



EXHAUST & COOLING

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	3852046	1	Washer, Pulley	
2	3853372	2	Exhaust pipe	
3	3852741	2	Hose, Exhaust pipe, lower	
4	3852604	8	Clamp, Exhaust hose, lower	
5	3853401	1	Screw, Housing to manifold	
6	3852002	8	Lock washer, High rise to manifold	
7	3852830	8	Screw, High rise to manifold	
8	3850496	2	Gasket, Elbow	
9	3852338	2	Exhaust pipe	
10	3852476	2	Cap, Manifold	
11	3853391	1	Screw, Housing to manifold	
12	3852602	2	Clamp, Manifold cap	
13	3852220	1	Pulley, Water pump	
14	3852137	1	Pulley, Crankshaft	
15	3852467	12	Stud, Manifold to engine	
16	3852110	1	Washer, Harmonic balancer	
17	3852131	1	Screw, Harmonic balancer	
18	3852284	1	Bracket, Water pump	
19	3852507	3	Stud, Water pump	
20	3853539	1	Screw, Water pump, lower (RH)	
21	3852898	4	Screw, Pipe to gimbal	
22	3853404	12	Lock nut, Manifold stud to engine	
23	3850360	1	Thermostat housing	
24	3852336	1	V-belt, Water pump	
25	3852111	1	Gasket, Thermostat housing	
26	3853850	1	Coolant pump	
27	3850802	1	· Plug, 1 in	
28	3852477	2	· Gasket, Pump to block	
29	3852135	1	· Plug, 3/4 in	
30	3850595	1	· Gasket, Water pump cover	
31	3852071	1	O-ring, Thermostat	
32	3853864	2	Seal	
33	3853566	4	Bushing, Pin	
34	3852282	1	Hose, Cooler to water pump	Power steering
	3850528	1	Hose, Gimbal to water pump	Without power steering
35	3852098	2	Clamp, Hose	
36	3852753	2	Pin, Exhaust seal	
37	3852288	1	Hose, Water pump to thermostat	
38	3852602	4	Clamp, Hose	
39	3853390	4	Screw, Pulley to pump	
40	3850794	1	Exhaust pipe	
41	3853418	3	Screw, Crankshaft pulley	
42	3852216	1	Thermostat	
43	3852746	2	Hose, Thermostat hsg. to manifold to manifold	
44	3852464	1	V-belt, Alternator	Without power steering
	3852504	1	V-belt, Alternator	Power steering
45	3852490	1	Clamp, Water hose to mount	
46	3853860	8	Clamp, Exhaust hose, upper	
48	3850456	2	Riser	
47	3852649	1	Bracket	
49	3853412	2	Gasket, Manifold to engine	
50	3852696	2	Exhaust hose, High rise to elbow, upper	
51	3853780	2	Clamp, Hose to thermostat hsg	
52	3852058	5	Washer, Elbow	
53	3850422	1	Clamp, Water pump inlet	
54	3851623	1	Sea water pump	See Page 10 for Detail Parts
55	3852505	1	Pulley, Crankshaft	
56	3853397	2	Screw, Water pump to bracket	
57	3853326	1	Screw, Bracket to engine	
58	3852283	1	Hose, Water pump to thermostat	
59	3852054	2	Washer, Water pump to bracket	