCCE, PNCB, PNCBCE, PNCS, PNCSCE only |
| | 3853524 | 16 | Rocker arm, Valve | 7.4 GSi (INCS, XNCM) only |
| | 3856017 | 16 | Rocker arm, Valve | XNCB only |
| 15 | 3853499 | 16 | Ball, Rocker arm | INCS, INCCCE, PNCA, PNCACE, PNCM, PNCMCE, XNCM only |
| | 3855978 | 16 | Ball, Rocker arm | INCC, INCCCE, PNCB, PNCBCE, PNCS, PNCSCE, XNCB only |
| 16 | 3853521 | 16 | Valve stem seal, Valve stem | GL, Gi |
| | 3855049 | 16 | Valve stem seal, Valve stem | XNCB only |
| 17 | 3853507 | 2 | Valve cover, Valve cover | |
| 18 | 3853266 | 1 | Screw, Lift bracket | |
| 19 | 3854815 | 1 | Bracket | |
| 20 | 3852104 | 2 | Elbow | |
| 21 | 3853511 | 2 | Gasket, Cylinder head | GL, Gi, 7.4 GSi |
| | 3853587 | 2 | Gasket, Cylinder head | 8.2 GSi |
| 22 | 3851861 | 2 | Spark plug kit, Spark plug, 4 pack | GL, Gi |
| | 3851862 | 2 | Spark plug kit, Spark plug, 4 pack | XNCB only |

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Upd: 22 NOV 2005

NC 7.4 GL, 7.4 Gi, 7.4 GSi; 8.2 Gsi

VOLVO
PENTA

CYLINDER HEAD

| REF | PART NO. | QTY | DESCRIPTION | NOTES |
|-----|----------|-----|--|--|
| 23 | 3853505 | 2 | Oil filler cap, Oil, valve cover | |
| 24 | 3853562 | 2 | Grommet, Valve cover | |
| 25 | 3854377 | 1 | Bracket, Cylinder head | |
| 26 | 3853513 | 2 | Gasket, Valve cover | |
| 28 | 856966 | 3 | Hose, Oil fill | |
| 29 | 3854885 | 1 | O-ring, Oil fill neck to bracket | |
| 30 | 3854816 | 1 | Hose connection, Oil fill hose, to exhaust elbow bracket | |
| 31 | 3854978 | 1 | Clamp, Oil filler hose to neck | |
| | 3854078 | 16 | Rotator | INCS, INCCCE, PNCA, PNCACE, PNCM, PNCMCE, XNCM only |
| | 3855988 | 16 | Rotator | INCC, INCCCE, PNCB, PNCBCE, PNCS, PNCSCCE only |
| | 3856000 | 8 | Guide, Valve lifter | INCC, INCCCE, PNCB, PNCBCE, PNCS, PNCSCCE, XNCB only |
| | 3855999 | 1 | Retainer, Valve lifter guide | INCC, INCCCE, PNCB, PNCBCE, PNCS, PNCSCCE, XNCB only |
| | 3853358 | 4 | Screw, Valve lifter guide retainer | INCC, INCCCE, PNCB, PNCBCE, PNCS, PNCSCCE, XNCB only |