



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	853070	1	Upper gear		REPLACED BY UPPER GEAR UNIT 854022,COVER 854036, SCREW 941816 AND DECAL 854144.
2	853041	1	• Housing		
3	941814	2	• Stud		
4	832667	1	• Gear housing cover		
5	814179	1	• Plug		
6	897682	1	• Gasket		
7	941807	3	• Hex. socket screw		
8	814643	1	• Hollow screw		
9	955989	1	• O-ring		
10	832669	1	• Gasket		
11	853669	1	• Gear set		
12	853005	1	• Bearing box		WHITE, REPL BY 854025
	854025	1	• Bearing box		gray
13	853949	1	• Roller bearing		(183668)
14	183247	1	• Roller bearing		
15	852705	1	• Pivot pin		
15A	941807	2	• Hex. socket screw		
16	956591	4	• Hex. socket screw		
16A	942598	4	• Washer		
17	853484	1	• Pretensioning sleeve		
18	925095	1	• O-ring		
19	853034	X	• Shim		TH = 0.1mm
	853035	X	• Shim		TH=0,15mm
	853036	X	• Shim		TH = 0.35mm
20	853670	1	• Sealing ring		
21	832675	1	• Washer		
22	956000	1	• O-ring		
23	914538	1	• Snap ring		
24	854303	1	• Universal joint		(853057)
			Bulletin P-44-1-5	P-44-1-5-EN	U-joints
25	853561	1	• • Joint fork kit		
			Bulletin P-44-1-5	P-44-1-5-EN	U-joints
26	853331	2	• • • Lock ring		
27	897706	1	• • Intermediate section		
28	854302	1	• • Fork		(839026)
			Bulletin P-44-1-5	P-44-1-5-EN	U-joints
29	853255	2	• • Spider		
29A	853331	8	• • • Lock ring		
30		8	• • • NEEDLE BEARING		
31		8	• • • PROTECTOR RING		
32		8	• • • CORK RING		
33	854201	1	• Screw		(851293)
34	853026	1	• Washer		
35	853542	2	• Ball bearing		
36	832644	2	• Bearing sleeve		
37	943869	X	• Shim		TH = 0,05 MM
	946179	X	• Shim		TH = 0.10mm
	943870	X	• Shim		TH = 0.20mm
38	943252	X	• Shim		TH = 0,05 MM
	943866	X	• Shim		TH = 0.10mm
	943867	X	• Shim		TH = 0.20mm
	967557	X	• Shim		TH = 0,30mm
	943868	X	• Shim		TH = 0.40 mm
39	897385	1	• Shaft		
40	814601	1	• Sliding sleeve		
			Bulletin P-44-1-8	P-44-1-8-EN	Shift mechanism, shift cone and shoe
			Bulletin P-44-1-18	P-44-1-18-EN	Shift Cone
41	813970	1	• Spring		
42	26411	1	• Shim		
43	951077	1	• Snap ring		
44	181359	4	• Needle roller assemb		REPLACED BY 2EA 853819.
45		2	• Spacer ring		REPLACED BY 2EA 853819.
46	897313	1	• Spacer ring		

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47	897312	2	· Lock ring		
48	839332	1	· Nut		TH = 2,00 MM
	839333	1	· Nut		TH = 2,37 MM
	839334	1	· Nut		TH = 2,65 MM
49	839504	1	· Shift mechanism		
50	839505	1	· · Bearing housing		
51	897816	1	· · Eccentric piston		
			Bulletin P-44-1-7	P-44-1-7-EN	Shift mechanism, eccentric piston
52	814603	1	· · Dog		
53	814184	1	· · Spring		
54	897711	1	· · Screw		
55	897871	4	· · Shim		
56	853868	1	· · Sealing ring		
57	951924	1	· · Spring pin		
58	942871	1	· · Clevis pin		
59	925093	1	· · O-ring		
60	940169	4	· Hexagon screw		
61	875826	1	· Bellows kit		(875256)
62	853013	1	· · Hose clamp		
63	853012	1	· · Hose clamp		
64	839351	1	· Oil dipstick		
65	955974	1	· O-ring		
66		1	· Sign		
67	804269	2	· Drive screw		
68	832570	1	· Protecting cover		
69	897873	1	· Latch		
70	943218	1	· Cross recessed screw		
71	941816	1	· Cross recessed screw		
72	853031	1	Sign		P
	853030	1	Sign		S.B
73	853029	1	Sign		