



# COOLING & LUBRICATION

REF	PART NO.	QTY	DESCRIPTION
1	3852053	4	Screw, Thermostat housing
2	3852120	1	Gasket, Thermostat
3	3852127	1	Gasket, Upper to lower assy
4	3854254	1	Thermostat housing, Thermostat assy
5	3853653	1	T-nipple, Water to thermostat
6	3853673	1	Nipple, High rise
7	3853397	2	Screw, Elbow to manifold
8	3852898	4	Screw, Pipe to gimbal
9	3850495	2	Gasket, Elbow to manifold
10	3852604	4	Clamp, Hose to elbow
11	3852029	1	Sender, Water temperature
	828258	1	Temperature sensor, Water temp.,Dual station
12	3853799	1	Thermostat
13	3854433	1	Thermostat housing, Upper thermostat
14	3853672	1	Plug, Thermostat housing
15	3852602	1	Clamp, Hose to gimbal
16	3852098	2	Clamp, Water pump hose
17	3852289	1	Hose, Water pump
18	3853255	1	Hose, Thermostat housing
19	3852199	1	Clamp, Engine cable
20	3852092	1	Clamp
21	3852336	1	V-belt, Alternator
	3853536	1	V-belt, Alternator
22	3852007	1	Washer, Retainer to fitting
23	3854045	1	Exhaust pipe
24	3852134	2	· Core plug
25	3852538	1	Elbow, Exhaust manifold
26	3850219	1	Bracket, Throttle control
27	3852118	1	Nut, Throttle anchor
29	3854494	1	Drain cock, Water drain
30	3853373	4	Stud, Carburetor to manifold
31	3852334	1	Hose, Tee to thermostat
32	3852741	1	Hose, Exhaust
33	3852694	1	Hollow screw, Oil pan drain
34	3854015	1	Oil pan
35	3852306	1	Hose, Cooler to water pump
	3852331	1	Hose, Gimbal to water pump
36	3853419	1	Screw, Engine cable clamp
37	3852595	18	Screw, Oil pan
38	3854215	1	Tube, Oil drain
39	3852096	1	Gasket, Housing to head
40	3853256	1	Gasket, Manifold to head
41	3853780	1	Clamp, Hose to thermostat hsg
42	3853783	1	Cover
43	3855112	1	Fitting, Oil pan drain
44	3852426	1	Seal, Cap oil drain tube
45	3852158	1	Lock strap, Cap & bead chain
46	3852063	2	Screw, Water pump
47	3853167	2	Screw, Water pump
48	3850799	1	Exhaust riser, Exhaust
49	3854017	1	Water pump
50	3853342	1	Gasket, Water pump
51	3853430	3	Screw, Manifold, 5¼ in
52	3853431	1	Screw, Manifold, 6¼ in
53	3853390	4	Screw, Water pump pulley
54	3850795	1	Exhaust pipe
55	3853173	1	Screw, Oil pump to block
56	3853133	1	Support
57	3854014	1	Oil pump screen
58	3853219	1	Screw, Suction pipe bracket
59	3853843	1	Oil pump
60	3852658	1	· Gasket, Pump cover
61	3853266	2	Screw, Thermostat housing
62	3853566	2	Bushing, Pin

# COOLING & LUBRICATION

REF	PART NO.	QTY	DESCRIPTION
63	3852753	1	Pin, Exhaust seal
64	3852401	1	Pulley, Water pump
65	3850209	2	Cable anchorage, Throttle cable
66	3853864	1	Seal
67	3853469	1	Sealing washer, Fitting to oil pan
68	3853343	1	Gasket, Oil pan
69	3853674	1	O-ring, Retainer
70	3853168	4	Nut, Oil pan
71	3853378	2	Stud, Exhaust manifold
72	3853404	2	Lock nut, Exhaust manifold
73	3852055	2	Washer, Oil pan
74	3853171	2	Screw, Oil pan, front
75	3852602	2	Clamp, Hose to manifold
76	3853628	1	Plate, High rise
77	3852333	1	Hose, Water pump to tee
78	3853794	2	Clamp, Hose to high rise
79	3852335	1	Hose, Tee to high rise
80	3853373	2	Stud, Elbow to manifold, rear
81	3852142	2	Nut, Elbow to manifold, rear
82	3852033	1	O-ring, Oil drain tube
83	3852048	1	Screw, Throttle cable anchor
84	3855079	1	Sea water pump
85	3850268	1	V-belt, Water pump
86	3853155	2	Screw, Water pump
87	3850422	1	Clamp, Water pump inlet
88	3855078	1	Bracket, Fuel filter & water pump
89	3852162	2	Washer, Water pump
90	3853326	2	Screw, Bracket to engine