



COOLING & LUBRICATION

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	3852053	4	Screw, Thermostat housing	
2	3852120	1	Gasket, Thermostat	
3	3852127	1	Gasket, Upper to lower assembly	
4	3854254	1	Thermostat housing, Thermostat assembly	
5	3853653	1	T-nipple, Water to thermostat	
6	3853673	1	Nipple, High rise	
7	3853397	2	Screw, Elbow to manifold	
8	3855472	4	Screw, Pipe to gimbal	
9	3850495	2	Gasket, Elbow to manifold	
10	3852604	4	Clamp, Hose to elbow	
11	3852029	1	Sender, Water temp	
	828258		Temperature sensor, Water temp., dual sta	
12	3853799	1	Thermostat	
13	3854433	1	Thermostat housing, Upper thermostat	
14	3853672	1	· Plug, Thermostat housing	
15	3852602	1	Clamp, Hose to gimbal	
16	3852098	2	Clamp, Water pump hose	
17	3852289	1	Hose, Water pump	
18	3853255	1	Hose, Thermostat housing	
19	3852199	1	Clamp, Engine cable	
20	3852092	1	Clamp, Engine cable	Manual steering
21	3852336	1	V-belt, Alternator	Manual steering
	3853536	1	V-belt, Alternator	Power steering
22	3852007	1	Washer, Retainer to fitting	
23	3854045	1	Exhaust pipe	
24	3852134	2	· Core plug	
25	3852538	1	Elbow, Exhaust manifold	
26	3854832	1	Bracket, Throttle control	
27	3852118	1	Nut, Throttle anchor	
29	3854494	1	Drain cock, Water drain	
30	3853373	4	Stud, Carburetor to manifold	
31	3852334	1	Hose, Tee to thermostat	
32	3852741	1	Hose, Exhaust	
33	3852694	1	Hollow screw, Oil pan drain	
34	3854015	1	Oil pan	
35	3852306	1	Hose, Cooler to water pump	Power steering
	3852331	1	Hose, Gimbal to water pump	Manual steering
36	3853419	1	Screw, Engine cable clamp	Manual steering
37	3852595	18	Screw, Oil pan	
38	3854215	1	Tube, Oil drain	
39	3852096	1	Gasket, Housing to head	
40	3853256	1	Gasket, Manifold to head	
41	3853780	1	Clamp, Hose to thermostat hsg	
42	3853783	1	Cover	
43	3855112	1	Fitting, Oil pan drain	
44	3852426	1	Seal, Cap oil drain tube	
45	3852158	1	Lock strap, Cap & head chain	
46	3852063	2	Screw, Water pump	
47	3853167	2	Screw, Water pump	
48	3851227	1	Exhaust riser, Exhaust....:	
49	3854017	1	Water pump	
50	3853342	1	Gasket, Water pump	
51	3853430	3	Screw, Manifold, 5 1/4 in	
52	3853431	1	Screw, Manifold, 6 1/4 in	
53	3853390	4	Screw, Water pump pulley	
54	3851956	1	Exhaust pipe	
55	3853173	1	Screw, Oil pump to block	
56	3853133	1	Support	
57	3854014	1	Oil pump screen	
58	3853219	1	Screw, Suction pipe bracket	
59	3853843	1	Oil pump	
60	3852658	1	· Gasket, Pump cover	
61	3853266	2	Screw, Thermostat housing	
62	3853566	2	Bushing, Pin	

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63	3852753	1	Pin, Exhaust seal	
64	3852401		Pulley, Water pump	
65	3850266	2	Anchorage, Throttle cable	
66	3853864	1	Seal	
67	3851981	1	Sealing washer, Fitting to oil pan	
68	3853343	1	Gasket, Oil pan	
69	3853674	1	O-ring, Retainer	
70	3853168	4	Nut, Oil pan	
71	3853378	2	Stud, Exhaust manifold	
72	3853404	2	Lock nut, Exhaust manifold	
73	3852055	2	Washer, Oil pan	
74	3853171	2	Screw, Oil pan, front	
75	3852602	2	Clamp, Hose to manifold	
76	3853628	1	Plate, High rise	
77	3852333	1	Hose, Water pump to tee	
78	3853794	2	Clamp, Hose to high rise	
79	3852335	1	Hose, Tee to high rise	
80	3853373	2	Stud, Elbow to manifold, rear	
81	3852142	2	Nut, Elbow to manifold, rear	
82	3852033	1	O-ring, Oil drain tube	
83	3852048	1	Screw, Throttle cable anchor	
84	3855079	1	Sea water pump	
85	3850268	1	V-belt, Water pump	
86	3853155	2	Screw, Water pump	
87	3850422	1	Clamp, Water pump inlet	
88	3855078	1	Bracket, Fuel filter & water pump	
89	3852162	2	Washer, Water pump	
90	3853326	2	Screw, Bracket to engine	