



CYLINDER HEAD

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	3853852	2	Cylinder head	
2	3856115	16	Stud, Rocker arm, standard	
	3853147	X	Stud, Rocker arm, 0.013 OS	0.33 mm
3	3852451	8	Inlet valve, Standard	
	3852449	X	Inlet valve, 0.015 in. OS	0.38 mm
	3852450	X	Inlet valve, 0.030 in. OS	0.76 mm
4	3855808	8	Exhaust valve, Standard	
	3856150	X	Valve, 0.015 in. OS	0.38 mm
	3855809	X	Valve, 0.030 in. OS	0.76 mm
	3856149	X	Valve, 0.035 in. OS	0.89 mm
5	3853311	2	Bracket	
6	3853228	16	Valve spring washer, Valve spring	
	3853229	8	Rotator, Exhaust exhaust	
7	3855823	32	Key, Valve stem	
8	3853132	16	Seal, Valve stem	Part of engine gasket kit
9	3853145	16	Shield, Valve stem	Part of engine gasket kit
10	3853227	16	Valve spring	
11	3853954	16	Tappet	GL
	3856127	16	Tappet	GS/Gi/GLi/GSi
12	3856122	14	Bolt, Cylinder head, 3.75 in	95 mm
	3856123	4	Bolt, Cylinder head, 3.00 in	76 mm
	3856124	16	Bolt, Cylinder head, 1.75 in	45 mm
13	3853157	16	Push rod	GL
	3856118	16	Push rod	GS/Gi/GLi/GSi
14	3856128	16	Rocker arm	
15	3853158	16	Rocker arm, Rocker arm	
16	3853004	16	Lock nut, Rocker arm	
17	3854009	2	Valve cover	GL/GS/Gi/GLi
	3856927	1	Valve cover	Port, GSi
	3856928	1	Valve cover	Stbd, GSi
18	3853557	2	Screw, Lift bracket to engine	
19	3856135	8	Screw, Valve cover	
20	3852104	1	Elbow, Valve cover	Gi/GLi/GSi
	3852104	2	Elbow, Valve cover	
21	3853380	2	Gasket, Cylinder head	Part of engine gasket kit
22	3851861	2	Spark plug kit, 4-pack	GL/GS/Gi/GLi
	3851857	2	Spark plug kit, 4-pack	GSi
23	3854008	2	Oil filler cap, Oil	
24	3852103	1	Grommet, Valve cover	
26	3852471	1	Plug, Cylinder head	
27	3852687	2	Gasket, Valve cover	Part of engine gasket kit
28	3853226	8	Seal, Exhaust, standard	GL/GS/Gi/GLi
	3854956	16	Seal, O-ring	GL/GS/Gi/GLi
	3857648	8	Valve stem seal, Intake	GSi
	3856145	8	Valve stem seal, Exhaust	GSi
	3856215	1	Valve	GSi
	3854904	1	Hose, PCV valve	GSi
	3852146	1	Clamp, Starter lead to lift bracket screw	Not shown
	3852146	1	Clamp, Tilt & trim lead to rear stbd cyl head	Not shown
	3856152	1	Gasket kit, Upper engine	Not shown
	3853171	3	Screw, Lifter guide retainer	GS/Gi/GLi/GSi; not shown
	3856139	8	Guide, Valve lifter	GS/Gi/GLi/GSi; not shown
	3856144	1	Retainer, Valve guide lifter	GS/Gi/GLi/GSi; not shown

7797410 - - 0-0005

GR960011

Upd: 20 FEB 2006

LK 5.7 Liter Engines

VOLVO
PENTA