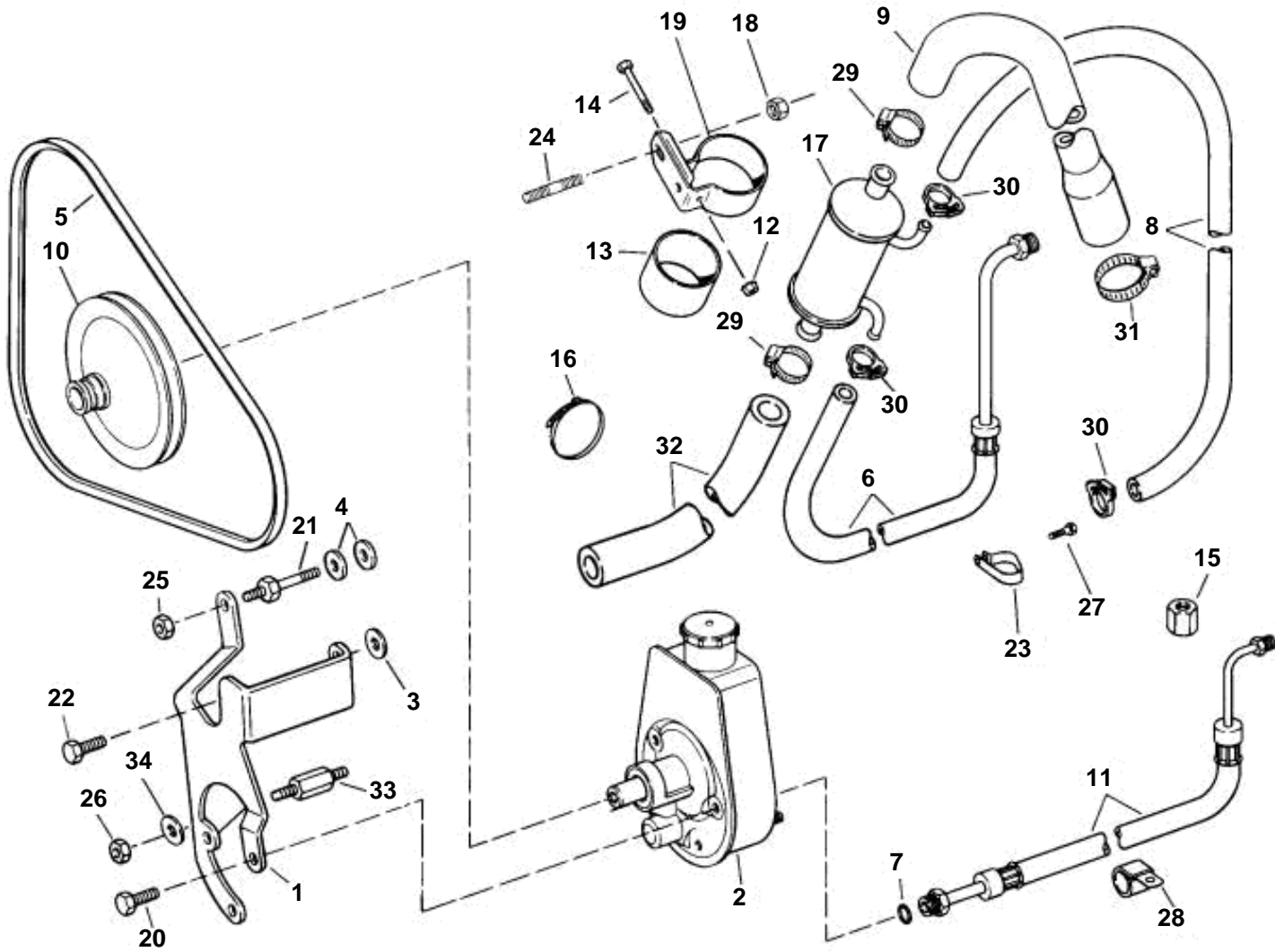


POWER STEERING PUMP



POWER STEERING PUMP

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	3856871	1	Bracket, P/S pump to engine	
2	3850491	1	Power steering pump	
3	3852162	1	Washer, P/S pump bracket to cylinder head	
4	3852162	2	Washer, Stud, water/steering pump to engine	
5	3852464	1	V-belt, P/S pump	
6	3854056	1	Hose, Cylinder to oil cooler	GL/GS
	3854168	1	Hose, Cylinder to oil cooler	Gi
7	3852497	1	O-ring, Pressure hose to steering pump	
8	3852839	1	Hose, Oil cooler to steering pump	Return
9	3852281	1	Hose, Gimbal to cooler	SX, DP-S
	3850283	1	Hose, Gimbal to cooler	290 DP
	3856251	1	Hose, Gimbal to cooler	TBI VP
	3856252	1	Hose, Gimbal to cooler	TBI DP
	3853580	1	Hose, Reservoir to oil cooler	Gi
10	3853804	1	Pulley, P/S pump	
11	3853918	1	Hose, P/S pump to pressure valve	GL/GS
	3853967	1	Hose, P/S pump to pressure valve	Gi
12	3852079	1	Nut, Oil cooler & bracket assy	
13	3853236	1	Spacer, Oil cooler	
14	3852126	1	Screw, Oil cooler & bracket assy	
15	3853315	1	Fitting, P/S hoses	
16	3852158	2	Lock strap, Pump hoses	
17	3851921	1	Oil cooler	
18	3852065	1	Nut, Oil cooler assy to flywheel hsg	
19	3852218	1	Clamp, Engine oil cooler, power steering	
20	3853405	3	Screw, Steering pump bracket	
21	3852507	1	Stud, Bracket to water pump	
22	3853557	1	Screw, Bracket to cylinder head	
23	3852837	1	Clamp, P/S hoses to head	Port, rear
24	3853326	1	Screw, Cooler to flywheel hsg	
26	3853403	2	Nut, Stud, P/S pump bracket	
27	3853557	1	Screw, Hoses to head	Port, rear
28	3852490	1	Clamp, Hoses to front mount	
29	3852602	2	Clamp, Hose, oil cooler, water	Not for PJX
30	3852196	2	Clamp, Hose, P/S pump to oil cooler	Return
	3852196	1	Clamp, Hose, P/S cylinder to oil cooler	Return
31	3853786	1	Clamp, Hose, water to gimbal hsg	SX
	3850422	1	Clamp, Hose, water to gimbal hsg	DP
32	3852282	1	Hose, Cooler to pump	GL/GS
	3854770	1	Hose, Oil cooler to thermostat hsg	Gi
33	3856973	1	Stud, P/S pump bracket to engine	
34	3852054	1	Washer, Bracket to stud	
	3852177	1	Nut, P/S cooler clamp to reservoir	Gi; Not shown
	3852058	1	Washer, Oil cooler clamp to reservoir	Gi; Not shown
	3853325	1	Screw, P/S cooler to bracket	TBI DP; not shown
	3856217	1	Bracket, P/S cooler to reservoir	Gi; Not shown
	3852058	1	Washer, Cooler to bracket	Gi DP; not shown