



2830

**MB10**

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	834176	1	Crankshaft		
	834101	1	Crankshaft		MO 2779-
2	834173	1	Drive gear		
3	910121	1	Key		
4	834178	1	Gear	02A-1450	
5	834172	1	Gear	02A-1450	
6	834221	1	Chain	02A-1450	
7	834222	1	· Chain coupling		
8	419537	2	Connecting rod		
	1219237	2	Connecting rod		MO 2779-
9	415223	4	· Screw		
	463090	4	· Screw		MO 2779-
10	191410	4	· Nut		
	463643	4	· Nut		MO 2779-
11	418295	2	· Bushing		STD D
	463092	2	· Bushing		STD D, MO 2779-
	418465	2	· Bushing		0,4 MM O.S
	463535	2	· Bushing		0,4 MM O.S, MO 2779-
12	270015	2	Bearing shell kit		(875477) STD D
	875538	2	Big end bearing kit		STD D, MO 2779-
	875478	2	Big end bearing kit		0,25 MM U.S
	875539	2	Big end bearing kit		0,25 MM U.S, MO 2779-
	875479	2	Big end bearing kit		0,50 MM U.S
	875540	2	Big end bearing kit		0,50 MM U.S, MO 2779-
13	272002	2	Piston kit		STD D
	272056	2	Piston kit, PISTON KIT		(272008). REPLACED BY 272056.. IF THE LOWER PISTON RING GROOVE IS 4,7MM HIGH, PISTON RING KIT 275334 MUST BE USED.
			Bulletin 41-02	41-02-EN	Piston Rings
13					STD D
					MO 2779-
	272003	2	Piston kit		STD D+0,03 MM
	272009	2	Piston kit, PISTON KIT		MO 2779-.. REPLACED BY 272057.. IF THE LOWER PISTON RING GROOVE IS 4,7MM HIGH, PISTON RING KIT 275334 MUST BE USED.
			Bulletin 41-02	41-02-EN	Piston Rings
13					STD D+0,03 MM
	272004	2	Piston kit		0,75 MM O.S
	272010	2	Piston kit, PISTON KIT		MO 2779-.. REPLACED BY 272059.. IF THE LOWER PISTON RING GROOVE IS 4,7MM HIGH, PISTON RING KIT 275336 MUST BE USED.
			Bulletin 41-02	41-02-EN	Piston Rings
13					0,75 MM O.S
14	419329	2	· Piston pin		STD D
	463096	2	· Piston pin		STD D, MO 2779-
	419649	2	· Piston pin		0,05 MM O.S
	463534	2	· Piston pin		0,05 MM O.S, MO 2779-
15	914510	4	· Lock ring		
	1276511	4	· Snap ring		(945848) MO 2779-
16	275334	2	· Piston ring kit		(275306) STD D
	275344	2	· Piston ring kit		STD D
	275336	2	· Ring		(275307) 0,75 MM OVER SIZ
	275346	2	· Piston ring kit		0,75 MM O.S
17	834146	1	Main bearing		STD D
	834134	1	Main bearing		0,5 MM U.S
	834135	1	Main bearing		1,0 MM U.S
18	834147	1	Main bearing		STD D
	834136	1	Main bearing		0,5 MM U.S
	834137	1	Main bearing		1,0 MM U.S
19	834174	1	Flywheel		
20	910121	1	Key		
21	834175	1	Nut		