



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	834210	1	Reversing gear		RATIO 1,91:1
2	827617	1	· Companion flange		
3	959223	4	· Screw		
4	941907	4	· Spring washer		
5	834036	1	· Cover		
6	852156	1	· Gasket	IK	
7	958878	1	· Sealing ring	IK	
8	914472	1	· Lock ring		
10	19578	1	· Ball bearing		
12	914540	1	· Lock ring		
13	914517	1	· Lock ring		
14	827317	1	· Plug		
15	955997	1	· O-ring	IK	
16	827583	1	· Screw		
17	827665	1	· Washer		
18	827315	1	· Washer		
19	25930	X	· Adjusting washer		TH = 0,10 MM
	120073	X	· Shim		TH = 0,50 MM
21	827309	1	· Gear		
22	944013	1	· Key		
23	181268	4	· Needle bearing		
24	813939	2	· Spacer ring		
25	827590	1	· Sleeve		
26	827310	1	· Gear		
27	914540	1	· Lock ring		
28	19578	1	· Ball bearing		
29	914472	1	· Lock ring		
30	827589	1	· Axle shaft		
31	850761	1	· Pin		
33	813941	1	· Spacer ring		
34	814030	1	· Lock ring		
35	827314	4	· Bushing		
36	183366	4	· Needle bearing		
37	827312	2	· Gear		
38	834008	2	· Spacer sleeve		
39	951931	2	· Tensioning din		
40	827313	2	· Planet shaft		
41	827306	1	· Planetary housing		
42	827889	1	· Gasket	IK	
43	960628	1	· Plug		
44	834452	1	· Gasket	IK	
45	925093	1	· O-ring	IK	
46	941338	X	· Locking wire		L = 300 MM, EARLY TYPE

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
47	839136	2	• Spring		EARLY TYPE
48	60309	2	• Ball		EARLY TYPE
49	955272	4	• Screw		
50	839505	1	• Bearing housing		
51	814184	1	• Spring		
52	814603	1	• Dog		
53	958838	1	• Sealing ring	IK	(941866)
54	951924	1	• Tensioning din		
55	942871	1	• Pin		
56	897816	1	• Eccentric piston		
			• Bulletin P-44-1-7	P-44-1-7-EN	Shift mechanism, eccentric piston
57	897871	X	• Adjusting washer		TH = 0,20 MM
58	897711	1	• Screw		
59	827341	1	• Oil dipstick		
61	925053	1	• O-ring	IK	
62	198	1	• Screw		
63	15305	1	• Gasket	IK	
64	955297	4	• Screw		EARLY TYPE
	955297	2	• Screw		LATE TYPE
65	941907	4	• Spring washer		
66	924062	2	• Stud		LATE TYPE
67	955782	2	• Nut		LATE TYPE
68	827664	1	• Reduction gear		
69	944562	X	• • Adjusting washer		TH = 0,10 MM
	945733	X	• • Adjusting washer		TH = 0,35 MM
70	914465	1	• • Lock ring		
71	827653	1	• • Spacer ring		
72	11025	1	• • Ball bearing		
73	827654	1	• • Spacer ring		
74	183523	1	• • Roller bearing		
75	827652	1	• • Gear		
76	827639	1	• • Gear housing		
77	914389	2	• • Plug		LATE TYPE
78	834452	2	• • Gasket	IK	LATE TYPE
79	946185	2	• • Plug		
80	183524	1	• • Ball bearing		
81		1	• • SEAL RING		EARLY TYPE. REPLACED BY 942950 + 947044.
	942950	1	• • Sealing ring	IK	LATE TYPE
82	947044	1	• • Sealing ring	IK	LATE TYPE
83	914533	1	• • Snap ring		
84	11023	1	• • Ball bearing		
85	827651	1	• • Gear		
86	827659	1	• • Washer		
87	940109	1	• • Lock washer		
88	959640	1	• • Screw		
89		1	• • PACKING		EARLY TYPE. REPLACED BY 955998 + 827936.
	955998	1	• • O-ring	IK	LATE TYPE
90		1	• • PLUG		EARLY TYPE. REPLACED BY 955998 + 827936.
	827936	1	• • Plug		LATE TYPE
	875577	1	Gasket kit		SEE GROUP 10