



AQ231A

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	856059	1	Cylinder block		
			Bulletin P-21-0-9	P-21-0-9-EN	Longblock Guidelines, 500,501,AQ231/225/211, BB231
2		5	· BEARING CAP		
3	835037	5	· Screw		
4	835038	5	· Stud	17470	
5		2	· Locating pin		
6	835039	8	· Plug		
7	835040	2	· Locating pin		
8		4	· Plug		
9	835040	2	· Locating pin		
10	952075	5	· Plug		
11	835496	1	· Plug		
12	841423	2	· Bushing	17466	
13	841424	2	· Bushing	17466	
14	841422	1	· Bearing	17466	
15	835497	4	· Locating pin		
16	191026	1	· Plug		(952069)
17	856061	8	· Piston	17464	
18	940133	1	· Hexagon screw		
19	18651	1	· Gasket		
20	192134	2	· Plug		
21		X	· MAIN BEARING KIT	17464	
22	841967	1	Flywheel housing		
23	914167	1	Lubricating nipple		
24	826448	1	Cover plate		
25	947224	5	Hexagon screw		
26	941939	6	Screw		
27	942336	6	Spring washer		
28	943835	1	Plug		
29		1	ENGINE NUMBER PLATE		
30	944738	1	Plug		