



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1		1	Reversing gear		RATIO 1,91:1
2	827617	1	• Companion flange		
3	959223	4	• Hex. socket screw		
4	941907	4	• Spring washer		
5	834036	1	• Cover		
6	852156	1	• Gasket		
7	958878	1	• Sealing ring		
8	914472	1	• Snap ring		
10	19578	1	• Ball bearing		
12	914540	1	• Snap ring		
13	914517	1	• Snap ring		
14		1	• Plug		
15	955997	1	• O-ring		
16		1	• Screw		
17	827665	1	• Washer		
18	827315	1	• Washer		
19	25930	X	• Shim		TH = 0.10mm
	120073	X	• Shim		TH = 0.50mm
21	827309	1	• Gear		
22	944013	1	• Key		
23	181268	4	• Needle roller assemb		
24	813939	2	• Spacer ring		
25	827590	1	• Sliding sleeve		
26	827310	1	• Gear		
27	914540	1	• Snap ring		
28	19578	1	• Ball bearing		
29	914472	1	• Snap ring		
30	827589	1	• Shaft		
31	850761	1	• Pin		
33	813941	1	• Spacer ring		
34	814030	1	• Lock ring		
35	827314	4	• Bushing		
36	183366	4	• Needle roller assemb		
37	827312	2	• Gear		
38	834008	2	• Spacer sleeve		
39	951931	2	• Tensioning din		
40	827313	2	• Planet shaft		
41		1	• Planetary housing		
42	827889	1	• Gasket		
43	960628	1	• Plug		
44	834452	1	• Gasket		
45	925093	1	• O-ring		
46		X	• Locking wire		L = 300 MM, EARLY TYPE
47		2	• Spring		EARLY TYPE
48		2	• Ball		EARLY TYPE
49	955272	4	• Hexagon screw		
50	839505	1	• Bearing housing		
51	814184	1	• Spring		
52	814603	1	• Dog		
53	958838	1	• Sealing ring		(941866)
54	951924	1	• Spring pin		
55	942871	1	• Clevis pin		
56	897816	1	• Eccentric piston		
			• Bulletin P-44-1-7	P-44-1-7-EN	Shift mechanism, eccentric piston
57	897871	X	• Shim		TH = 0.20mm
58	897711	1	• Screw		
59		1	• Oil dipstick		
61	925053	1	• O-ring		
62	198	1	• Screw		
63	15305	1	• Gasket		
64	955297	4	• Hexagon screw		EARLY TYPE
	955297	2	• Hexagon screw		LATE TYPE
65	941907	4	• Spring washer		
66	924062	2	• Stud		LATE TYPE

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
67	955782	2	• Hexagon nut		LATE TYPE
68	827664	1	• Reduction gear		
69	944562	X	• • Shim		TH = 0.10mm
		X	• • Adjusting washer		TH = 0.35mm
70	914465	1	• • Snap ring		
71	827653	1	• • Spacer ring		
72	11025	1	• • Ball bearing		
73	827654	1	• • Spacer ring		
74	183523	1	• • Roller bearing		
75	827652	1	• • Gear		
76	827639	1	• • Gear housing		
77	914389	2	• • Plug		LATE TYPE
78	834452	2	• • Gasket		LATE TYPE
79	946185	2	• • Plug		
80	183524	1	• • Needle roller bearin		
81		1	• • SEAL RING		REPLACED BY 942950 + 947044., EARLY TYPE
	942950	1	• • Sealing ring		LATE TYPE
82	947044	1	• • Sealing ring		LATE TYPE
83	914533	1	• • Snap ring		
84	11023	1	• • Ball bearing		
85	827651	1	• • Gear		
86	827659	1	• • Washer		
87	940109	1	• • Toothed washer		
88	959640	1	• • Hexagon screw		
89		1	• • PACKING		REPLACED BY 955998 + 827936., EARLY TYPE
	955998	1	• • O-ring		LATE TYPE
90		1	• • PLUG		REPLACED BY 955998 + 827936., EARLY TYPE
	827936	1	• • Plug		LATE TYPE
	875577	1	Gasket kit		SEE GROUP 10