



9808

DRIVE DP290A

| REF | PART NO. | QTY | DESCRIPTION | SEE SEC. | NOTES |
|-----|----------|-----|------------------------|-------------|--|
| 1 | 853070 | 1 | Upper gear unit | | REPLACED BY UPPER GEAR UNIT 854022,COVER 854036,SCREW 941816 AND DECAL 854144. |
| 2 | 853041 | 1 | · Housing | | |
| 3 | 941814 | 2 | · Stud | | |
| 4 | 832667 | 1 | · Gear housing cover | | |
| 5 | 814179 | 1 | · Plug | | |
| 6 | 897682 | 1 | · Gasket | IK | |
| 7 | 941807 | 3 | · Screw | | |
| 8 | 814643 | 1 | · Hollow screw | | |
| 9 | 955989 | 1 | · O-ring | IK | |
| 10 | 832669 | 1 | · Gasket | IK | |
| 11 | 853669 | 1 | · Drive gear set | | |
| 12 | 853005 | 1 | · Bearing box | | REPL BY 854025. WHITE |
| | 854025 | 1 | · Bearing box | | GREY |
| 13 | 853949 | 1 | · Roller bearing | | (183668) |
| 14 | 183247 | 1 | · Bearing | | |
| 15 | 852705 | 1 | · Pivot pin | | |
| 15A | 941807 | 2 | · Screw | | |
| 16 | 956590 | 4 | · Screw | | |
| 16A | 942598 | 4 | · Washer | | |
| 17 | 853484 | 1 | · Pretensioning sleeve | | |
| 18 | 925095 | 1 | · O-ring | IK | |
| 19 | 853034 | X | · Adjusting washer | | TH = 0,1 MM |
| | 853035 | X | · Adjusting washer | | TH = 0,15 MM |
| | 853036 | X | · Adjusting washer | | TH = 0,35 MM |
| 20 | 853670 | 1 | · Sealing ring | IK | |
| 21 | 832675 | 1 | · Washer | | |
| 22 | 956000 | 1 | · O-ring | IK | |
| 23 | 914538 | 1 | · Lock ring | | |
| 24 | 854303 | 1 | · Universal joint | | (853057) |
| | | | · Bulletin P-44-1-5 | P-44-1-5-EN | U-joints |
| 25 | 853561 | 1 | · Joint fork kit | IK | |
| | | | · Bulletin P-44-1-5 | P-44-1-5-EN | U-joints |
| 26 | 853331 | 2 | · Lock ring | | |
| 27 | 897706 | 1 | · Intermediate section | | |
| 28 | 854302 | 1 | · Fork | | (839026) |
| | | | · Bulletin P-44-1-5 | P-44-1-5-EN | U-joints |
| 29 | 853255 | 2 | · Cross piece | | |
| 29A | 853331 | 8 | · Lock ring | | |
| 30 | | 8 | · NEEDLE BEARING | | |
| 31 | | 8 | · PROTECTOR RING | | |
| 32 | | 8 | · CORK RING | | |
| 33 | 854201 | 1 | · Screw | | (851293) |
| 34 | 853026 | 1 | · Washer | | |
| 35 | 853542 | 2 | · Ball bearing | | |
| 36 | 832644 | 2 | · Bearing sleeve | | |
| 37 | 943869 | X | · Adjusting washer | | TH = 0,05 MM |
| | 946179 | X | · Adjusting washer | | TH = 0,10 MM |
| | 943870 | X | · Adjusting washer | | TH = 0,20 MM |
| 38 | 943252 | X | · Adjusting washer | | TH = 0,05 MM |
| | 943866 | X | · Adjusting washer | | TH = 0,10 MM |
| | 943867 | X | · Adjusting washer | | TH = 0,20 MM |
| | 967557 | X | · Adjusting washer | | TH = 0,30 MM |
| | 943868 | X | · Adjusting washer | | TH = 0,40 MM |
| 39 | 897385 | 1 | · Shaft | | |
| 40 | 814601 | 1 | · Sliding sleeve | | |
| | | | · Bulletin P-44-1-8 | P-44-1-8-EN | Shift mechanism, shift cone and shoe |
| 41 | 813970 | 1 | · Spring | | |
| 42 | 26411 | 1 | · Spacer | | |
| 43 | 951077 | 1 | · Lock ring | | |
| 44 | 181359 | 4 | · Needle bearing | | REPLACED BY 2EA 853819. |
| 45 | 897308 | 2 | · Spacer ring | | REPLACED BY 2EA 853819. |
| 46 | 897313 | 1 | · Spacer ring | | |

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| 47 | 897312 | 2 | · Lock ring | | |
| 48 | 839332 | 1 | · Nut | | TH = 2,00 MM |
| | 839333 | 1 | · Nut | | TH = 2,37 MM |
| | 839334 | 1 | · Nut | | TH = 2,65 MM |
| 49 | 839504 | 1 | · Shift mechanism | | |
| 50 | 839505 | 1 | · · Bearing housing | | |
| 51 | 897816 | 1 | · · Eccentric piston | | |
| | | | · · Bulletin P-44-1-7 | P-44-1-7-EN | Shift mechanism, eccentric piston |
| 52 | 814603 | 1 | · · Dog | | |
| 53 | 814184 | 1 | · · Spring | | |
| 54 | 897711 | 1 | · · Screw | | |
| 55 | 897871 | 4 | · · Adjusting washer | | |
| 56 | 853868 | 1 | · · Sealing ring | IK | |
| 57 | 951924 | 1 | · · Tensioning din | | |
| 58 | 942871 | 1 | · · Pin | | |
| 59 | 925093 | 1 | · · O-ring | | |
| 60 | 940169 | 4 | · Screw | | |
| 61 | 875826 | 1 | · Bellows kit | | (875256) |
| 62 | 853013 | 1 | · · Hose clamp | | |
| 63 | 853012 | 1 | · · Hose clamp | | |
| 64 | 839351 | 1 | · Oil dipstick | | |
| 65 | 955974 | 1 | · O-ring | IK | |
| 66 | 814687 | 1 | · Sign | | |
| 67 | 804269 | 2 | · Drive screw | | |
| 68 | 832570 | 1 | · Cover | | |
| 69 | 897873 | 1 | · Latch | | |
| 70 | 943218 | 1 | · Screw | | |
| 71 | 941816 | 1 | · Screw | | |
| 72 | 852823 | 2 | Decal | | |
| 73 | 852824 | 1 | Decal | | |