

POWER STEERING PUMP

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	3850491	1	Power steering pump	
2	3856871	1	Bracket, PIS pump to engine	
3	3852162	1	Washer, PIS pump bracket	
4	3852162	2	Washer, Stud, water pump & steering pump	
5	3852464	1	V-belt, P/S pump	
6	3854056	1	Hose, Cylinder to oil cooler	GL/GS
	3854168	1	Hose, Cylinder to oil cooler	Gi/GSi
7	3852497	1	O-ring, Pressure hose to steering pump	
8	3850644	1	Hose, Oil cooler to steering pump	Return; Gi/GSi
	3852839	1	Hose, Oil cooler to steering pump	Return; GL/GS
9	3852281	1	Hose, Gimbal to cooler	GL/GS
	3856251	1	Hose, Gimbal to cooler	Gi/GSi
10	3853804	1	Pulley, P/S pump	
11	3853918	1	Hose, P/S pump to pressure valve	GL/GS
	3853967	1	Hose, P/S pump to pressure valve	Gi/GSi
12	3852079	1	Nut, Oil cooler & bracket assy	
13	3853236	1	Spacer, Oil cooler	
14	3852126	1	Screw, Oil cooler & bracket assy	
15	3853315	1	Fitting, P/S hoses	
16	3852158	2	Lock strap, P/S hoses	
17	3851921	1	Oil cooler	
18	3852177	1	Nut, P/S cooler clamp to reservoir	
	3853326	1	Screw, P/S cooler clamp to flywheel hsg	
19	3852218	1	Clamp, P/S cooler	
20	3853405	3	Screw, Steering pump bracket	
21	3852507	1	Stud, Bracket to water pump	
22	3853557	1	Screw, Steering pump bracket to cyl head	
23	3852837	1	Clamp, Hoses to cylinder head	Port, rear
24	3852093	1	Stud, Oil cooler clamp to reservoir	
25	3853403	1	Nut, Stud, P/S pump bracket	
26	3853403	1	Nut, Stud, P/S pump bracket	
27	3853557	1	Screw, Lift bracket/clamp, P/S hoses to head	Port, rear, lower
28	3852490	1	Clamp, Hoses to front mount	Port
29	3853780	2	Clamp, Hose, oil cooler	
	3853786	2	Clamp, Hose, oil cooler, water	
30	3852196	3	Clamp, Hose, P/S pump to oil cooler	Return
31	3853786	2	Clamp, Hose, water to gimbal hsg	
32	3850231	1	Hose, Cooler to water pump	GL/GS
	3856250	1	Hose, Cooler to water pump	Gi/GSi
33	3856973	1	Stud, P/S pump bracket to engine	
34	3852054	1	Washer, Stud, P/S pump bracket	
35	3852058	1	Washer, Oil cooler clamp to reservoir	
	3852065	1	Nut, Oil cooler to flywheel hsg	Not shown